



How to change front anti  
roll bar links on  
**VAUXHALL Astra Mk V  
(H) Estate (A04)** –  
replacement guide

### SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

#### **Important!**

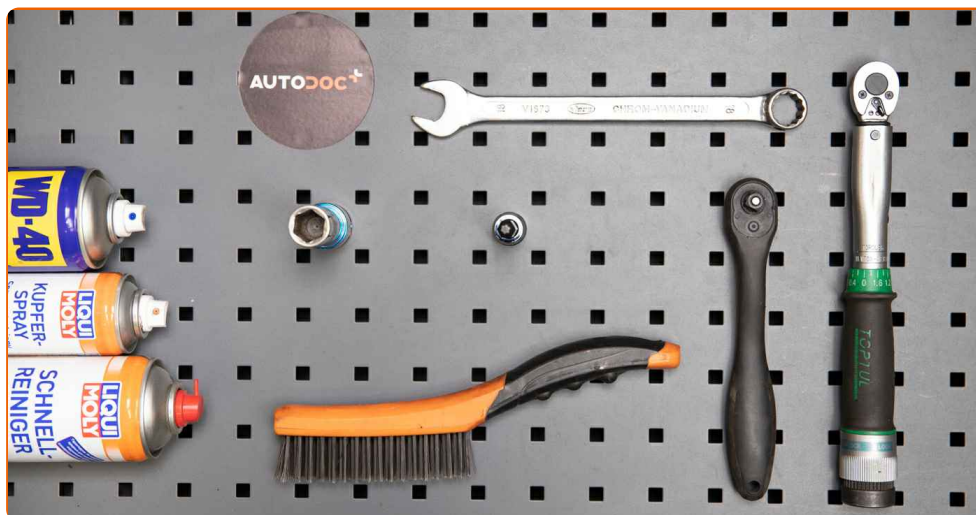
This replacement procedure can be used for:

VAUXHALL Astra Mk V (H) Estate (A04) 1.4, VAUXHALL Astra Mk V (H) Estate (A04) 1.6, VAUXHALL Astra Mk V (H) Estate (A04) 1.8, VAUXHALL Astra Mk V (H) Estate (A04) 2.0 Turbo, VAUXHALL Astra Mk V (H) Estate (A04) 1.3 CDTi, VAUXHALL Astra Mk V (H) Estate (A04) 1.7 CDTi, VAUXHALL Astra Mk V (H) Estate (A04) 1.9 CDTi, VAUXHALL Astra Mk V (H) Estate (A04) 1.7 CDTI, VAUXHALL Astra Mk V (H) Estate (A04) 1.9 CDTi 16V (L35)

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL Astra H Caravan (A04) 1.3 CDTI (L35)

REPLACEMENT: ANTI ROLL BAR LINKS – VAUXHALL  
ASTRA MK V (H) ESTATE (A04). TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Combination spanner #18
- Torx bit T30
- Wheel impact socket #17
- Ratchet wrench
- Torque wrench
- Wheel chock

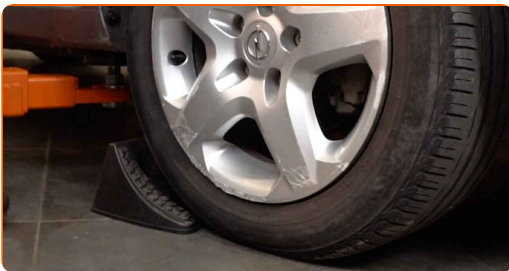
**Buy tools**

Replacement: anti roll bar links – VAUXHALL Astra Mk V (H) Estate (A04).  
AUTODOC recommends:

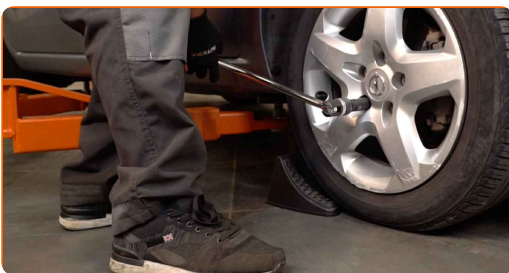
- Replace the stabiliser links on VAUXHALL Astra Mk V (H) Estate (A04) in pairs.
- The replacement procedure is identical for both stabiliser links on the same axle.
- Warning! Shut down the engine before starting any work – VAUXHALL Astra Mk V (H) Estate (A04).

**CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:**

**1** Secure the wheels with chocks.



**2** Loosen the wheel mounting bolts. Use wheel impact socket #17.



**3** Raise the front of the car and secure on supports.

**4** Unscrew the wheel bolts.



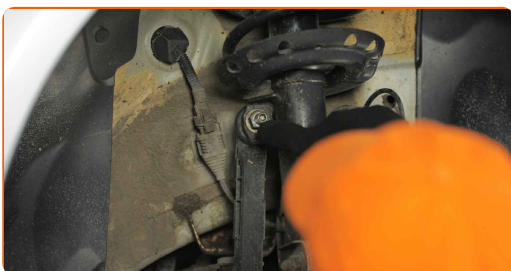
Replacement: anti roll bar links – VAUXHALL Astra Mk V (H) Estate (A04). Tip:

- To avoid injury, hold up the wheel when unscrewing the bolts.

**5** Remove the wheel.



**6** Clean the stabiliser link fasteners. Use a wire brush. Use WD-40 spray.



- 7 Unscrew the fastener connecting the stabilizer link to the shock strut. Use a combination spanner #18. Use Torx T30. Use a ratchet wrench.



- 8 Unscrew the fastener connecting the stabilizer link to the stabilizer bar. Use a combination spanner #18. Use Torx T30. Use a ratchet wrench.



- 9 Remove the stabilizer rod.



- 10 Clean the mounting seats of the stabiliser link. Use a wire brush. Use WD-40 spray.

- 11 Install a new rod, tighten the fasteners.



- 12 Tighten the fastener connecting the stabilizer link to the shock strut. Use a combination spanner #18. Use Torx T30. Use a torque wrench. Tighten it to 60 Nm torque.



- 13 Tighten the fastener connecting the stabilizer link to the stabilizer bar. Use a combination spanner #18. Use Torx T30. Use a torque wrench. Tighten it to 60 Nm torque.



- 14 Treat all joints of the stabiliser link. Use copper grease.

- 15 Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



- 16 Clean the brake disk surface. Use a brake cleaner.



Replacement: anti roll bar links – VAUXHALL Astra Mk V (H) Estate (A04).  
AUTODOC experts recommend:

- After applying the spray, wait a few minutes.

17

Install the wheel.



AUTODOC recommends:

- Important! Hold the wheel while screwing in the fastening bolts. VAUXHALL Astra Mk V (H) Estate (A04)

18

Screw in the wheel bolts. Use wheel impact socket #17.



19

Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 110 nm torque.





20

Remove the jacks and chocks.



**WELL DONE!** 

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