



How to change headlight  
bulb on **VAUXHALL**  
**COMBO Mk II (C) Box**  
**Body / Estate (F25)** –  
replacement guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### Important!

This replacement procedure can be used for:

VAUXHALL COMBO Mk II (C) Box Body / Estate (F25) 1.7 DI 16V, VAUXHALL COMBO Mk II (C) Box Body / Estate (F25) 1.7 DTI 16V

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL Astra G CC (T98) 1.2 16V (F08, F48)

REPLACEMENT: HEADLIGHT BULB – VAUXHALL COMBO MK II (C) BOX BODY / ESTATE (F25). TOOLS YOU NEED:



- Electronic spray
- Drive socket # 7
- Torx bit T30
- Ratchet wrench
- Flat screwdriver
- Microfibre towel
- Fender cover

**Buy tools**

Replacement: headlight bulb – VAUXHALL COMBO Mk II (C) Box Body / Estate (F25). Tip from AUTODOC experts:

- The replacement procedure is identical for the left and right headlight bulbs.
- Replace the bulbs in both headlights at a time.
- All work should be done with the engine stopped.

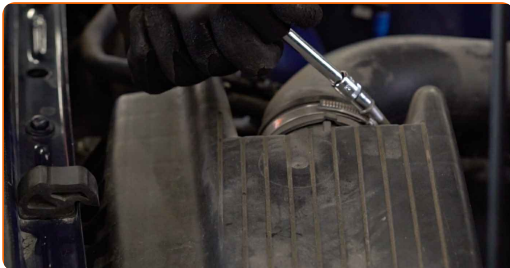
**REPLACEMENT: HEADLIGHT BULB – VAUXHALL COMBO MK II (C) BOX BODY / ESTATE (F25). TAKE THE FOLLOWING STEPS:**

**1** Switch off the ignition.

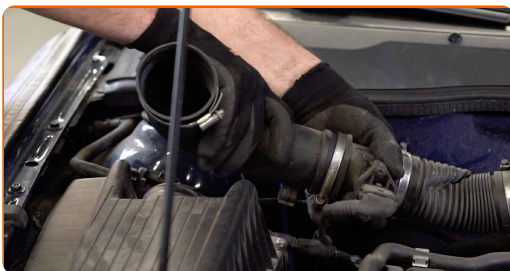
**2** Open the hood.

**3** Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.

**4** Detach the air intake hose clamp. Use a drive socket #7. Use a ratchet wrench.



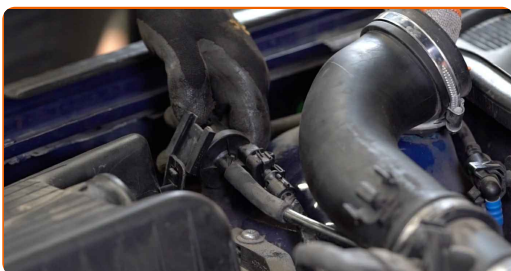
**5** Disconnect the air intake pipe from the air filter housing.



**6** Cover the air intake hose with a microfibre towel to prevent dust and dirt from getting into the system.



**7** Detach the fasteners connecting the air pipe and the wiring harness to the air filter housing.



**8** Take off the filter lid. Remove the filter element from the filter housing.



**9** Unscrew the filter housing fastening bolts. Use Torx T30. Use a ratchet wrench.



**10** Remove the air filter housing.



**11** Detach the bulb holder by turning it by ~30°. Remove the holder from the headlight mounting seat.



**12** Remove the old bulb. Use a flat screwdriver.

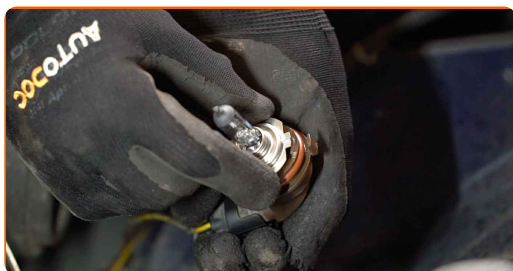


**13** Check the condition of the bulb holder terminals. Replace if necessary.

**14** Clean the bulb mounting seat on the holder. Use electronic spray.



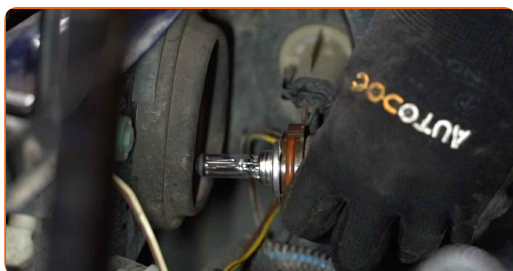
**15** Install a new bulb into the holder.



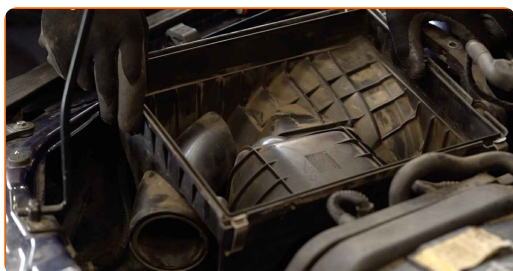
Replacement: headlight bulb – VAUXHALL COMBO Mk II (C) Box Body / Estate (F25). AUTODOC recommends:

- Avoid touching the bulb glass. The finger marks left on it may cause failure.

**16** Install the bulb holder into the headlight mounting seat. Secure the bulb holder by turning it by ~30°.

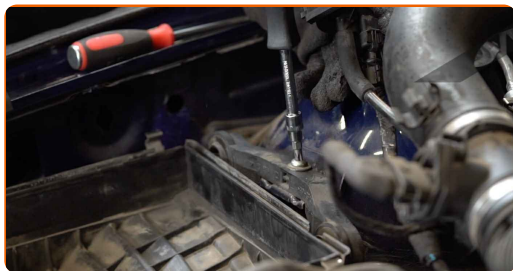


**17** Reinstall the air filter housing.





**18** Screw the filter housing fastening bolts. Use Torx T30. Use a ratchet wrench.



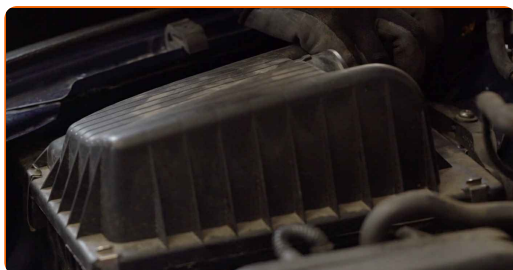
**19** Insert the filter cartridge into the filter housing. Make sure that the filter edge fits tight to the housing.



**AUTODOC recommends:**

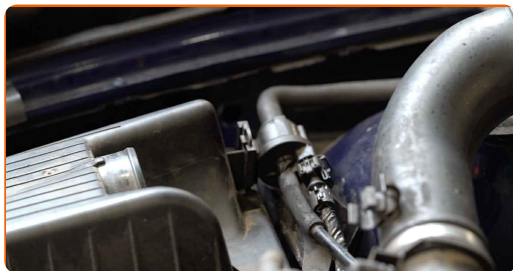
- Replacement: headlight bulb – VAUXHALL COMBO Mk II (C) Box Body / Estate (F25). Be sure to position the filtering element correctly. Avoid misalignment.
- During installation, make sure to prevent dust and dirt from getting into the air filter housing.

**20** Reinstall the air filter cover. Fasten it.





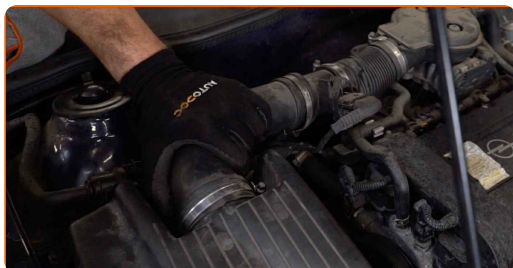
**21** Attach the fasteners connecting the air pipe and the wiring harness to the air filter housing.



**22** Remove the microfibre towel from the air intake hose.



**23** Connect the air intake pipe to the air filter housing.



**24** Fasten the clamp on the air intake hose. Use a drive socket #7. Use a ratchet wrench.



**25** Remove the fender protection cover.

26

Close the hood.

**WELL DONE!** 

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**HEADLIGHT BULB: A WIDE SELECTION**

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