



How to change front anti  
roll bar bushes on  
**VAUXHALL Corsa Mk I**  
**(B) Hatchback (S93)** –  
replacement guide

### SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

#### **ⓘ Important!**

This replacement procedure can be used for:

VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.0 i 12V, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.2 i, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.4 i, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.4 i S, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.4 i 16V, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.6 i 16V, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.6 GSI 16V, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.5 D, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.5 TD, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.7 D, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.2 i 16V

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL Corsa B Hatchback (S93) 1.4 i (F08, F68, M68)

**REPLACEMENT: ANTI ROLL BAR BUSHES – VAUXHALL CORSA MK I (B) HATCHBACK (S93). TOOLS YOU NEED:**



- Wire brush
- WD-40 spray
- Copper grease
- Drive socket # 13
- Ratchet wrench
- Torque wrench
- Hydraulic transmission jack

**Buy tools**

Replacement: anti roll bar bushes – VAUXHALL Corsa Mk I (B) Hatchback (S93). AUTODOC recommends:

- Both stabilizer bushes should be replaced simultaneously.
- The replacement procedure is identical for the right and left stabilizer bushes.
- All work should be done with the engine stopped.

## REPLACEMENT: ANTI ROLL BAR BUSHES – VAUXHALL CORSA MK I (B) HATCHBACK (S93). USE THE FOLLOWING PROCEDURE:

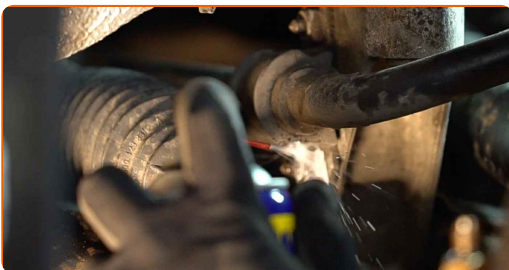
1

Lift the car using a jack or place it over an inspection pit.

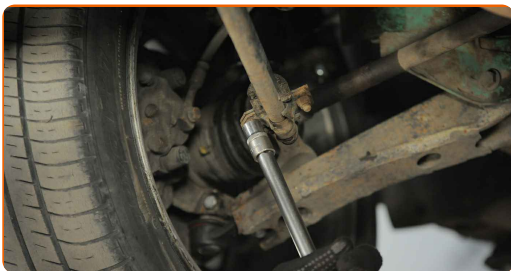


2

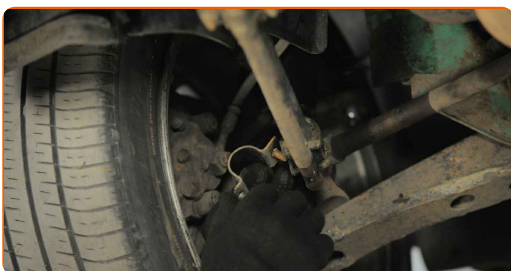
Clean the fasteners of the stabilizer bush brackets. Use a wire brush. Use WD-40 spray.



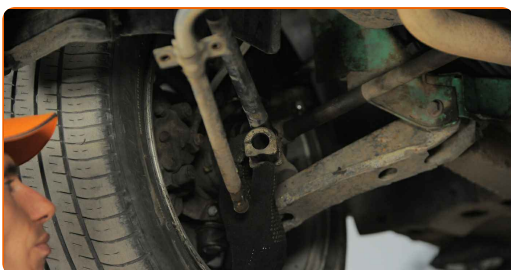
**3** Unscrew the fasteners of the stabilizer bush brackets. Use a drive socket #13. Use a ratchet wrench.



**4** Remove the stabilizer bush brackets.

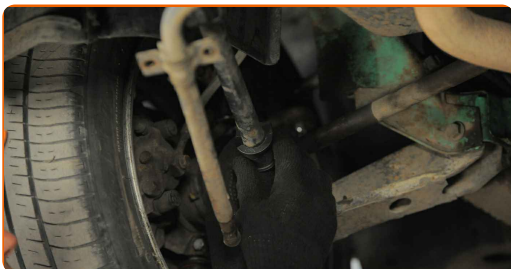


**6** Remove the stabilizer bushes.

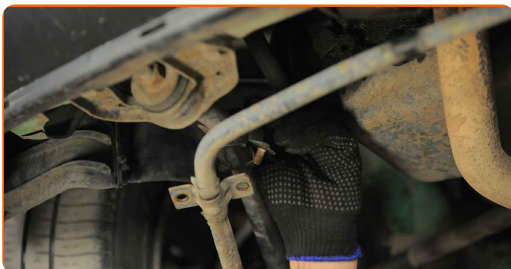


**7** Clean the mounting seats of the stabilizer bushes. Use a wire brush. Use WD-40 spray.

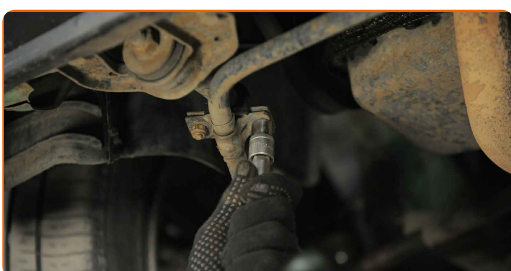
**8** Install the new stabilizer bushes.



**9** Install the stabilizer bush brackets.



**10** Screw the fasteners of the stabilizer bush brackets. Use a drive socket #13. Use a torque wrench. Tighten it to 20 nm torque.



**11** Treat the fasteners of the stabilizer bush brackets. Use copper grease.

**12** Lower the car.

**WELL DONE!** 

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**ANTI ROLL BAR BUSHES: A WIDE SELECTION**

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