



How to change front
brake caliper on **SEAT**
Leon Hatchback (1M1) –
replacement guide

SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

Important!

This replacement procedure can be used for:

SEAT Leon Hatchback (1M1) 1.6, SEAT Leon Hatchback (1M1) 1.8 20V, SEAT Leon Hatchback (1M1) 1.9 TDI, SEAT Leon Hatchback (1M1) 1.4 16V, SEAT Leon Hatchback (1M1) 1.8 20V T, SEAT Leon Hatchback (1M1) 1.9 SDI, SEAT Leon Hatchback (1M1) 1.8 20V T 4, SEAT Leon Hatchback (1M1) 1.6 16 V, SEAT Leon Hatchback (1M1) 1.9 TDI Syncro

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: AUDI A3 Sportback (8PA) 1.2 TSI

REPLACEMENT: BRAKE CALIPER – SEAT LEON HATCHBACK (1M1). TOOLS YOU MIGHT NEED:



- Wire brush
- Brake cleaner
- Anti-squeal paste
- Copper grease
- Combination spanner #11
- HEX bit No.H7.
- Drive socket # 11
- Wheel impact socket #17
- Ratchet wrench
- Torque wrench
- Crow bar
- Fluid container
- Brake bleeder kit
- Brake hose clip
- Wheel chock

Buy tools

Replacement: brake caliper – SEAT Leon Hatchback (1M1). Professionals recommend:

- The replacement procedure is identical for the left and right brake calipers on the same axle.
- All work should be done with the engine stopped.

REPLACEMENT: BRAKE CALIPER – SEAT LEON HATCHBACK (1M1). TAKE THE FOLLOWING STEPS:

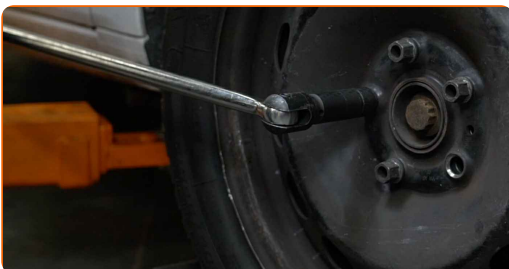
1 Open the bonnet. Unscrew the brake fluid reservoir cap.



2 Secure the wheels with chocks.



3 Loosen the wheel mounting bolts. Use wheel impact socket #17.



4 Raise the front of the car and secure on supports.

5 Unscrew the wheel bolts.



AUTODOC recommends:

- To avoid injury, hold up the wheel when unscrewing the bolts.

6 Remove the wheel.



7 Clean the area where the brake hose is connected to the brake caliper and to the brake circuit pipe. Use a wire brush. Use a brake cleaner.



AUTODOC recommends:

- Replacement: brake caliper – SEAT Leon Hatchback (1M1). After applying the spray, wait a few minutes.

8

Put a container for gathering brake fluid beneath.



9

Clamp the brake hose off using a brake hose clamp.



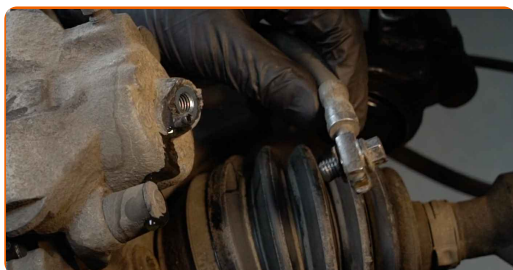
10

Unscrew the brake hose from the brake caliper. Use a drive socket #11. Use a ratchet wrench.



11

Remove the brake hose.



12

Remove the dust boot caps of the brake caliper guide pins. Use a crowbar.



13

Unscrew the brake caliper fastening. Use HEX No.H7. Use a ratchet wrench.



14

Remove the brake caliper.



Replacement: brake caliper – SEAT Leon Hatchback (1M1). AUTODOC recommends:

- When replacing the brake caliper, it is recommended to check the brake hose for damages and, if necessary, to replace it with a new one.
- When replacing a brake caliper it is recommended to replace brake pads, check the state of the brake discs and replace them with new ones if necessary.

15 Remove the brake pads. Use a crowbar.



16 Install the brake pads.



Replacement: brake caliper – SEAT Leon Hatchback (1M1). AUTODOC experts recommend:

- If going to use the old brake pads, clean them.
- Use a wire brush.

17 Treat the brake pads in the area where their surface comes into contact with the brake caliper bracket. Use anti-squeal paste.



18

Clean the brake caliper bracket from dirt and dust. Use a wire brush. Use a brake cleaner.

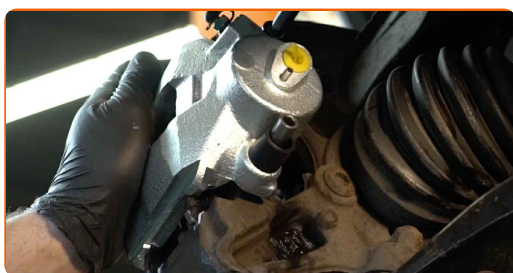


Replacement: brake caliper – SEAT Leon Hatchback (1M1). Tip:

- After applying the spray, wait a few minutes.

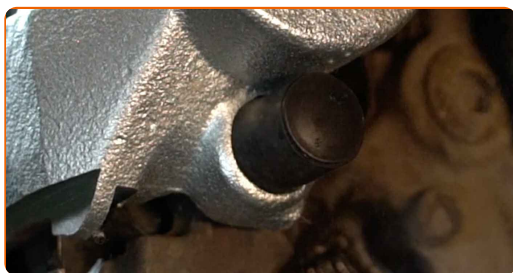
19

Install the brake caliper and fix it. Use HEX No.H7. Use a torque wrench. Tighten it to 30 Nm torque.



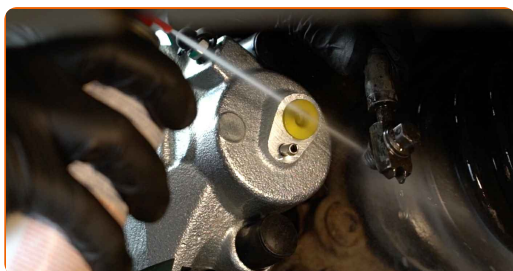
20

Install the dust boot caps of the brake caliper guide pins.



21

Treat the brake hose. Use a brake cleaner.



AUTODOC recommends:

- Replacement: brake caliper – SEAT Leon Hatchback (1M1). After applying the spray, wait a few minutes.

22

Install and fix the brake hose into a new caliper.



23

Tighten the fastener connecting the brake pipe to the brake caliper. Use a drive socket #11. Use a torque wrench. Tighten it to 35 Nm torque.



24

Undo the brake bleeder screw. Use a combination spanner #11.

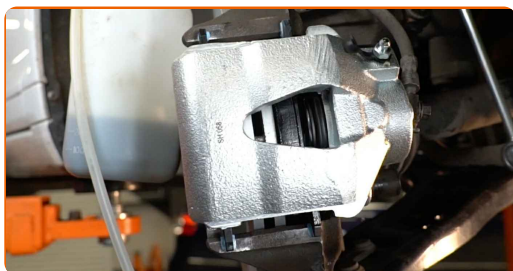


25

Remove the brake hose clamp.



26 Connect the brake bleeder kit to the brake bleeder screw.



27 Bleed the brake caliper system. Without starting the engine, press the brake pedal several times until you feel significant resistance.



28 Tighten the brake bleeder screw. Use a combination spanner #11.



29 Disconnect the brake bleeder kit.



30 Tighten the brake caliper bleed screw. Use a drive socket #11. Use a torque wrench. Tighten it to 9 Nm torque.



31 Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



32 Clean the brake disk surface. Use a brake cleaner.



Replacement: brake caliper – SEAT Leon Hatchback (1M1). Tip from AUTODOC experts:

- After applying the spray, wait a few minutes.

33 Install the wheel.



AUTODOC recommends:

- Important! Hold the wheel while screwing in the fastening bolts. SEAT Leon Hatchback (1M1)

34 Screw in the wheel bolts. Use wheel impact socket #17.



35 Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 120 Nm torque.



36 Remove the jacks and chocks.



Replacement: brake caliper – SEAT Leon Hatchback (1M1). AUTODOC recommends:

- Check the brake fluid level in the expansion tank and refill if necessary.

37

Tighten the brake fluid reservoir cap. Close the hood.



WELL DONE! 

VIEW MORE TUTORIALS

AUTODOC – TOP QUALITY AND AFFORDABLE CAR PARTS ONLINE

AUTODOC MOBILE APP: GREAT DEALS AND CONVENIENT SHOPPING



+ AUTODOC

GET IT ON
Google Play

 Download on the
App Store

Download

A GREAT SELECTION OF SPARE PARTS FOR YOUR CAR

BRAKE CALIPER: A WIDE SELECTION

DISCLAIMER:

The document contains only general recommendations that may be useful for you when you perform repair or replacement work. AUTODOC shall not be liable for any loss, injury, damage of property occurring in the repair or replacement process due to incorrect use or misinterpretation of the provided information.

AUTODOC shall not be liable for any possible mistakes and uncertainties in this guide. The information provided is for information purposes only and cannot replace advice from specialists.

AUTODOC shall not be liable for incorrect or hazardous usage of equipment, tools and car parts. AUTODOC strongly recommends to be careful and observe the safety rules when performing repair or replacement works. Remember: usage of low quality auto parts does not guarantee you the appropriate level of road safety.

© Copyright 2023 – All the contents of this website, in particular texts, photographs and graphics, are protected by copyright. All rights, including reproduction, publication, editing and translation rights, are reserved by AUTODOC SE.