



How to change rear
brake discs on **VW BORA**
– replacement guide

SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

i Important!

This replacement procedure can be used for:
VW BORA 2.0

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: VW POLO (9N_) 1.4 16V

REPLACEMENT: BRAKE DISCS – VW BORA. LIST OF THE TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- Brake caliper guide pins grease
- Copper grease
- Sealant
- Combination spanner #13
- Combination spanner #15
- HEX bit No.H8.
- Wheel impact socket #17
- Brake caliper wind back tool
- Ratchet wrench
- Torque wrench
- Phillips screwdriver
- Crow bar
- Wheel chock

[Buy tools](#)

AUTODOC recommends:

- Replace the brake disks on the car VW BORA in complete set for each axis. Regardless of the state of components. This will ensure even braking.
- The replacement procedure is identical for both brake disks on the same axle.
- When changing the brake discs, always replace the brake pads.
- All work should be done with the engine stopped.

REPLACEMENT: BRAKE DISCS – VW BORA. RECOMMENDED SEQUENCE OF STEPS:

1 Open the bonnet. Unscrew the brake fluid reservoir cap.

2 Secure the wheels with chocks.

3 Loosen the wheel mounting bolts. Use wheel impact socket #17.



4 Raise the rear of the car and secure on supports.

5

Unscrew the wheel bolts.



AUTODOC recommends:

- Warning! To avoid injury, hold the wheel while unscrewing the fastening bolts. VW BORA

6

Remove the wheel.

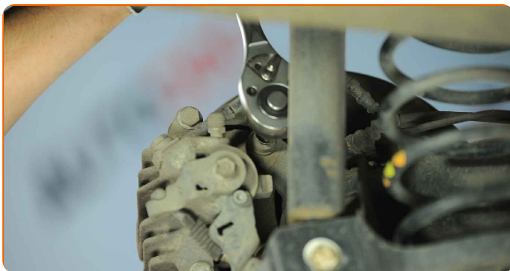


7

Clean the brake caliper fasteners. Use a wire brush. Use WD-40 spray.

8

Unscrew the brake caliper fastening. Use a combination spanner #13. Use a combination spanner #15.



9

Spread the brake pads. Use a crowbar.

10

Remove the brake caliper. Use a crowbar.



Replacement: brake discs – VW BORA. Professionals recommend:

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.
- Check the brake caliper bracket, brake caliper guide pins and boots. Clean them. Replace, if necessary.

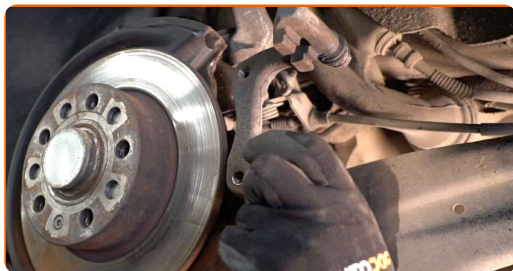
11

Clean the brake caliper bracket fasteners. Use a wire brush. Use WD-40 spray.

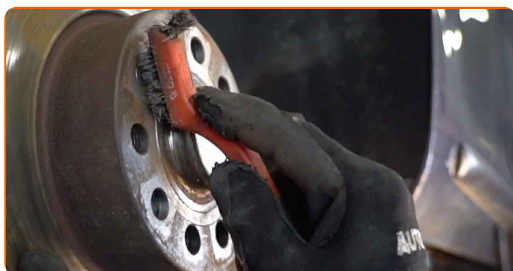
12

Unscrew the caliper bracket fastening. Use HEX No.H8. Use a ratchet wrench.

13 Remove the caliper bracket.



14 Clean the brake disc fasteners. Use a wire brush. Use WD-40 spray.



15 Unscrew the brake disc fastening. Use a Phillips screwdriver.

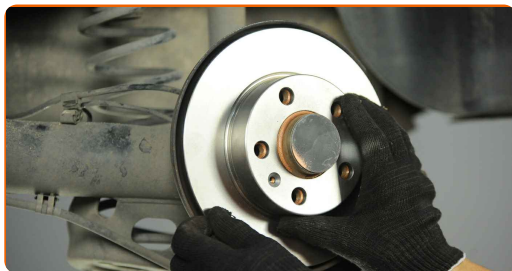


16 Remove the brake disc.



17 Clean the hub. Use a wire brush. Treat the contacting surface. Use copper grease.

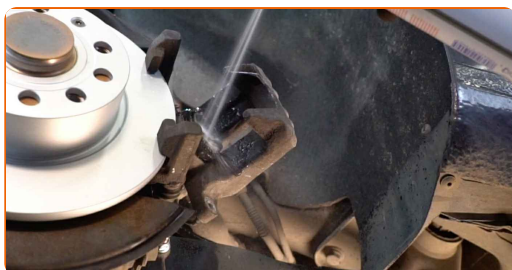
18 Install the brake disc.



19 Tighten the brake disc fastening. Use a Phillips screwdriver. Use a torque wrench. Tighten it to 4 Nm torque.



20 Clean the brake caliper bracket from dirt and dust. Use a wire brush. Use a brake cleaner.



AUTODOC recommends:

- Replacement: brake discs – VW BORA. After applying the spray, wait a few minutes.

21 Clean the brake caliper guide pins.

22 Treat the brake caliper guide pins. Use the brake caliper guide pin grease.

23 Treat the fastening bolts. Use a sealant.

24 Install the brake caliper bracket.

25 Tighten the brake caliper bracket. Use HEX No.H8. Use a torque wrench. Tighten it to 80 Nm torque.

26 Treat the brake caliper piston. Use a brake cleaner.

Replacement: brake discs – VW BORA. Tip from AUTODOC:

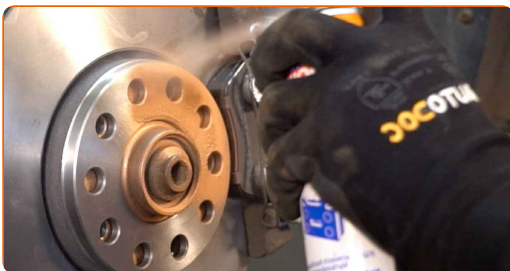
- After applying the spray, wait a few minutes.

27 Press in the brake caliper piston. Use brake caliper wind back tool.

28 Install the brake caliper and fix it. Use a combination spanner #13. Use a combination spanner #15. Use a torque wrench. Tighten it to 35 Nm torque.



29 Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



30

Clean the brake disk surface. Use a brake cleaner.

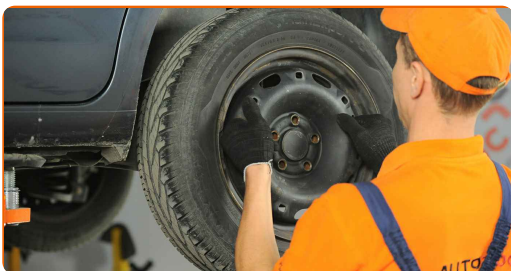


AUTODOC recommends:

- Replacement: brake discs – VW BORA. After applying the spray, wait a few minutes.

31

Install the wheel.

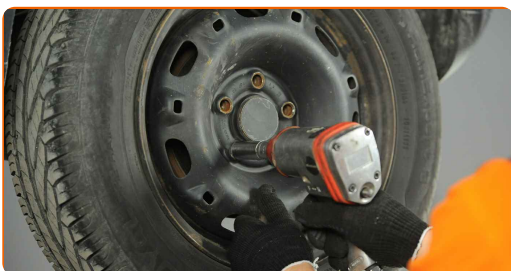


AUTODOC recommends:

- Warning! To avoid injury, hold the wheel while screwing in the fastening bolts on the car. VW BORA

32

Screw in the wheel bolts. Use wheel impact socket #17.



- 33** Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 120 Nm torque.



- 34** Remove the jacks and chocks.



Replacement: brake discs – VW BORA. AUTODOC recommends:

- Check the brake fluid level in the expansion tank and refill if necessary.

- 35** Tighten the brake fluid reservoir cap.

Replacement: brake discs – VW BORA. Tip:

- Without starting the engine, press the brake pedal several times until you feel significant resistance.

36

Close the hood.

WELL DONE! 

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BRAKE DISCS: A WIDE SELECTION

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