



How to change rear
brake discs on **VOLVO**
S70 (874) – replacement
guide

SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

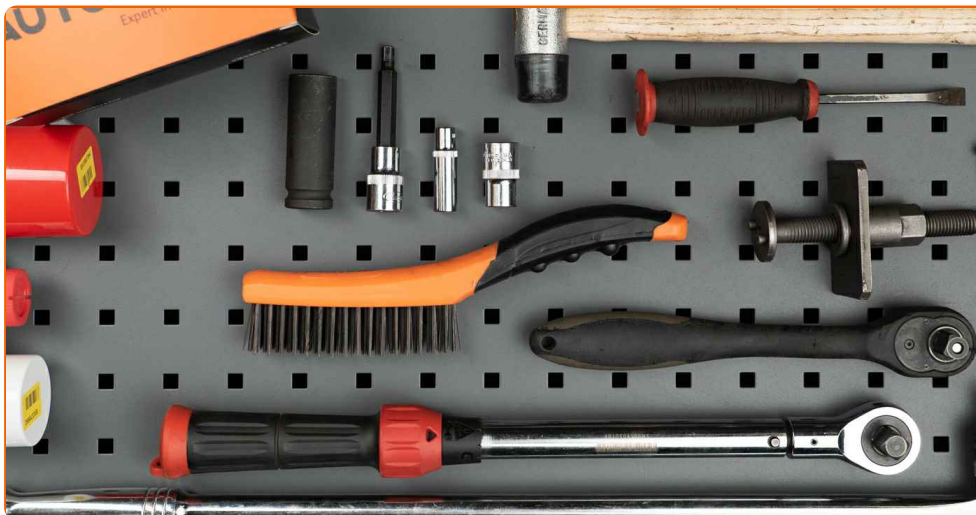
Important!

This replacement procedure can be used for:
VOLVO S70 (874) 2.0

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: VOLVO V70 II (285) 2.0 T

REPLACEMENT: BRAKE DISCS – VOLVO S70 (874). LIST OF THE TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- HEX bit No.H7
- Impact socket №10
- Impact socket №13
- Wheel impact socket #19
- Brake caliper wind back tool
- Ratchet wrench
- Torque wrench
- Tap wrench
- Rubber mallet
- Crow bar
- Wheel chock

Buy tools

Replacement: brake discs – VOLVO S70 (874). Tip from AUTODOC experts:

- Replace the brake disks on the car VOLVO S70 (874) in complete set for each axis. Regardless of the state of components. This will ensure even braking.
- The replacement procedure is identical for both brake disks on the same axle.
- When changing the brake discs, always replace the brake pads.
- Please note: all work on the car – VOLVO S70 (874) – should be done with the engine switched off.

CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

1 Open the bonnet. Unscrew the brake fluid reservoir cap.

2 Secure the wheels with chocks.



3 Loosen the wheel mounting bolts. Use wheel impact socket #19.



4 Raise the rear of the car and secure on supports.

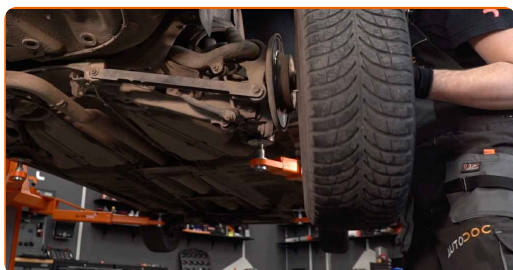
5 Unscrew the wheel bolts.



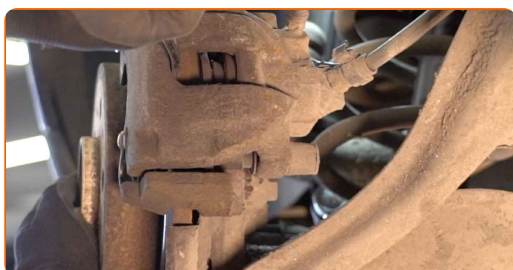
AUTODOC recommends:

- Warning! To avoid injury, hold the wheel while unscrewing the fastening bolts.
VOLVO S70 (874)

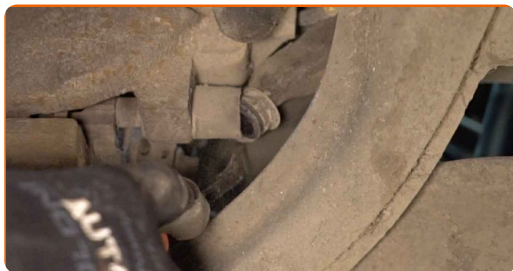
6 Remove the wheel.



7 Spread the brake pads. Use a crowbar.



8 Remove the dust boot caps of the brake caliper guide pins. Use a crowbar.



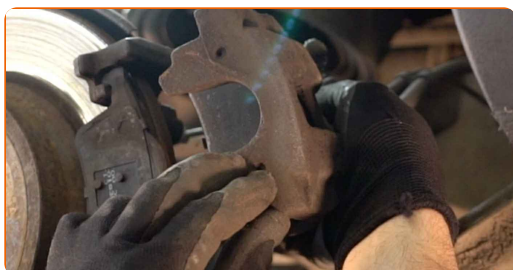
9 Unscrew the brake caliper fastening. Use HEX No.H7. Use a ratchet wrench.



10 Detach the brake caliper retaining spring. Use a crowbar.



11 Remove the brake caliper.

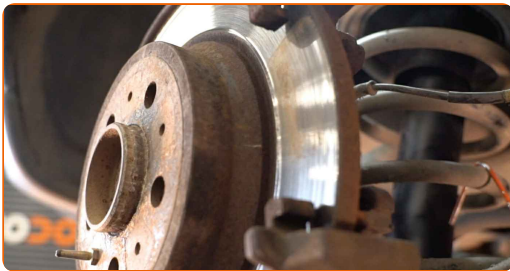


Replacement: brake discs – VOLVO S70 (874). Tip from AUTODOC experts:

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.
- Check the brake caliper bracket, brake caliper guide pins and boots. Clean them. Replace, if necessary.

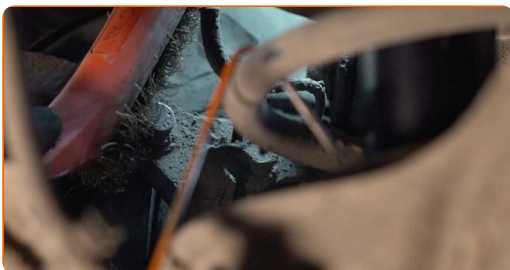
12

Remove the brake pads. Use a crowbar.



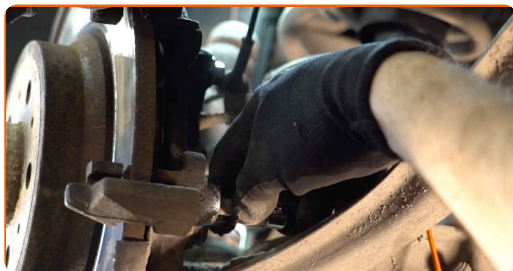
13

Clean the brake caliper bracket fasteners. Use a wire brush. Use WD-40 spray.



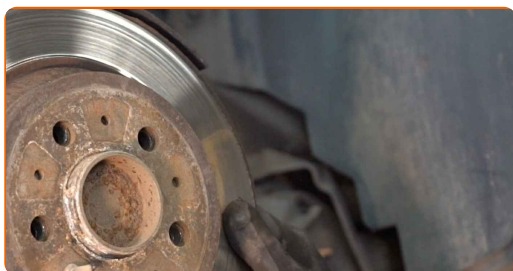
14

Unscrew the caliper bracket fastening. Use a drive socket #13. Use a tap wrench. Use a ratchet wrench.



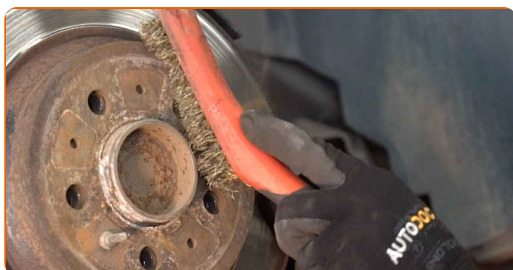
15

Remove the caliper bracket.



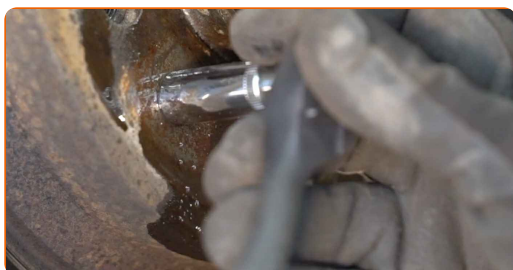
16

Clean the brake disk surface. Use a wire brush. Use WD-40 spray.

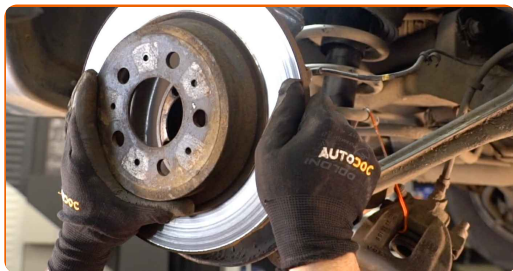


17

Unscrew the brake disc fastening. Use a drive socket #10. Use a ratchet wrench.



18 Remove the brake disc.



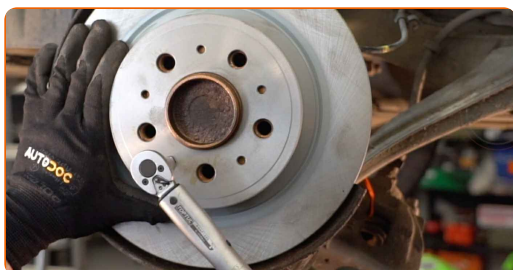
19 Clean the hub. Use a wire brush. Treat the contacting surface. Use copper grease.



20 Install the brake disc.



21 Tighten the brake disc fastening. Use a drive socket #10. Use a torque wrench. Tighten it to 9 Nm torque.



22

Clean the brake caliper bracket from dirt and dust. Use a wire brush. Use a brake cleaner.



AUTODOC recommends:

- Replacement: brake discs – VOLVO S70 (874). After applying the spray, wait a few minutes.

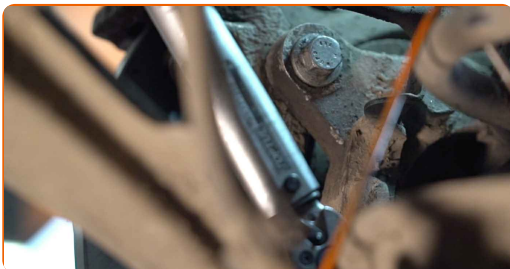
23

Install the brake caliper bracket.



24

Tighten the brake caliper bracket. Use a drive socket #13. Use a torque wrench. Tighten it to 60 Nm torque.



25 Treat the brake caliper piston. Use a brake cleaner.



Replacement: brake discs – VOLVO S70 (874). Tip from AUTODOC:

- After applying the spray, wait a few minutes.

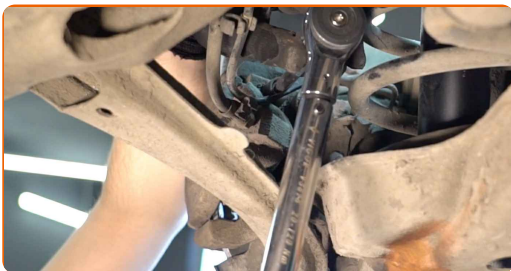
26 Press in the brake caliper piston. Use brake caliper wind back tool.



27 Install the brake pads.



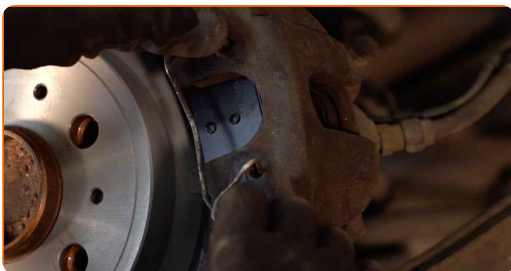
28 Install the brake caliper and fix it. Use HEX No.H7. Use a torque wrench. Tighten it to 30 Nm torque.



29 Install the dust boot caps of the brake caliper guide pins.



30 Install the brake caliper retaining spring. Use a rubber mallet. Use a crowbar.



31 Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



32

Clean the brake disk surface. Use a brake cleaner.



AUTODOC recommends:

- Replacement: brake discs – VOLVO S70 (874). After applying the spray, wait a few minutes.

33

Install the wheel.



AUTODOC recommends:

- Warning! To avoid injury, hold the wheel while screwing in the fastening bolts on the car. VOLVO S70 (874)

34

Screw in the wheel bolts. Use wheel impact socket #19.



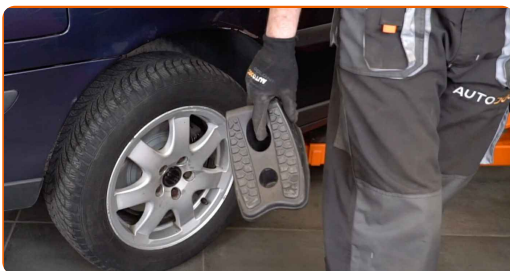
35

Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 140 Nm torque.



36

Remove the jacks and chocks.



Replacement: brake discs – VOLVO S70 (874). Tip from AUTODOC experts:

- Without starting the engine, press the brake pedal several times until you feel significant resistance.
- Check the brake fluid level in the expansion tank and refill if necessary.

37

Tighten the brake fluid reservoir cap. Close the hood.

WELL DONE! 

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BRAKE DISCS: A WIDE SELECTION

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