



How to change right
engine mounts on
VAUXHALL Vivaro
Minibus (J7) –
replacement guide

SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

Important!

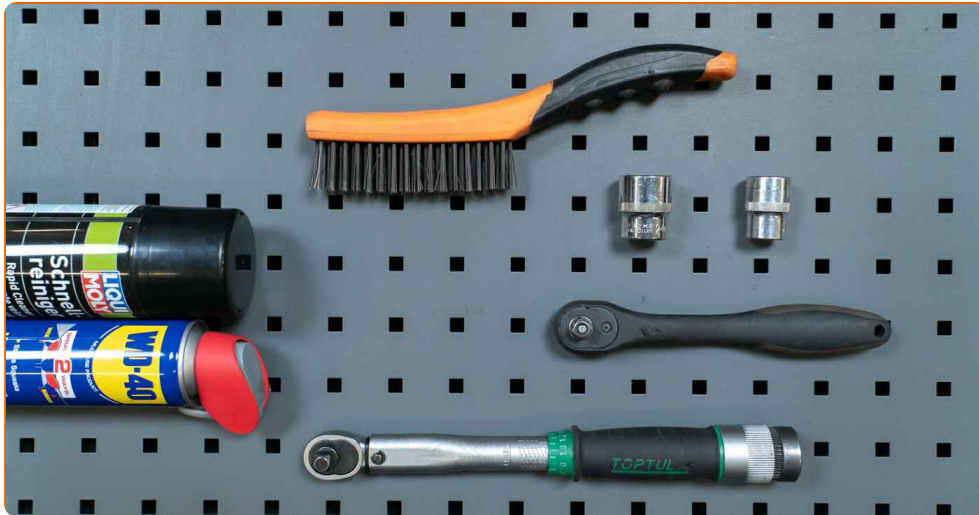
This replacement procedure can be used for:

VAUXHALL VIVARO Combi (J7) 2.5 DTI, VAUXHALL VIVARO Combi (J7) 2.0 CDTI, VAUXHALL VIVARO Combi (J7) 2.5 CDTI

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL Vivaro A Combi (X83) 2.5 CDTI (F7, J7, A07)

REPLACEMENT: ENGINE MOUNTS – VAUXHALL VIVARO MINIBUS (J7). LIST OF THE TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- All-purpose cleaning spray
- Torque wrench
- 18 mm socket
- 24 mm socket
- Ratchet wrench or power tool for removal/installation of threaded fasteners
- Car lift or jack with jack stands, and wheel chocks

[Buy tools](#)

Replacement: engine mounts – VAUXHALL Vivaro Minibus (J7). AUTODOC recommends:

- All the work should be carried out with the ignition switched off.

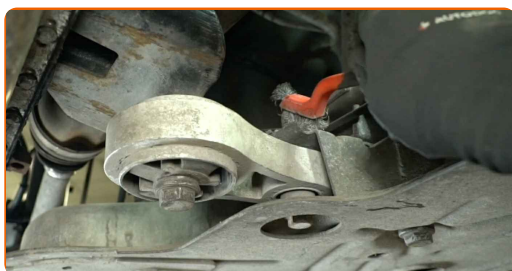
REPLACEMENT: ENGINE MOUNTS – VAUXHALL VIVARO MINIBUS (J7). USE THE FOLLOWING PROCEDURE:

- 1 Raise the vehicle or place it over an inspection pit.

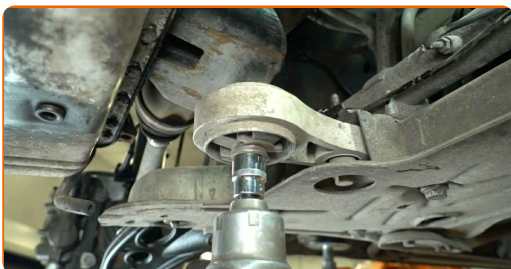
Warning!

- If you are using a jack, make sure the car is parked on a hard, flat surface.
- Make sure to additionally secure the car with jack stands.

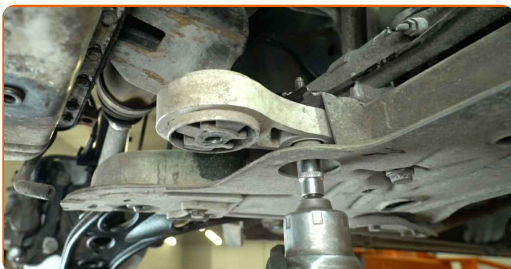
- 2 Clean the engine mount fasteners. Use a wire brush. Use WD-40 spray.



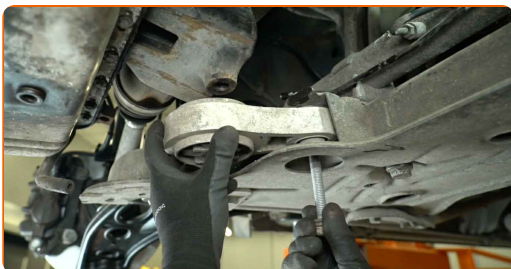
- 3 Unscrew the fastener that connects the engine mount to the engine mount bracket. Use a 24 mm socket. Use a ratchet wrench.



- 4 Unscrew the fastener that connects the engine mount to the subframe. Use an 18 mm socket. Use a ratchet wrench.



- 5 Remove the fastening bolts.



- 6 Remove the engine mount.

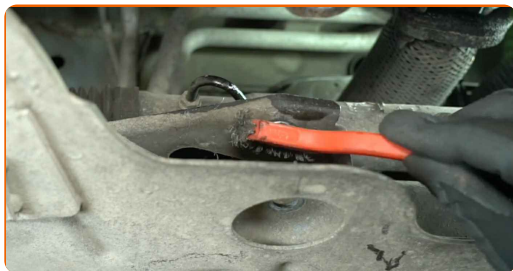


Replacement: engine mounts – VAUXHALL Vivaro Minibus (J7). AUTODOC experts recommend:

- Carefully inspect the other engine mounts and replace them if necessary.

7

Clean the mounting seats of the engine mount. Use a wire brush. Use an all-purpose cleaning spray.



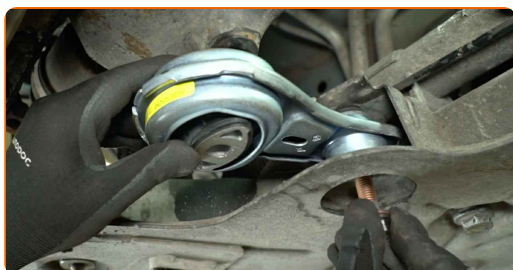
8

Install a new engine mount.



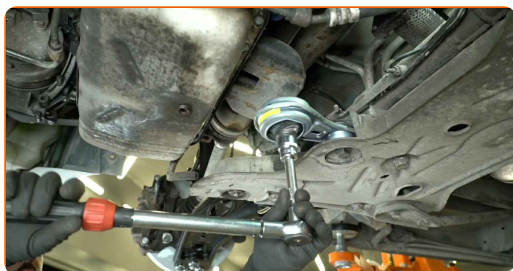
9

Install the fastening bolts.

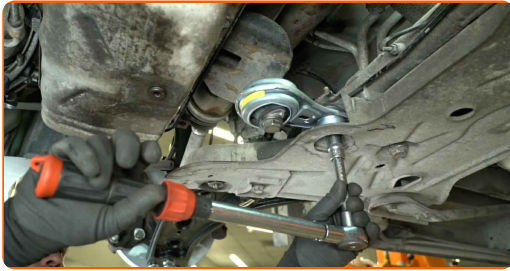


10

Tighten the fastener that connects the engine mount to the engine mount bracket. Use a 24 mm socket. Use a torque wrench. Tightening torque: 100 N·m.



- 11 Tighten the fastener that connects the engine mount to the subframe. Use an 18 mm socket. Use a torque wrench. Tightening torque: 60 N·m.



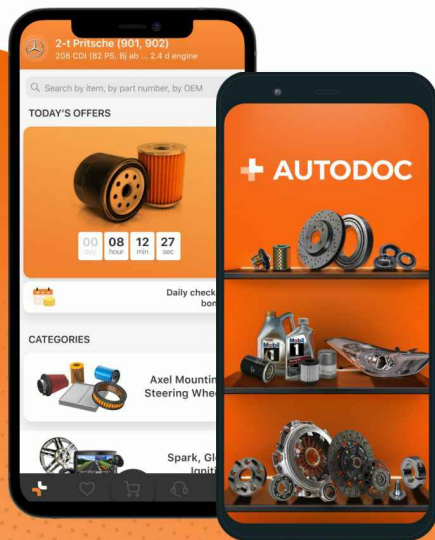
- 12 Lower the vehicle.

WELL DONE! 

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ENGINE MOUNTS: A WIDE SELECTION

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