



How to change rear  
wheel bearing on  
**VAUXHALL Astra Mk V  
(H) Estate (A04)** –  
replacement guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### Important!

This replacement procedure can be used for:

VAUXHALL Astra Mk V (H) Estate (A04) 1.4, VAUXHALL Astra Mk V (H) Estate (A04) 1.6, VAUXHALL Astra Mk V (H) Estate (A04) 1.8, VAUXHALL Astra Mk V (H) Estate (A04) 2.0 Turbo, VAUXHALL Astra Mk V (H) Estate (A04) 1.3 CDTi, VAUXHALL Astra Mk V (H) Estate (A04) 1.7 CDTi, VAUXHALL Astra Mk V (H) Estate (A04) 1.9 CDTi, VAUXHALL Astra Mk V (H) Estate (A04) 1.7 CDTI, VAUXHALL Astra Mk V (H) Estate (A04) 1.9 CDTi 16V (L35)

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL ZAFIRA B (A05) 1.8 (M75)

**REPLACEMENT: WHEEL BEARING – VAUXHALL ASTRA MK V (H) ESTATE (A04). TOOLS YOU NEED:**



- Wire brush
- WD-40 spray
- Brake cleaner
- All-purpose cleaning spray
- Copper grease
- Combination spanner #11
- Combination spanner #13
- Combination spanner #17
- Drive socket # E8
- Drive socket # 11
- Drive socket # 13
- Drive socket # 16
- Drive socket # E20
- Torx bit T30
- Wheel impact socket #17
- Ratchet wrench
- Torque wrench
- Tap wrench
- Brake hose clip
- Brake bleeder kit
- Crow bar
- Wheel chock

**Buy tools**

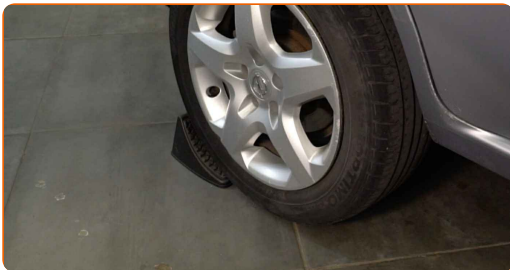
Replacement: wheel bearing – VAUXHALL Astra Mk V (H) Estate (A04).  
AUTODOC recommends:

- Do not re-use the bearing assembly of your VAUXHALL Astra Mk V (H) Estate (A04) car.
- The wheel hub bearing replacement procedure is identical for both wheels on the same axle.
- Warning! Shut down the engine before starting any work – VAUXHALL Astra Mk V (H) Estate (A04).

**CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:**

**1** Open the bonnet. Unscrew the brake fluid reservoir cap.

**2** Secure the wheels with chocks.



**3** Loosen the wheel mounting bolts. Use wheel impact socket #17.



**4** Raise the rear of the car and secure on supports.

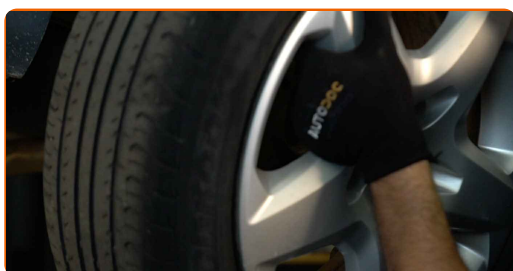
**5** Unscrew the wheel bolts.



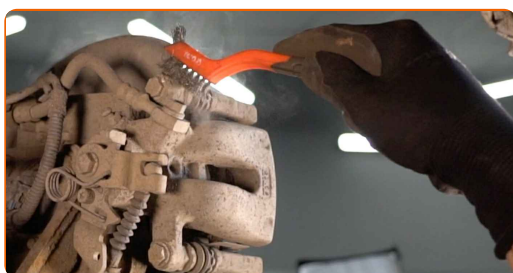
**AUTODOC recommends:**

- To avoid injury, hold up the wheel when unscrewing the bolts.

**6** Remove the wheel.



**7** Clean the brake caliper fasteners. Use a wire brush. Use WD-40 spray.



**8** Clean the area where the brake hose is connected to the caliper, and the guide pins area. Use a wire brush. Use a brake cleaner.

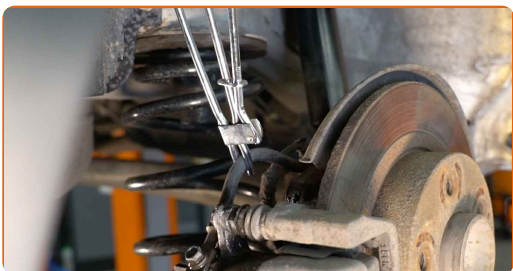


**AUTODOC recommends:**

- Replacement: wheel bearing – VAUXHALL Astra Mk V (H) Estate (A04). After applying the spray, wait a few minutes.

**9**

Clamp the brake hose off using a brake hose clamp.



**10**

Unscrew the brake hose from the brake caliper. Use a combination spanner #11.



**11**

Disconnect the brake hose.



**12**

Unscrew the brake caliper fastening. Use a combination spanner #13.



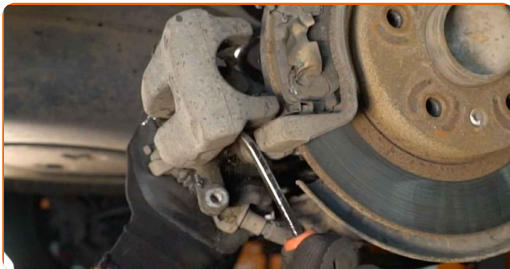
**13**

Spread the brake pads. Use a crowbar.



**14**

Remove the brake caliper. Use a crowbar.



**Replacement: wheel bearing – VAUXHALL Astra Mk V (H) Estate (A04).  
AUTODOC experts recommend:**

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.
- Check the brake caliper bracket, brake caliper guide pins and boots. Clean them. Replace, if necessary.

**15** Remove the brake pads. Use a crowbar.



**16** Clean the brake caliper bracket fasteners. Use a wire brush. Use a brake cleaner.



Replacement: wheel bearing – VAUXHALL Astra Mk V (H) Estate (A04).  
Professionals recommend:

- After applying the spray, wait a few minutes.

**17** Unscrew the caliper bracket fastening. Use a drive socket #E20. Use a tap wrench.



**18** Remove the caliper bracket.





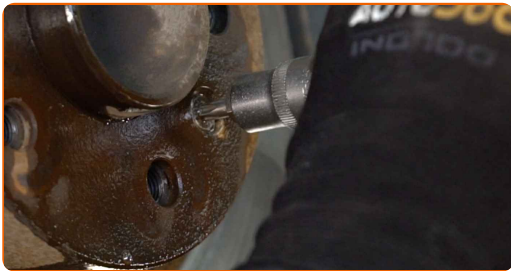
19

Clean the brake disc fasteners. Use a wire brush. Use WD-40 spray.



20

Unscrew the brake disc fastening. Use Torx T30. Use a ratchet wrench.



21

Remove the brake disc.



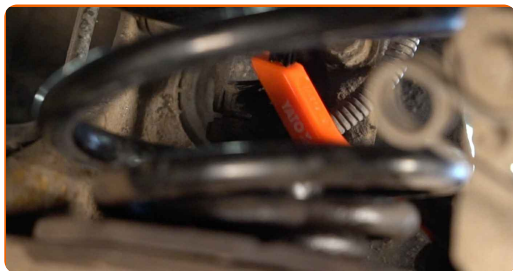
Replacement: wheel bearing – VAUXHALL Astra Mk V (H) Estate (A04). Tip from AUTODOC:

- If necessary, use a rubber mallet.

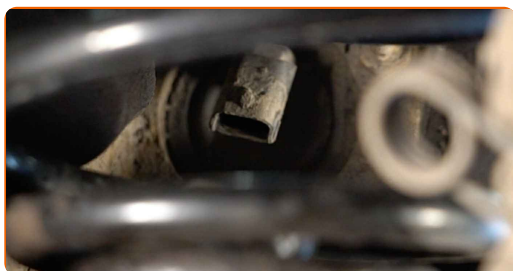
22

Disconnect the ABS sensor wiring.

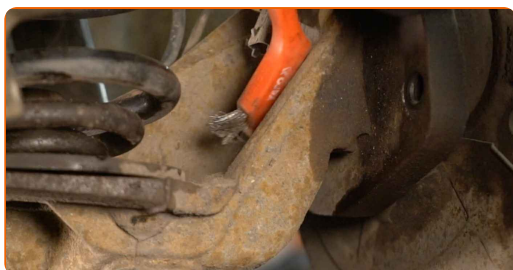
**23** Clean the ABS sensor connector. Use a wire brush. Use all-purpose cleaning spray.



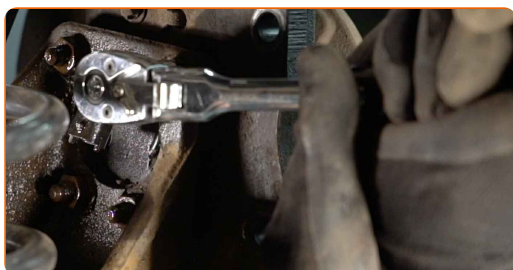
**24** Detach the ABS sensor connector. Use a crowbar.



**25** Clean the fasteners of the wheel hub bearing. Use a wire brush. Use WD-40 spray.



**26** Unscrew the hub bearing mounting. Use a drive socket #16. Use a ratchet wrench.



**27** Treat the fasteners of the wheel hub bearing. Use WD-40 spray.



**28** Unscrew the bolt and remove the mounting bracket of the brake hose and the ABS cable. Use a drive socket #E8. Use a ratchet wrench.



**29** Remove the hub and the bearing together, since they are a sealed unit.



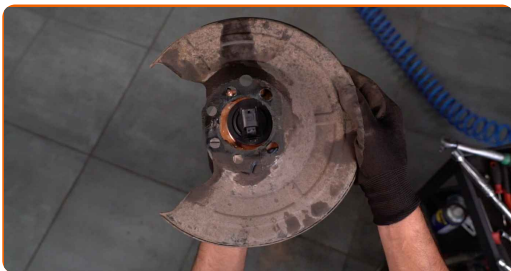
**30** Remove the brake disc cover.



**31** Clean the hub bearing mounting seat. Use a wire brush. Use WD-40 spray.



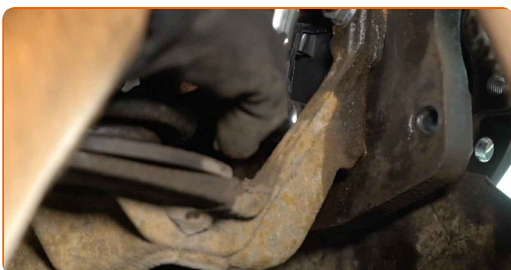
**32** Install the brake disc cover.



**33** Install the new wheel hub with a bearing.



**34** Tighten the wheel hub bearing fasteners. Use a drive socket #16. Use a ratchet wrench.



**35** Install the mounting bracket of the brake hose and the ABS cable. Use a drive socket #E8. Use a ratchet wrench.



- 36** Tighten the fastener of the wheel hub bearing. Use a drive socket #16. Use a torque wrench. Tighten it to 50 Nm torque.+45°



Replacement: wheel bearing – VAUXHALL Astra Mk V (H) Estate (A04). Tip from AUTODOC experts:

- Important! Be sure to use new fasteners.
- The wheel bearing unit must not tilt on the axle pin.

- 37** Treat the fasteners of the wheel hub bearing. Use copper grease.



- 38** Attach the ABS sensor connector.



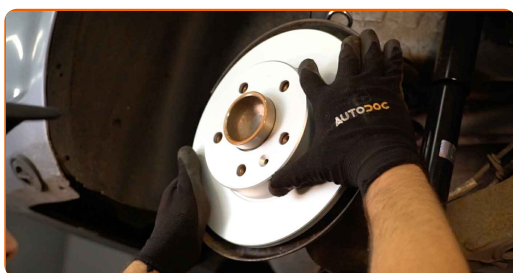
- 39** Connect the ABS sensor wiring.

**40**

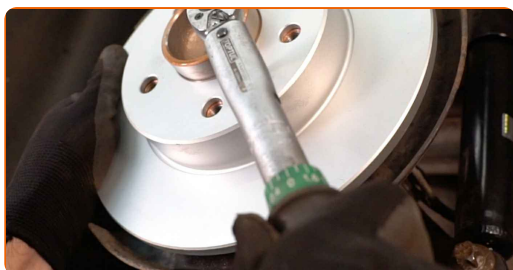
Treat the hub where it contacts the brake disk. Use copper grease.

**41**

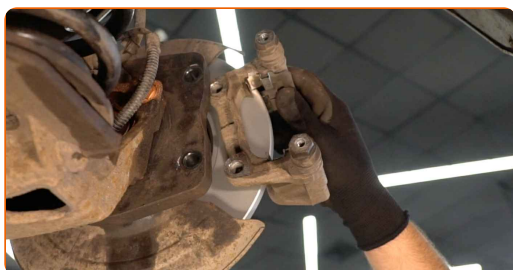
Install the brake disc.

**42**

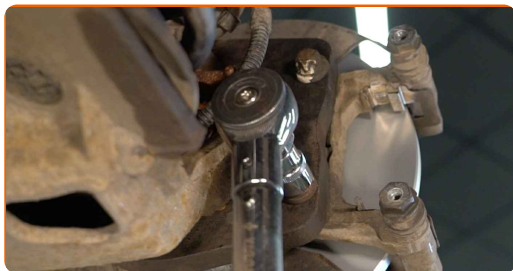
Tighten the brake disc fastening. Use Torx T30. Use a torque wrench. Tighten it to 4 Nm torque.

**43**

Install the brake caliper bracket.



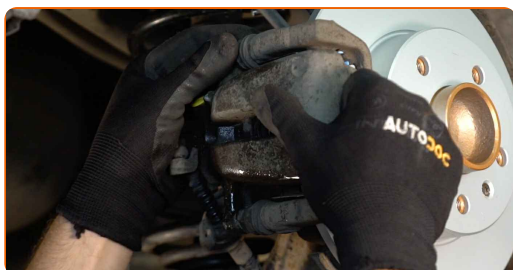
**44** Tighten the brake caliper bracket. Use a drive socket #E20. Use a torque wrench. Tighten it to 100 Nm torque.



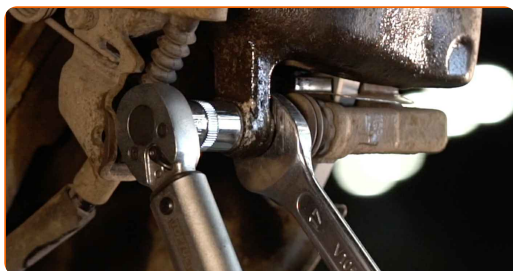
**45** Install the brake pads.



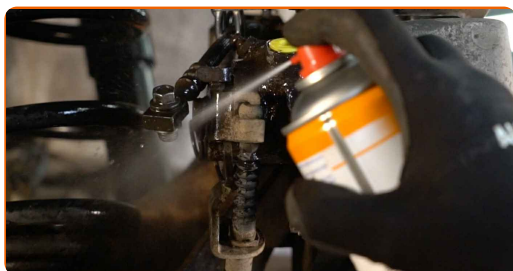
**46** Install the brake caliper and fix it.



**47** Tighten the brake caliper fasteners. Use a combination spanner #17. Use a drive socket #13. Use a torque wrench. Tighten it to 25 Nm torque.



**48** Treat the brake hose. Use a brake cleaner.



**AUTODOC recommends:**

- Replacement: wheel bearing – VAUXHALL Astra Mk V (H) Estate (A04). After applying the spray, wait a few minutes.

**49**

Attach the brake hose.



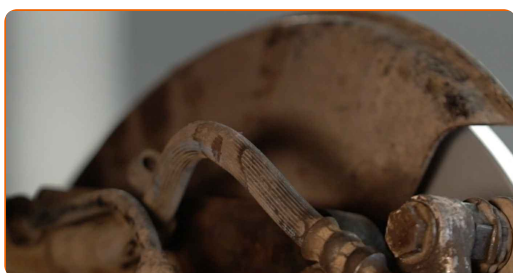
**50**

Tighten the brake hose fastener. Use a drive socket #11. Use a torque wrench. Tighten it to 40 Nm torque.



**51**

Remove the brake hose clamp.



**52**

Clean dirt from the brake hose bolt. Use a wire brush. Use a brake cleaner.



Replacement: wheel bearing – VAUXHALL Astra Mk V (H) Estate (A04). Tip from AUTODOC experts:

- After applying the spray, wait a few minutes.

53

Undo the brake bleeder screw. Use a drive socket #11. Use a ratchet wrench.



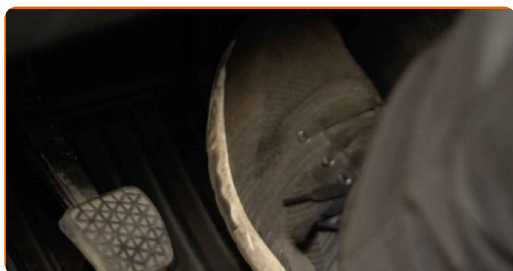
54

Connect the brake bleeder kit to the brake bleeder screw.



55

Bleed the brake caliper system. Without starting the engine, press the brake pedal several times until you feel significant resistance.



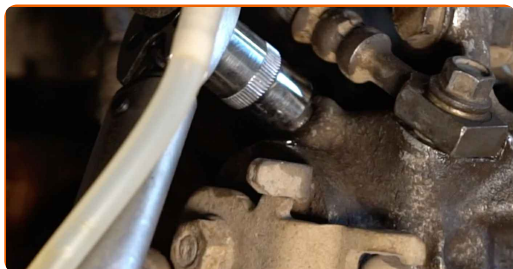
56

Disconnect the brake bleeder kit.



57

Tighten the brake bleeder screw. Use a drive socket #11. Use a ratchet wrench.

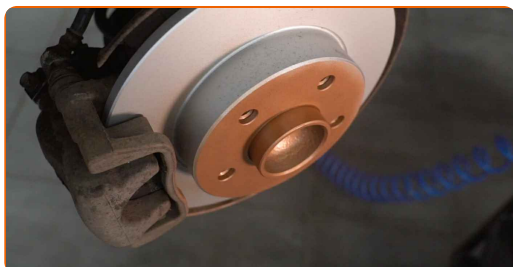


58

Tighten the brake caliper bleed screw. Use a drive socket #11. Use a torque wrench. Tighten it to 10 Nm torque.

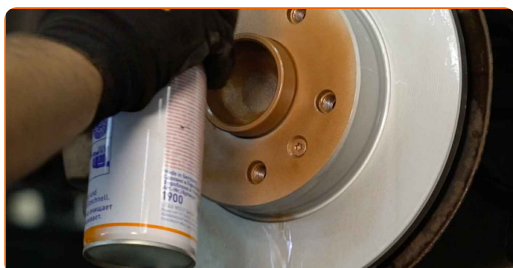
59

Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



60

Clean the brake disk surface. Use a brake cleaner.



**AUTODOC recommends:**

- Replacement: wheel bearing – VAUXHALL Astra Mk V (H) Estate (A04). After applying the spray, wait a few minutes.

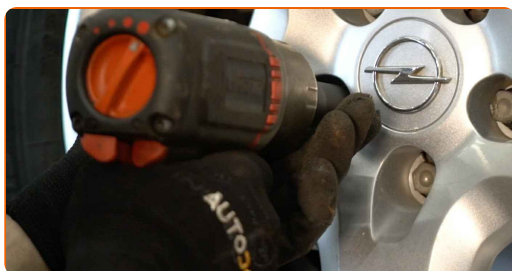
**61** Install the wheel.



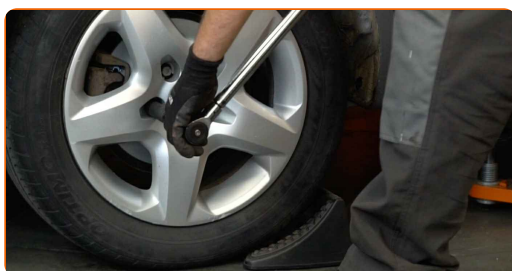
Replacement: wheel bearing – VAUXHALL Astra Mk V (H) Estate (A04). Tip from AUTODOC:

- To avoid injury, hold up the wheel when screwing in the fastening bolts.

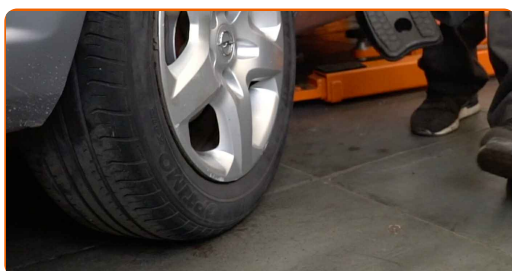
**62** Screw in the wheel bolts. Use wheel impact socket #17.



**63** Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 110 Nm torque.



**64** Remove the jacks and chocks.



## AUTODOC recommends:

- Important! Replacement: wheel bearing – VAUXHALL Astra Mk V (H) Estate (A04). Check the brake fluid level in the reservoir and top up if necessary.

65

Tighten the brake fluid reservoir cap.



66

Close the hood.

**WELL DONE!** [VIEW MORE TUTORIALS](#)

# AUTODOC – TOP QUALITY AND AFFORDABLE CAR PARTS ONLINE

**AUTODOC MOBILE APP: GREAT DEALS AND CONVENIENT SHOPPING**



**+ AUTODOC**

GET IT ON  
**Google Play**

 Download on the  
**App Store**

**Download**

**A GREAT SELECTION OF SPARE PARTS FOR YOUR CAR**

**WHEEL BEARING: A WIDE SELECTION**

## **DISCLAIMER:**

The document contains only general recommendations that may be useful for you when you perform repair or replacement work. AUTODOC shall not be liable for any loss, injury, damage of property occurring in the repair or replacement process due to incorrect use or misinterpretation of the provided information.

AUTODOC shall not be liable for any possible mistakes and uncertainties in this guide. The information provided is for information purposes only and cannot replace advice from specialists.

AUTODOC shall not be liable for incorrect or hazardous usage of equipment, tools and car parts. AUTODOC strongly recommends to be careful and observe the safety rules when performing repair or replacement works. Remember: usage of low quality auto parts does not guarantee you the appropriate level of road safety.

© Copyright 2023 – All the contents of this website, in particular texts, photographs and graphics, are protected by copyright. All rights, including reproduction, publication, editing and translation rights, are reserved by AUTODOC SE.