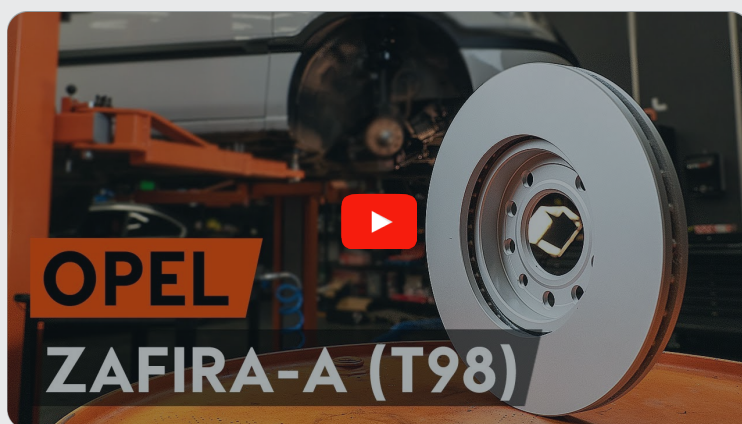




How to change front
brake discs on **Opel**
Zafira F75 – replacement
guide

VIDEO TUTORIAL

** Important!**

This replacement procedure can be used for:

OPEL Astra G CC (T98) 1.2 16V (F08, F48), OPEL Astra G CC (T98) 1.6 (F08, F48), OPEL Astra G CC (T98) 1.6 16V (F08, F48), OPEL Astra G CC (T98) 1.8 16V (F08, F48), OPEL Astra G CC (T98) 1.7 TD (F08, F48), OPEL Astra G CC (T98) 2.0 DI (F08, F48), OPEL Astra G Caravan (T98) 1.2 16V (F35), OPEL Astra G Caravan (T98) 1.6 (F35), OPEL Astra G Caravan (T98) 1.6 16V (F35), OPEL Astra G Caravan (T98) 1.8 16V (F35), OPEL Astra G Caravan (T98) 1.7 TD (F35), OPEL Astra G Caravan (T98) 2.0 DI (F35), OPEL Astra G Coupe (T98) 1.6 16V (F07), OPEL Astra G Saloon (T98) 1.6 (F69), OPEL Astra G Saloon (T98) 1.6 16V (F69), (+ 43)

The steps may slightly vary depending on the car design.

REPLACEMENT: BRAKE DISCS – OPEL ZAFIRA F75.
TOOLS YOU NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- HEX bit No.H7.
- Drive socket # 12
- Drive socket # 18
- Wheel impact socket #19
- Ratchet wrench
- Torque wrench
- Brake caliper wind back tool
- Tap wrench
- Crow bar
- Wheel chock

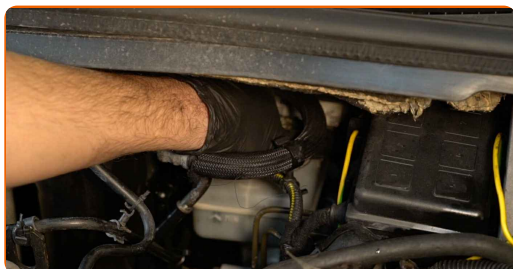
BUY TOOLS

Replacement: brake discs – Opel Zafira F75. Tip:

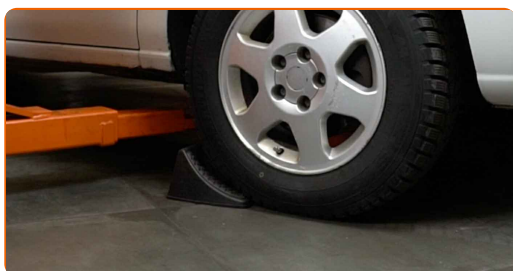
- Replace the brake disks on the car Opel Zafira F75 in complete set for each axis. Regardless of the state of components. This will ensure even braking.
- The replacement procedure is identical for both brake disks on the same axle.
- When changing the brake discs, always replace the brake pads.
- Warning! Shut down the engine before starting any work – Opel Zafira F75.

CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

1 Open the bonnet. Unscrew the brake fluid reservoir cap.



2 Secure the wheels with chocks.



3 Loosen the wheel mounting bolts. Use wheel impact socket #19.



4 Raise the front of the car and secure on supports.



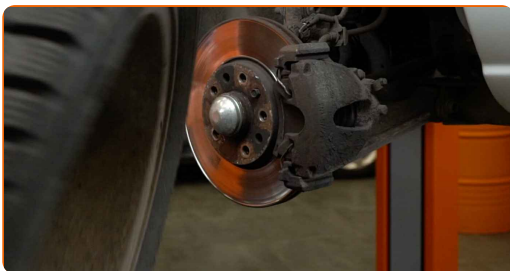
5 Unscrew the wheel bolts.



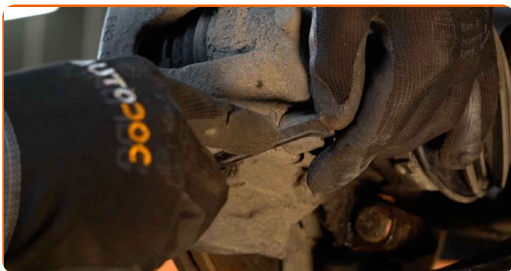
Replacement: brake discs – Opel Zafira F75. AUTODOC recommends:

- To avoid injury, hold up the wheel when unscrewing the bolts.

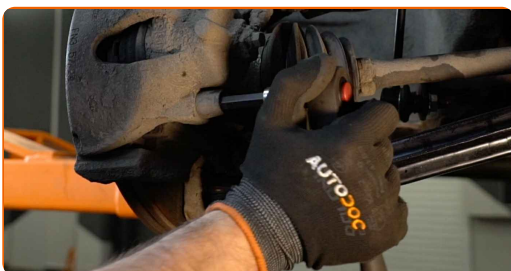
6 Remove the wheel.



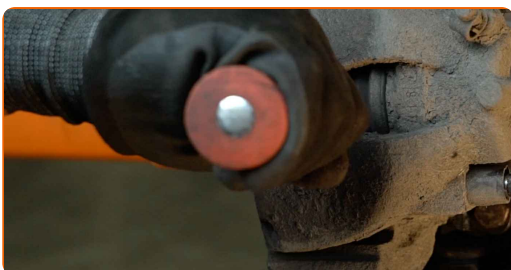
7 Remove the dust boot caps of the brake caliper guide pins. Use a crowbar.



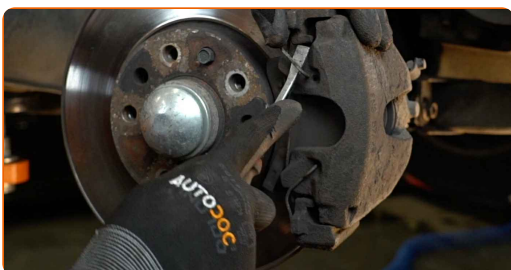
8 Unscrew the brake caliper fastening. Use HEX No.H7. Use a ratchet wrench.



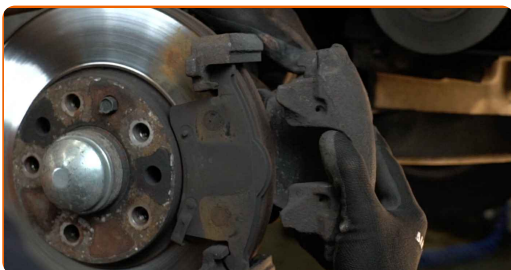
9 Spread the brake pads. Use a crowbar.



10 Detach the brake caliper retaining spring. Use a crowbar.



11 Remove the brake caliper.



Replacement: brake discs – Opel Zafira F75. AUTODOC experts recommend:

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.
- Check the brake caliper bracket, brake caliper guide pins and boots. Clean them. Replace, if necessary.

12

Remove the brake pads.



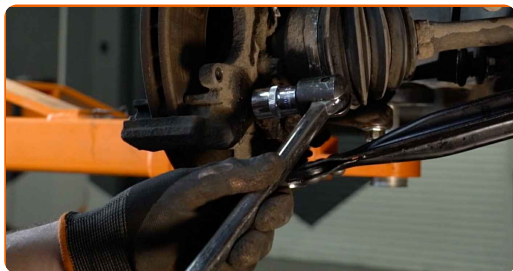
13

Clean the brake caliper bracket fasteners. Use a wire brush. Use WD-40 spray.



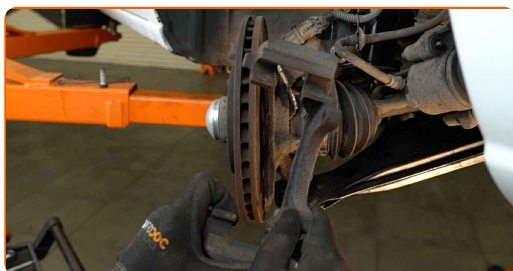
14

Unscrew the caliper bracket fastening. Use a drive socket #18. Use a ratchet wrench. Use a tap wrench.



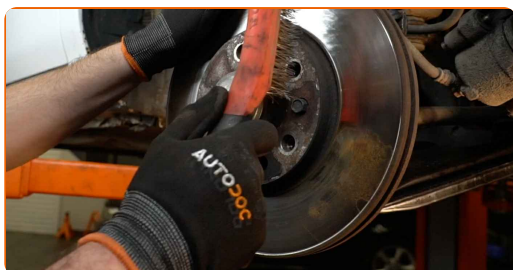
15

Remove the caliper bracket.



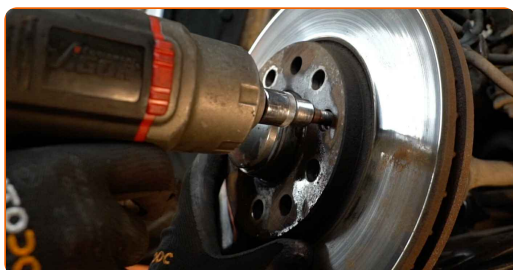
16

Clean the brake disc fasteners. Use a wire brush. Use WD-40 spray.

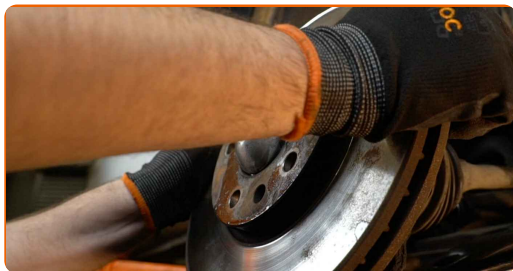


17

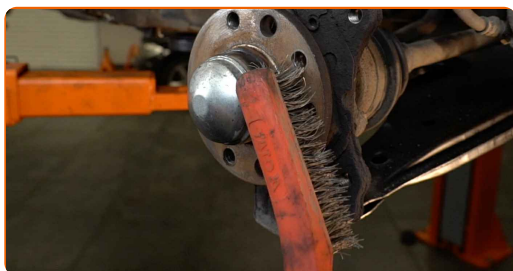
Unscrew the brake disc fastening. Use a drive socket #12. Use a ratchet wrench.



18 Remove the brake disc.



19 Clean the hub. Use a wire brush. Treat the contacting surface. Use copper grease.



20 Install the brake disc.



21 Tighten the brake disc fastening. Use a drive socket #12. Use a torque wrench. Tighten it to 4 Nm torque.



22

Clean the brake caliper bracket from dirt and dust. Use a wire brush. Use a brake cleaner.



AUTODOC recommends:

- Replacement: brake discs – Opel Zafira F75. After applying the spray, wait a few minutes.

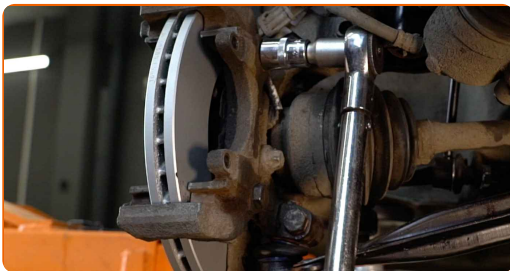
23

Install the brake caliper bracket.

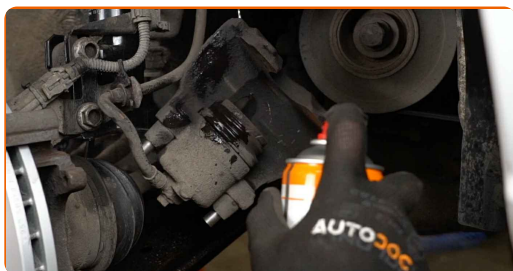


24

Tighten the brake caliper bracket. Use a drive socket #18. Use a torque wrench. Tighten it to 100 Nm torque.



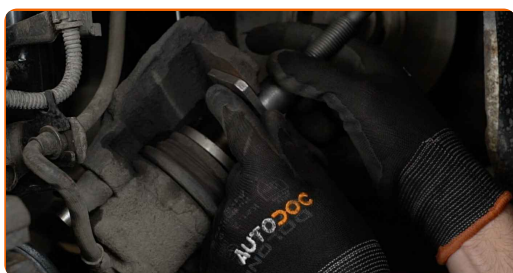
25 Treat the brake caliper piston. Use a brake cleaner.



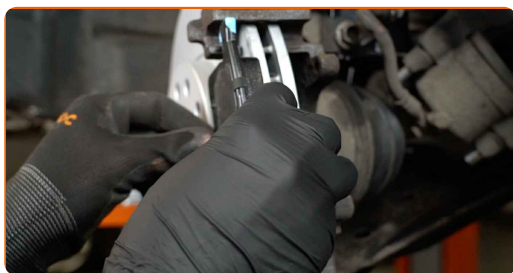
Replacement: brake discs – Opel Zafira F75. Professionals recommend:

- After applying the spray, wait a few minutes.

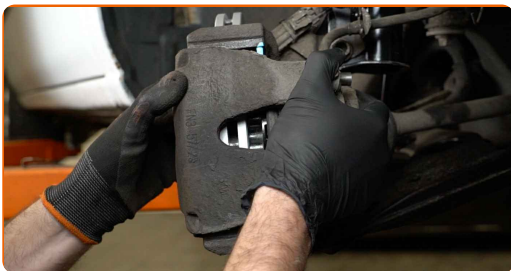
26 Press in the brake caliper piston. Use brake caliper wind back tool.



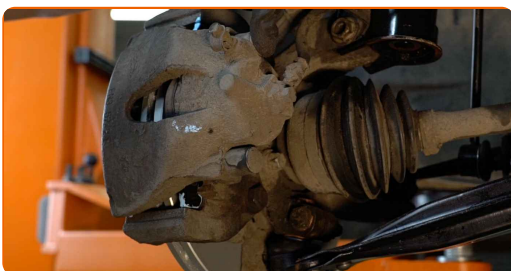
27 Install the brake pads.



28 Install the brake caliper and fix it. Use HEX No.H7. Use a torque wrench. Tighten it to 28 Nm torque.



29 Install the dust boot caps of the brake caliper guide pins.



30 Install the brake caliper retaining spring.



31 Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



32 Clean the brake disk surface. Use a brake cleaner.



Replacement: brake discs – Opel Zafira F75. Tip from AUTODOC:

- After applying the spray, wait a few minutes.

33

Install the wheel.

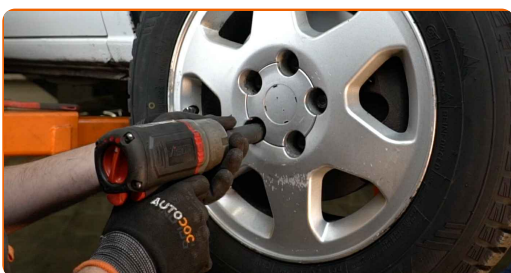


AUTODOC recommends:

- Important! Hold the wheel while screwing in the fastening bolts. Opel Zafira F75

34

Screw in the wheel bolts. Use wheel impact socket #19.



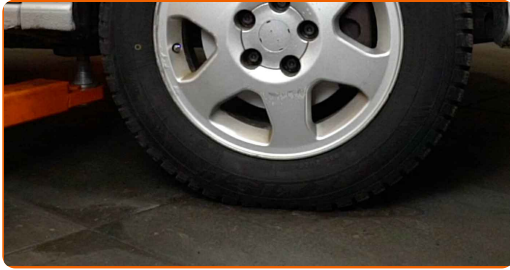
35

Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #19. Use a torque wrench. Tighten it to 110 Nm torque.



36

Remove the jacks and chocks.

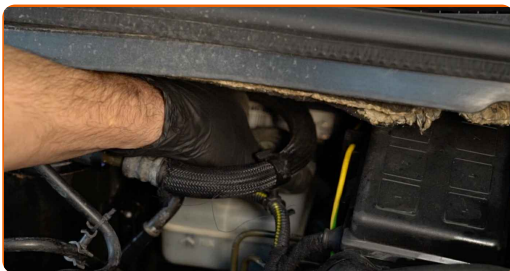


Replacement: brake discs – Opel Zafira F75. Tip from AUTODOC experts:

- Check the brake fluid level in the expansion tank and refill if necessary.

37

Tighten the brake fluid reservoir cap.



AUTODOC recommends:

- Opel Zafira F75 – Without starting the engine, press the brake pedal several times until it feels firm.

38

Close the hood.



WELL DONE! 

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