



How to change lambda  
sensor on **VAUXHALL**  
**Corsa Mk IV (E)**  
**Hatchback (X15)** –  
replacement guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### Important!

This replacement procedure can be used for:  
VAUXHALL Corsa Mk IV (E) Hatchback (X15) 1.2, VAUXHALL Corsa Mk IV (E) Hatchback (X15) 1.4

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL Astra H Saloon (A04) 1.6 (L69)

REPLACEMENT: LAMBDA SENSOR – VAUXHALL CORSA MK IV (E) HATCHBACK (X15). LIST OF THE TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Electronic spray
- High-temperature ceramic grease
- Torque wrench
- Combination spanner #22
- Flare nut wrench #22
- Ratchet wrench
- Thread tap
- Fender cover

**Buy tools**

**Replacement: lambda sensor – VAUXHALL Corsa Mk IV (E) Hatchback (X15).  
AUTODOC experts recommend:**

- After replacing the oxygen sensor, clear the trouble code from the electronic control unit and let the ECU adapt itself to the new sensor.
- Before getting down to work, start the engine and let it warm up to operating temperature.
- Please note: all work on the car – VAUXHALL Corsa Mk IV (E) Hatchback (X15) – should be done with the engine switched off.

**CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:**

**1** Open the hood.

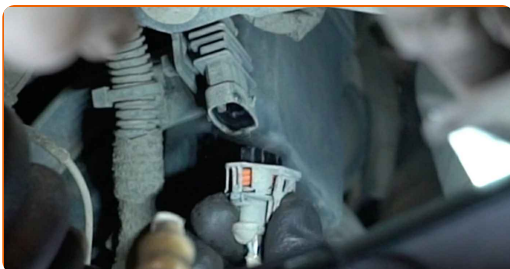
**2** Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.

**3** Lift the car using a jack or place it over an inspection pit.

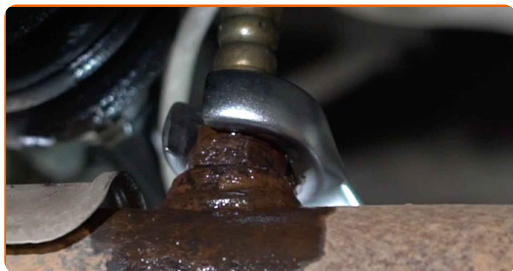
**4** Clean the oxygen sensor fastener. Use a wire brush. Use WD-40 spray.



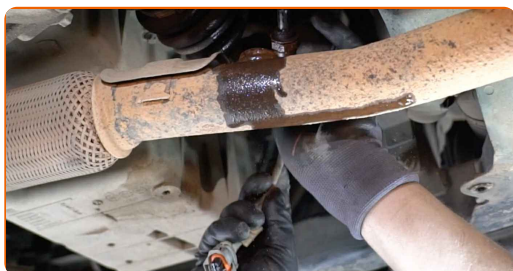
**5** Detach the oxygen sensor connector.



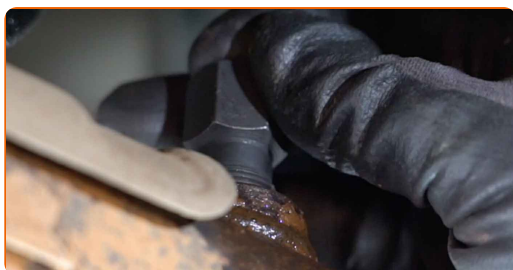
**6** Unscrew the oxygen sensor fastener. Use a flare nut spanner #22.



**7** Remove the oxygen sensor.

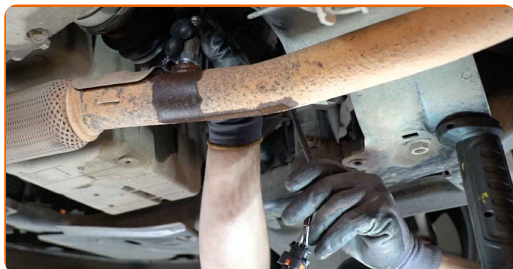


**8** Cut the thread for the new oxygen sensor. Use a thread tap. Use a ratchet wrench.



**9** Treat the oxygen sensor. Use high-temperature ceramic grease.

**10** Install the new oxygen sensor.



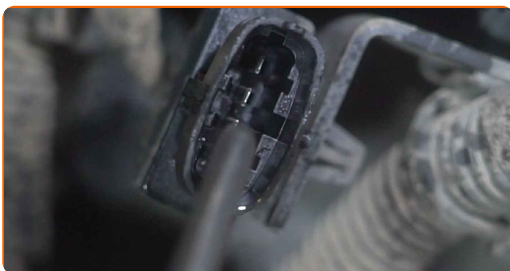
**11**

Tighten the oxygen sensor fastener. Use a combination spanner #22. Use a torque wrench. Tighten it to 32 Nm torque.



**12**

Treat the oxygen sensor connector. Use dielectric grease.



**13**

Attach the oxygen sensor connector.



**14**

Lower the car.

**15**

Switch on the ignition. This is necessary in order to make sure that the component operates properly.

**16**

Switch off the ignition.

**17**

Remove the fender protection cover.

**18**

Close the hood.

**WELL DONE!** 

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