# **+** AUTODOC CLUB

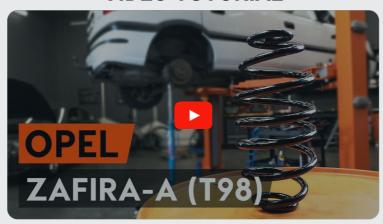
How to change rear coil springs on **Opel Zafira F75** – replacement guide







## **VIDEO TUTORIAL**



## (i) Important!

This replacement procedure can be used for:
OPEL Zafira A (T98) 2.2 DTI 16V (F75), OPEL Zafira A (T98) 1.6 16V (F75), OPEL
Zafira A (T98) 1.8 16V (F75), OPEL Zafira A (T98) 2.2 16V (F75), OPEL Zafira A (T98)
2.0 DTI 16V (F75)

The steps may slightly vary depending on the car design.

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## REPLACEMENT: COIL SPRINGS – OPEL ZAFIRA F75. LIST OF THE TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Impact socket №E20
- Wheel impact socket #19

- Ratchet wrench
- Torque wrench
- Tap wrench
- Hydraulic transmission jack
- Wheel chock

**BUY TOOLS** 

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### Replacement: coil springs – Opel Zafira F75. AUTODOC recommends:

- Both coil springs of the rear suspension should be replaced simultaneously.
- The replacement procedure is identical for the left and right coil springs of the rear suspension.
- All work should be done with the engine stopped.

# REPLACEMENT: COIL SPRINGS – OPEL ZAFIRA F75. USE THE FOLLOWING PROCEDURE:

Secure the wheels with chocks.



Loosen the wheel mounting bolts. Use wheel impact socket #19.



Raise the rear of the car and secure on supports.



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4 Unscrew the wheel bolts.



### AUTODOC recommends:

- Warning! To avoid injury, hold the wheel while unscrewing the fastening bolts.
   Opel Zafira F75
- Remove the wheel.

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Support the rear suspension beam. Use a hydraulic transmission jack.



Clean the shock absorber fasteners. Use a wire brush. Use WD-40 spray.



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Unscrew the lower fastener of the shock absorber. Use a drive socket #E20. Use a tap wrench. Use a ratchet wrench.



9 Remove the fastening bolt.

10



Remove the mounting from under the rear axle beam.



# Replacement: coil springs – Opel Zafira F75. Tip from AUTODOC:

• Lower the hydraulic transmission jack smoothly, without jerks, to avoid damaging assemblies and mechanisms.

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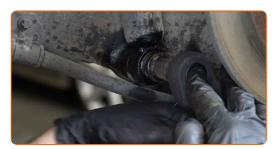




Support the rear suspension beam. Use a hydraulic transmission jack.



- Clean the shock absorber fasteners. Use a wire brush. Use WD-40 spray.
- Unscrew the lower fastener of the shock absorber. Use a drive socket #E20. Use a tap wrench. Use a ratchet wrench.



Remove the mounting from under the rear axle beam.



#### **AUTODOC** recommends:

 Replacement: coil springs – Opel Zafira F75. Lower the transmission jack smoothly, without jerks, to avoid damaging components and mechanisms.

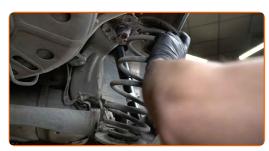
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Remove the spring.



# Replacement: coil springs – Opel Zafira F75. Tip:

- Inspect the rubber mounts of the suspension spring. Replace if necessary.
- Clean the coil spring mounting seats. Use a wire brush. Use WD-40 spray.



Install the coil spring together with the rubber mounts into the mounting seats.



Support the rear suspension beam. Use a hydraulic transmission jack.



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Tighten the lower fastener of the shock absorber. Use a drive socket #E20. Use a torque wrench. Tighten it to 110 Nm torque.



Remove the mounting from under the rear axle beam.



#### **AUTODOC** recommends:

- Opel Zafira F75 Do not lower the transmission jack sharply to avoid damaging components and mechanisms of the car.
- Support the rear suspension beam. Use a hydraulic transmission jack.



- 22 Install the fastening bolt.
- Screw in the lower fastener of the shock absorber. Use a drive socket #E20. Use a ratchet wrench.

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Tighten the lower fastener of the shock absorber. Use a drive socket #E20. Use a torque wrench. Tighten it to 110 Nm torque.



Remove the mounting from under the rear axle beam.



## Replacement: coil springs – Opel Zafira F75. AUTODOC experts recommend:

• Lower the hydraulic transmission jack smoothly, without jerks, to avoid damaging assemblies and mechanisms.

Treat the shock absorber fasteners. Use copper grease.



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Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



Clean the brake disk surface. Use a brake cleaner.



#### **AUTODOC** recommends:

• Replacement: coil springs – Opel Zafira F75. After applying the spray, wait a few minutes.

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Install the wheel.



Replacement: coil springs – Opel Zafira F75. Professionals recommend:

• To avoid injury, hold up the wheel when screwing in the fastening bolts.

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30 Screw in the wheel bolts. Use wheel impact socket #19.



Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #19. Use a torque wrench. Tighten it to 110 Nm torque.



Remove the jacks and chocks.





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