



VIDEO TUTORIAL

### Important!

This replacement procedure can be used for:  
VW GOLF II (19E, 1G1) 1.6, VW JETTA II (19E, 1G2, 165) 1.6

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The steps may slightly vary depending on the car design.

## REPLACEMENT: BRAKE DRUM – VW GOLF 2. TOOLS YOU NEED:



- All-purpose cleaning spray
- Copper grease
- Torque wrench
- Drive socket # 30
- Wheel impact socket #17
- Ratchet wrench
- Flat screwdriver
- Hammer
- Pliers
- Crow bar
- Rubber mallet
- Wheel chock

## Replacement: brake drum – VW Golf 2. AUTODOC experts recommend:

- Replace the brake drums on VW Golf 2 in pair for the rear axle. Disregarding the parts state. It ensures even braking.
- The replacement procedure is identical for the right and left brake drums on the same axle.
- When replacing the brake drums, be sure to also change the brake shoes.
- Please note: all work on the car – VW Golf 2 – should be done with the engine switched off.

## CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

1

Secure the wheels with chocks.

2



Loosen the wheel mounting bolts. Use wheel impact socket #17.

3



Raise the rear of the car and secure on supports.

4



Unscrew the wheel bolts.

## AUTODOC recommends:

- Warning! To avoid injury, hold the wheel while unscrewing the fastening bolts. VW Golf 2

5



Remove the wheel.

6



Remove the wheel hub nut cap. Use a crowbar. Use a hammer.



7



Remove the cotter pin securing the hub nut. Use a crowbar. Use a flat screwdriver.

8



Unscrew the hub nut. Use a drive socket #30. Use a ratchet wrench.

9



Remove the fastening nut.

10



Remove the brake drum assembled with the wheel hub bearing.

11



Clean the hub bearing mounting seat. Use all-purpose cleaning spray.

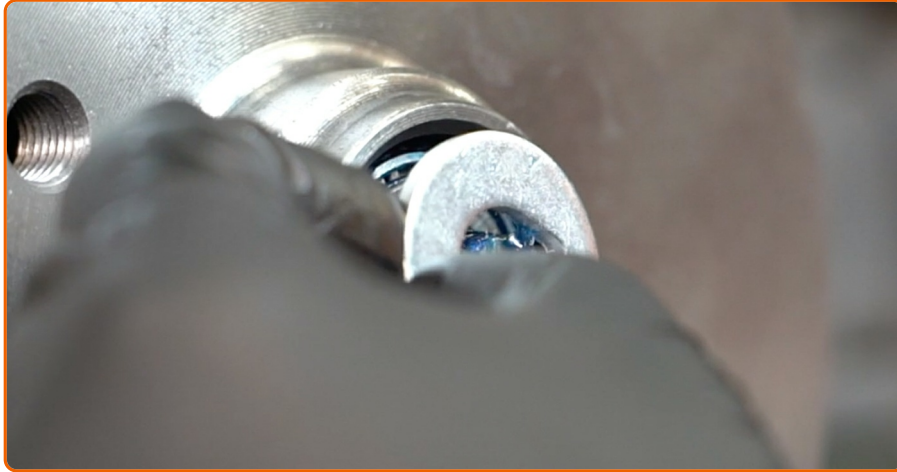
12



Install the new brake drum assembled with the wheel hub bearing.



13



Install the fastening nut.

14



Screw on the hub nut. Use a drive socket #30. Use a ratchet wrench.

Replacement: brake drum – VW Golf 2. Tip from AUTODOC experts:

- Align the brake drum.

15



Install a new hub nut cotter pin. Use pliers. Use a hammer.

16



Install the cap of the hub nut. Use a rubber mallet.

17



Treat the surface where the wheel rim contacts the brake drum. Use copper grease.

18



Install the wheel.

### AUTODOC recommends:

- Warning! To avoid injury, hold the wheel while screwing in the fastening bolts on the car. VW Golf 2



19



Screw in the wheel bolts. Use wheel impact socket #17.

20



Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 120 Nm torque.



21



Remove the jacks and chocks.

**DID YOU FIND THESE INSTRUCTIONS  
HELPFUL?**

**YES**

**NO**



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## BRAKE DRUM: A WIDE SELECTION





CHOOSE CAR PARTS FOR VW GOLF 2



BRAKE DRUM FOR VW: BUY NOW



## BRAKE DRUM FOR VW GOLF 2: THE BEST DEALS & OFFERS



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