



How to change  
serpentine belt on  
**VAUXHALL Vectra (B)**  
**Estate (J96)** –  
replacement guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### Important!

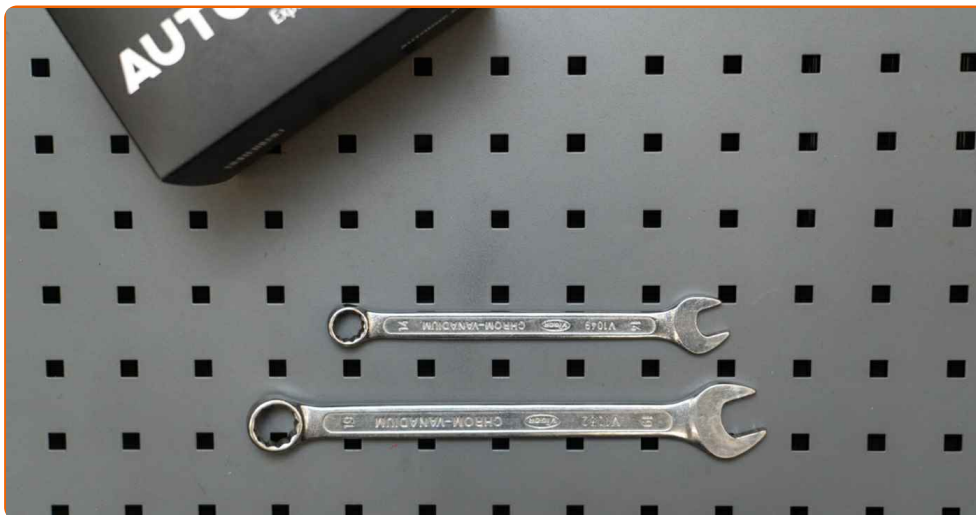
This replacement procedure can be used for:

VAUXHALL Vectra (B) Estate (J96) 2.0 DI 16V, VAUXHALL Vectra (B) Estate (J96) 2.0 DTI 16V, VAUXHALL Vectra (B) Estate (J96) 2.2 DTI 16V

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL Zafira A (T98) 2.0 DI 16V (F75)

REPLACEMENT: SERPENTINE BELT – VAUXHALL  
VECTRA (B) ESTATE (J96). TOOLS YOU NEED:



- Combination spanner #19

- Fender cover

**Buy tools**

Replacement: serpentine belt – VAUXHALL Vectra (B) Estate (J96). AUTODOC recommends:

- All work should be done with the engine stopped.

## REPLACEMENT: SERPENTINE BELT – VAUXHALL VECTRA (B) ESTATE (J96). RECOMMENDED SEQUENCE OF STEPS:

**1** Open the bonnet.

**2** Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.

**3** Lift the car using a jack or place it over an inspection pit.

**4** Pull aside the V-ribbed belt tensioner pulley. Use a combination spanner #19.



**5** Remove the V-ribbed belt.

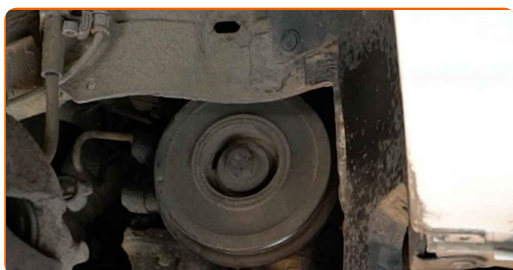


Replacement: serpentine belt – VAUXHALL Vectra (B) Estate (J96). Tip:

- Check the condition of the tensioner pulley and idler pulley. Replace them if necessary.

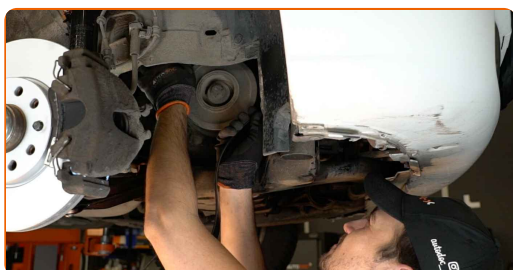
6

Return the tensioner pulley to its initial position. Use a combination spanner #19.



7

Install the V-ribbed belt.

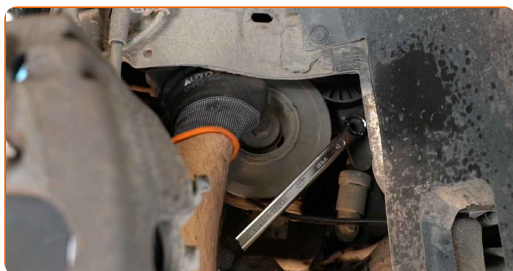


Replacement: serpentine belt – VAUXHALL Vectra (B) Estate (J96). Tip from AUTODOC:

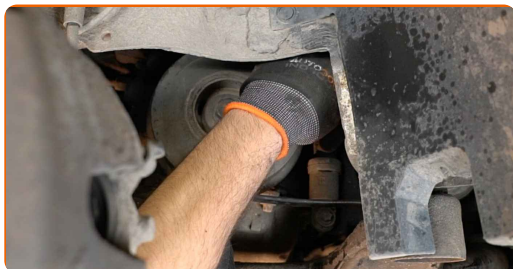
- Make sure that the V-ribbed belt fits all pulleys snugly.

8

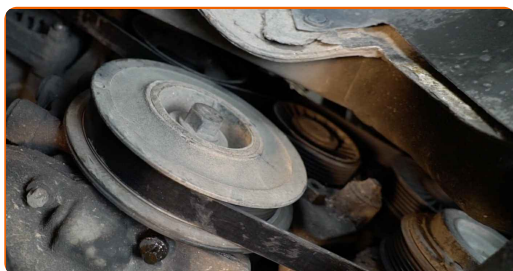
Pull aside the V-ribbed belt tensioner pulley. Use a combination spanner #19.



**9** Place the V-ribbed belt on the tensioner pulley.



**10** Return the tensioner pulley to its initial position. Use a combination spanner #19.



**11** Lower the car.

**12** Remove the fender protection cover.

**13** Close the hood.

**WELL DONE!** 

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