



How to change engine oil  
and filter on **VAUXHALL**  
**Signum (Z03)** –  
replacement guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

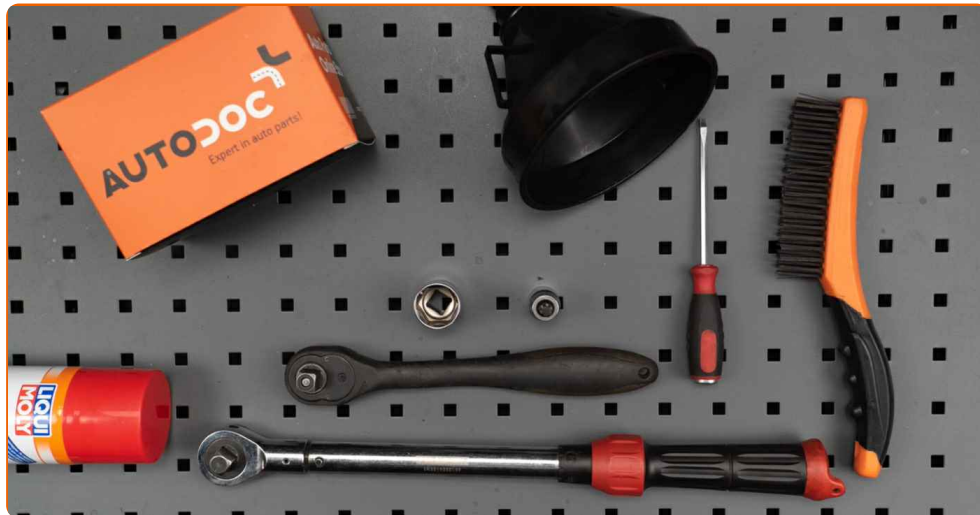
### Important!

This replacement procedure can be used for:  
VAUXHALL Signum (Z03) 1.8

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL ZAFIRA B (A05) 1.8 (M75)

REPLACEMENT: ENGINE OIL AND FILTER – VAUXHALL SIGNUM (Z03). TOOLS YOU'LL NEED:



- Wire brush
- All-purpose cleaning spray
- Drive socket # 24
- Torx bit T45
- Ratchet wrench
- Torque wrench
- Oil drain pan
- Funnel
- Flat Screwdriver
- Microfibre towel
- Fender cover

**Buy tools**

Replacement: engine oil and filter – VAUXHALL Signum (Z03). AUTODOC recommends:

- Replace the oil filter every time when changing motor oil.
- Wear gloves to prevent contact with hot liquid.
- All work should be done with the engine stopped.

## REPLACEMENT: ENGINE OIL AND FILTER – VAUXHALL SIGNUM (Z03). RECOMMENDED SEQUENCE OF STEPS:

**1** Open the hood.

**2** Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.

**3** Unscrew the oil filler plug.



**4** Lift the car using a jack or place it over an inspection pit.

Replacement: engine oil and filter – VAUXHALL Signum (Z03). Tip:

- The vehicle must be on even keel, and if it is at an angle, the drain plug must be at the lowest point.
- All work should be done with the engine stopped.

**5** Put a waste oil container with at least 5 l capacity under the drainage hole.



**6** Clean the area of the oil pan drainage hole. Use a wire brush. Use all-purpose cleaning spray.



**7** Unscrew the drain plug. Use Torx T45. Use a ratchet wrench.



**8** Drain the used oil.



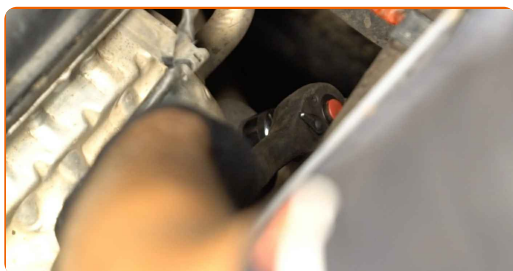
Replacement: engine oil and filter – VAUXHALL Signum (Z03). Tip from AUTODOC experts:

- Caution! The oil may be hot.

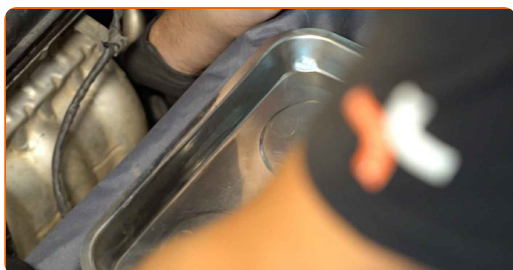
**9** Clean the oil filter housing cap. Use all-purpose cleaning spray.



**10** Unscrew the filter housing cap together with the old filter element. Use a drive socket #24. Use a ratchet wrench.



**11** Prepare a container for the old oil filter.



**12** Put the old filter cartridge in the container.

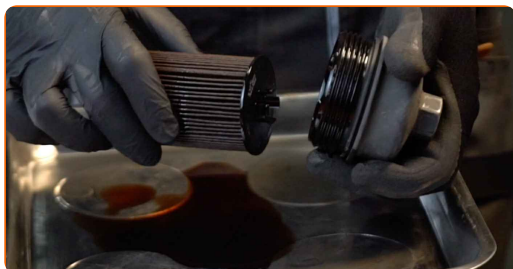


Replacement: engine oil and filter – VAUXHALL Signum (Z03). AUTODOC experts recommend:

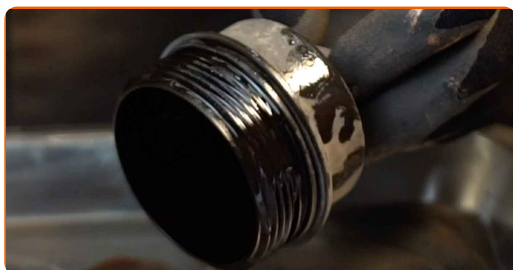
- Move up the container. The oil starts to drain out of the drainage hole immediately after you have removed the oil filter.

**13** Cover the oil filter housing with a microfibre towel to prevent dirt and foreign objects from getting into the system.

**14** Detach the oil filter from the filter cover.



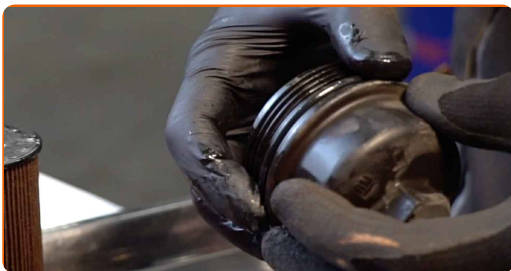
**15** Remove the oil filter cover O-ring. Use a flat screwdriver.



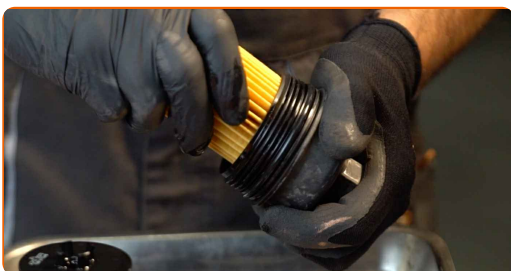
**16** Clean the oil filter housing cap. Use all-purpose cleaning spray.



**17** Install a new O-ring to its mounting seat on the filter cover.



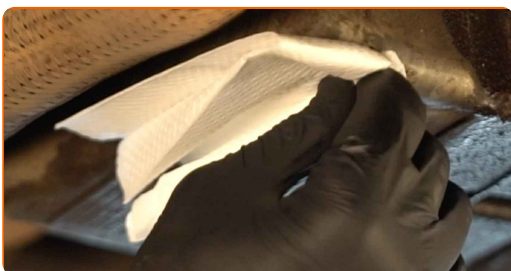
**18** Install the new oil filter to the mounting seat on the filter cover.



**Please note!**

- Make sure to install the filter correctly. Don't mix up the sides of the part.
- Wait until the oil has completely drained from the drainage hole.

**19** Clean the area of the oil pan drainage hole.





**20** Screw in the new drainage plug and tighten it. Use Torx T45. Use a torque wrench. Tighten it to 14 Nm torque.

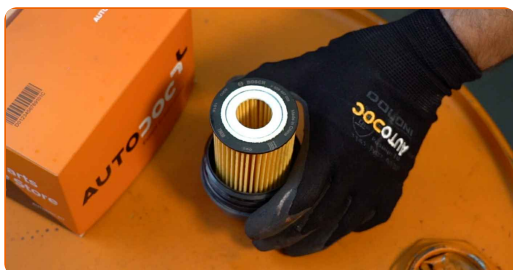


**21** Clean the area of the oil pan drainage hole. Use all-purpose cleaning spray.



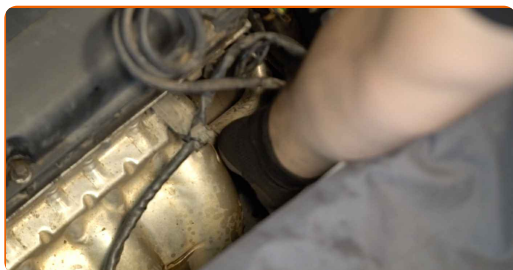
**22** Lower the car.

**23** Lubricate the rubber seal of the new filter with a little amount of fresh oil.



**24** Remove the microfibre towel from the oil filter housing.

**25** Screw the new filter into its place.



**26** Screw the cap. Use a drive socket #24. Use a torque wrench. Tighten it to 25 Nm torque.



**27** Remove the oil filler cap. Insert the funnel.



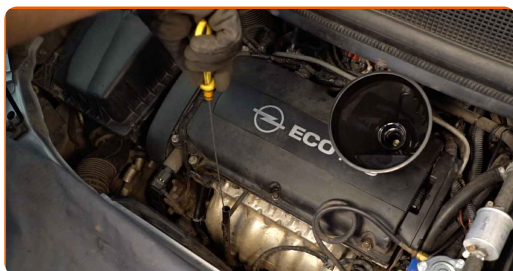
**28** Pour new oil into the engine in the amount recommended by the car manufacturer.



Replacement: engine oil and filter – VAUXHALL Signum (Z03). AUTODOC recommends:

- Use the oil recommended by the manufacturer.

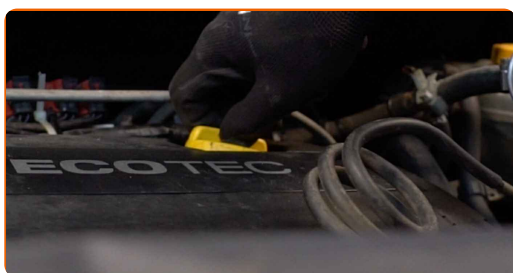
**29** Check the oil level using the dipstick. Top up oil if necessary.



**Please note!**

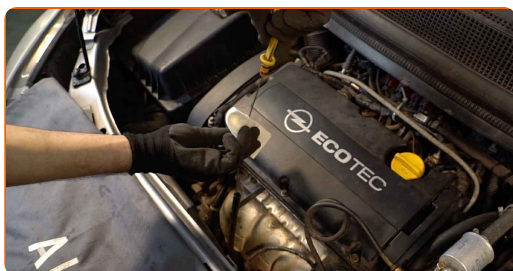
- The oil level should be between the Min and Max marks.

**30** Install the oil filler cap. Tighten the oil filler cap.



**31** Run the engine for a few minutes. After the oil pressure warning light goes out, stop the engine.

**32** Check the oil level 5 minutes after the stop of the engine operation using a dipstick and add oil if necessary.



### Please note!

- The oil level should be between the Min and Max marks.
- Make sure that the oil filler cap is properly tightened.
- Check the threaded plug of the drainage hole and the oil filter seal for tightness. If necessary, carefully tighten them up.

**33** Remove the fender protection cover.

**34** Close the hood.

### Replacement: engine oil and filter – VAUXHALL Signum (Z03). Tip from AUTODOC experts:

- Note that oil pressure warning light, which indicates insufficient pressure in the lubrication system, may be on for a longer time than usual. After a few seconds, the oil will fill all the channels, and the light will go out.
- To protect the environment from pollution, be sure to dispose of the used filters at special collection points.

**WELL DONE!** 

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