How to change engine thermostat on VAUXHALL Astra Mk1 Estate - replacement guide



This video shows the replacement procedure of a similar car part on another vehicle

Important!

This replacement procedure can be used for: VAUXHALL Astra Mk1 Estate 1.3 S

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL Corsa B Hatchback (S93) 1.4 i (F08, F68, M68)

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- Wire brush
   All-purpose cleaning spray
   Torque wrench
   Torx bit E10
   Ratchet wrench
   Clip removal tool
- Clic-R collar pliers
  Seal scraper
  Funnel
  Fluid container
  Fender cover

Replacement: engine thermostat - VAUXHALL Astra Mk1 Estate. AUTODOC recommends:

- Check the condition of the coolant every time you replace the thermostat. Change the coolant if necessary.
   Please note: all work on the car VAUXHALL Astra MkI Estate should be done with the engine switched off.
   All work should be done with the engine stopped.

Carry out replacement in the following order: 1 Open the bonnet.

2 Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.



If you are using a jack, make sure it rests on a flat surface without any unevenness.
 Be sure to additionally secure the car with jack stands.

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5 Clean the lower coolant pipe mounting seat. Use all-purpose cleaning spray.





7 Loosen the coolant hose clamp. Use clic-R collar pliers.





 $^{\mbox{\tiny O}}$  Replacement: engine thermostat – VAUXHALL Astra Mk1 Estate. AUTODOC experts recommend:

Caution! Coolant may leak out of the coolant lines and thermostat housing.

9 Drain the coolant from the engine.



eplacement: engine thermostat - VAUXHALL Astra Mk1 Estate. Tip

• Wear gloves to prevent contact with hot liquid.





Lower the car. 13



Disconnect the air intake pipe from the air filter housing.





16 Loosen the clamps of the coolant hoses. Use clic-R collar pliers



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Caution! Coolant may leak out of the coolant lines and thermostat housing.

 $18\,$  Cover the radiator hose to prevent dirt or foreign objects from entering the system.









22 Cover the mounting seat of the thermostat housing with a microfibre cloth to prevent dirt and foreign objects from entering the system.



23 Remove the rubber strip.





lostall the rubber strip.
27
Tighten the thermostat housing fasteners. Use Torx T10. Use a torque wrench. Tighten it to 6 Nm torque.



28 Attach the coolant hose.



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29



30
Clean the coolant hose connections. Use all-purpose cleaning spray.
31
Connect the air intake pipe to the air filter housing.



32 Attach the clip on the air filter intake hose.



Remove the coolant reservoir cap.







- Only use the coolant recommended by the manufacturer.
  The coolant level should be at the MAX mark.
  Wait until the air goes out of the system.

Install the coolant reservoir cap. 37 Screw on the coolant reservoir cap.



Run the engine for a 39 Shut off the engine. 40 Check the coolant le



move the fender protection cover



A great selection of spare parts for your car Engine thermostat: a wide selection Disclaimer:

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