



How to change headlight  
bulb on **VAUXHALL**  
**INSIGNIA Mk I (A) Estate**  
– replacement guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### Important!

This replacement procedure can be used for:

VAUXHALL INSIGNIA Mk I (A) Estate 2.0 CDTI, VAUXHALL INSIGNIA Mk I (A) Estate 2.0 CDTI 4x4, VAUXHALL INSIGNIA Mk I (A) Estate 1.4, VAUXHALL INSIGNIA Mk I (A) Estate 2.0 Biturbo CDTI, VAUXHALL INSIGNIA Mk I (A) Estate 2.0 Biturbo CDTI 4x4, VAUXHALL INSIGNIA Mk I (A) Estate 1.8, VAUXHALL INSIGNIA Mk I (A) Estate 2.0 Turbo, VAUXHALL INSIGNIA Mk I (A) Estate 2.8 V6 Turbo, VAUXHALL INSIGNIA Mk I (A) Estate 2.0 Turbo 4x4, VAUXHALL INSIGNIA Mk I (A) Estate 1.6 Turbo, VAUXHALL INSIGNIA Mk I (A) Estate 2.8 VXR, VAUXHALL INSIGNIA Mk I (A) Estate 1.4 LPG

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL Astra G CC (T98) 1.2 16V (F08, F48)

REPLACEMENT: HEADLIGHT BULB – VAUXHALL  
INSIGNIA MK I (A) ESTATE. TOOLS YOU NEED:



- Electronic spray
- Drive socket # 7
- Torx bit T30
- Ratchet wrench
- Flat screwdriver
- Microfibre towel
- Fender cover

**Buy tools**

Replacement: headlight bulb – VAUXHALL INSIGNIA Mk I (A) Estate. Tip from AUTODOC experts:

- The replacement procedure is identical for the left and right headlight bulbs.
- Replace the bulbs in both headlights at a time.
- All work should be done with the engine stopped.

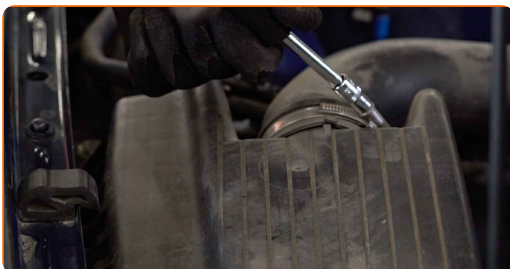
## REPLACEMENT: HEADLIGHT BULB – VAUXHALL INSIGNIA MK I (A) ESTATE. TAKE THE FOLLOWING STEPS:

**1** Switch off the ignition.

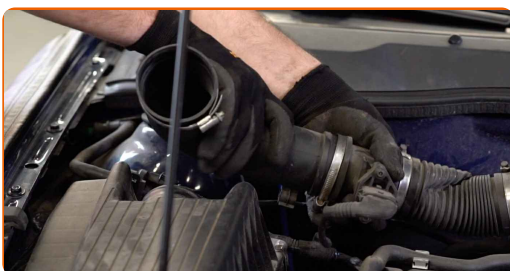
**2** Open the hood.

**3** Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.

**4** Detach the air intake hose clamp. Use a drive socket #7. Use a ratchet wrench.



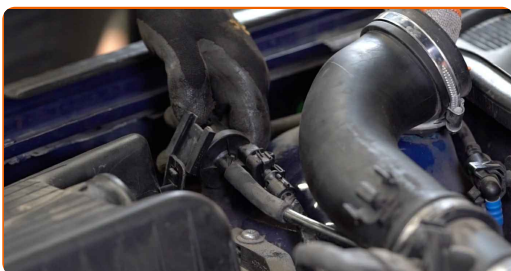
**5** Disconnect the air intake pipe from the air filter housing.



**6** Cover the air intake hose with a microfibre towel to prevent dust and dirt from getting into the system.



**7** Detach the fasteners connecting the air pipe and the wiring harness to the air filter housing.



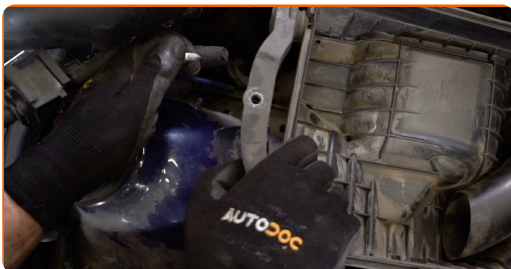
**8** Take off the filter lid. Remove the filter element from the filter housing.



**9** Unscrew the filter housing fastening bolts. Use Torx T30. Use a ratchet wrench.



**10** Remove the air filter housing.



**11** Detach the bulb holder by turning it by ~30°. Remove the holder from the headlight mounting seat.

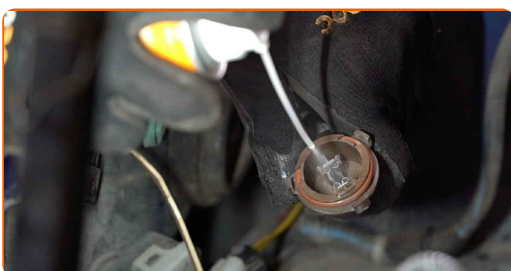


**12** Remove the old bulb. Use a flat screwdriver.

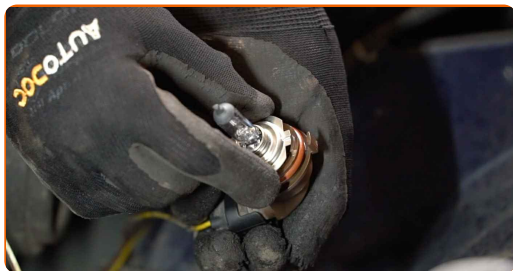


**13** Check the condition of the bulb holder terminals. Replace if necessary.

**14** Clean the bulb mounting seat on the holder. Use electronic spray.



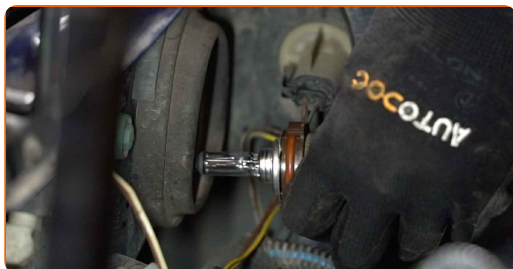
**15** Install a new bulb into the holder.



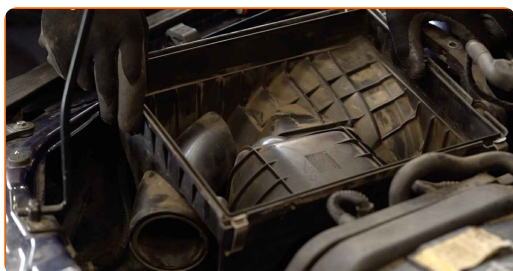
Replacement: headlight bulb – VAUXHALL INSIGNIA Mk I (A) Estate.  
AUTODOC recommends:

- Avoid touching the bulb glass. The finger marks left on it may cause failure.

**16** Install the bulb holder into the headlight mounting seat. Secure the bulb holder by turning it by ~30°.

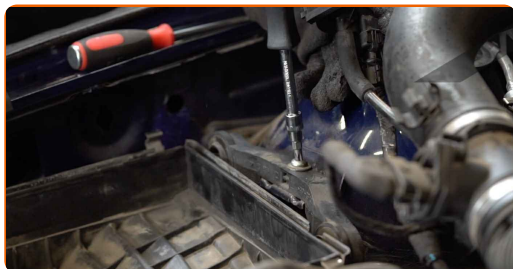


**17** Reinstall the air filter housing.





**18** Screw the filter housing fastening bolts. Use Torx T30. Use a ratchet wrench.



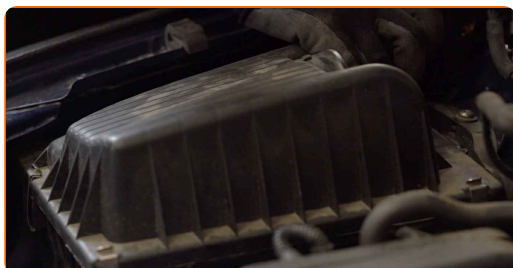
**19** Insert the filter cartridge into the filter housing. Make sure that the filter edge fits tight to the housing.



**AUTODOC recommends:**

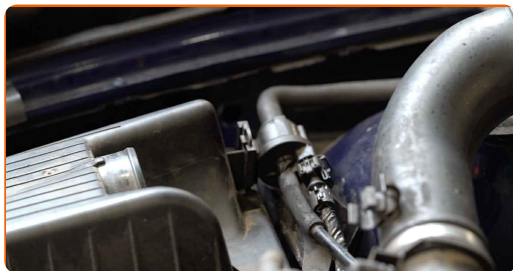
- Replacement: headlight bulb – VAUXHALL INSIGNIA Mk I (A) Estate. Be sure to position the filtering element correctly. Avoid misalignment.
- During installation, make sure to prevent dust and dirt from getting into the air filter housing.

**20** Reinstall the air filter cover. Fasten it.





**21** Attach the fasteners connecting the air pipe and the wiring harness to the air filter housing.



**22** Remove the microfibre towel from the air intake hose.



**23** Connect the air intake pipe to the air filter housing.



**24** Fasten the clamp on the air intake hose. Use a drive socket #7. Use a ratchet wrench.



**25** Remove the fender protection cover.

26

Close the hood.

**WELL DONE!** 

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**HEADLIGHT BULB: A WIDE SELECTION**

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