



How to change front
brake pads on
**VAUXHALL Corsa Mk I
(B) Hatchback (S93)** –
replacement guide

SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

i Important!

This replacement procedure can be used for:

VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.0 i 12V, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.2 i, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.4 i, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.4 i S, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.4 i 16V, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.6 i 16V, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.6 GSI 16V, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.5 D, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.5 TD, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.7 D, VAUXHALL Corsa Mk I (B) Hatchback (S93) 1.2 i 16V

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL Corsa B Hatchback (S93) 1.4 i (F08, F68, M68)

REPLACEMENT: BRAKE PADS – VAUXHALL CORSA MK I (B) HATCHBACK (S93). LIST OF THE TOOLS YOU'LL NEED:



- Wire brush
- Nylon cleaning brush
- Brake cleaner
- Anti-squeal paste
- High-temperature ceramic grease
- Torque wrench
- HEX bit No.H7
- Wheel impact socket #17
- Ratchet wrench
- Brake caliper wind back tool
- Crow bar
- Wheel chock

Buy tools

Replacement: brake pads – VAUXHALL Corsa Mk I (B) Hatchback (S93).
AUTODOC experts recommend:

- Perform the replacement of brake pads in complete set for each axis. This provides effective braking.
- The replacement procedure is identical for all brake pads on the same axle.
- Please note: all work on the car – VAUXHALL Corsa Mk I (B) Hatchback (S93) – should be done with the engine switched off.

CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

- 1 Open the bonnet. Unscrew the brake fluid reservoir cap.
- 2 Secure the wheels with chocks.
- 3 Loosen the wheel mounting bolts. Use wheel impact socket #17.



- 4 Raise the car.

AUTODOC recommends:

- If you are using a jack, make sure it rests on a flat surface without any unevenness.
- Be sure to additionally secure the car with jack stands.

5 Unscrew the wheel bolts.



AUTODOC recommends:

- Warning! To avoid injury, hold the wheel while unscrewing the fastening bolts.
VAUXHALL Corsa Mk I (B) Hatchback (S93)

6 Remove the wheel.



7 Detach the brake caliper retaining spring. Use a crowbar.



8 Spread the brake pads. Use a crowbar.



9 Remove the dust boot caps of the brake caliper guide pins. Use a crowbar.



10 Unscrew the brake caliper fastening. Use HEX No.H7. Use a ratchet wrench.



11 Remove the brake caliper.



AUTODOC recommends:

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.

12

Remove the brake pads.



AUTODOC recommends:

- Measure the brake disc thickness. Upon reaching the wear limit the part must be replaced.

13

Treat the brake caliper piston. Use a nylon cleaning brush. Use a brake cleaner.



AUTODOC recommends:

- Replacement: brake pads – VAUXHALL Corsa Mk I (B) Hatchback (S93). After applying the spray, wait a few minutes.

14

Press in the brake caliper piston. Use brake caliper wind back tool.

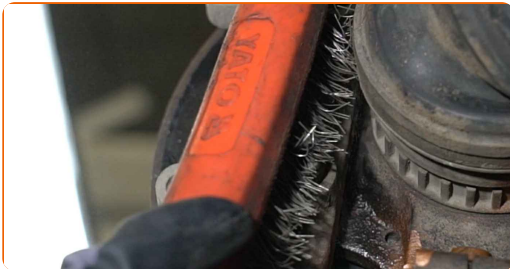


Replacement: brake pads – VAUXHALL Corsa Mk I (B) Hatchback (S93). Tip from AUTODOC:

- Check the brake caliper bracket, brake caliper guide pins and boots. Clean them. Replace, if necessary.

15

Clean the brake caliper bracket from dirt and dust. Use a wire brush. Use a brake cleaner.



AUTODOC recommends:

- After applying the spray, wait a few minutes.

16

Treat the brake pads in the area where their surface comes into contact with the brake caliper bracket. Use anti-squeal paste.



Replacement: brake pads – VAUXHALL Corsa Mk I (B) Hatchback (S93). Tip:

- Make sure the disc surface is clean before installing the pads.

17 Install new brake pads.



Replacement: brake pads – VAUXHALL Corsa Mk I (B) Hatchback (S93).
AUTODOC recommends:

- Make sure the pads are installed with linings facing the disc.

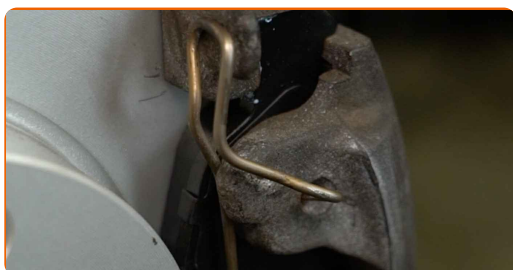
18 Install the brake caliper and fix it. Use HEX No.H7. Use a torque wrench. Tighten it to 30 Nm torque.



19 Install the dust boot caps of the brake caliper guide pins.



20 Install the brake caliper retaining spring. Use a crowbar.



21 Clean the wheel rim mounting seat. Use a wire brush.



22 Treat the surface where the brake disc contacts the wheel rim. Use high-temperature ceramic grease.



23 Clean the brake disk surface. Use a brake cleaner.



AUTODOC recommends:

- After applying the spray, wait a few minutes.

24 Install the wheel.

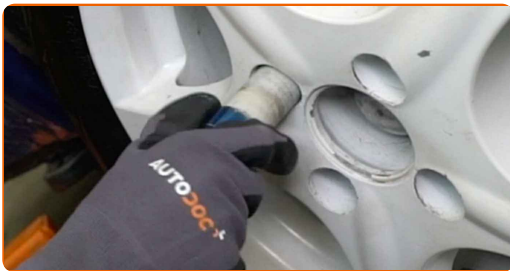


AUTODOC recommends:

- Warning! To avoid injury, hold the wheel while screwing in the fastening bolts on the car. VAUXHALL Corsa Mk I (B) Hatchback (S93)

25

Screw in the wheel bolts. Use wheel impact socket #17.



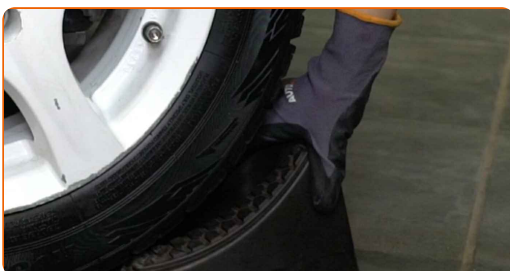
26

Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 110 Nm torque.



27

Remove the jacks and chocks.



AUTODOC recommends:

- Check the brake fluid level in the expansion tank and refill if necessary.
- Without starting the engine, press the brake pedal several times until you feel significant resistance.

28

Tighten the brake fluid reservoir cap.

29

Close the hood.

Replacement: brake pads – VAUXHALL Corsa Mk I (B) Hatchback (S93).
AUTODOC experts recommend:

- Slow down smoothly for first 150-200 km after the brake pads replacement.
Avoid unnecessary and sharp braking to a stop.

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BRAKE PADS: A WIDE SELECTION

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