



How to change front  
brake discs on **SEAT**  
**Cordoba Vario (6K5)** –  
replacement guide

### SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

#### **Important!**

This replacement procedure can be used for:  
SEAT Cordoba Vario (6K5) 1.9 SDI

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: VW GOLF II (19E, 1G1) 1.6

REPLACEMENT: BRAKE DISCS – SEAT CORDOBA VARIO (6K5). TOOLS YOU MIGHT NEED:



- Wire brush
- Nylon cleaning brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Torque wrench
- Torx bit T30
- HEX bit No.H6
- Wheel impact socket #17
- Ratchet wrench
- Brake caliper wind back tool
- Crow bar
- Wheel chock

**Buy tools**

**Replacement: brake discs – SEAT Cordoba Vario (6K5). Tip from AUTODOC:**

- Replace the brake discs on the car SEAT Cordoba Vario (6K5) in complete set for each axis. Regardless of the state of components. This will ensure even braking.
- The replacement procedure is identical for both brake disks on the same axle.
- When changing the brake discs, always replace the brake pads.
- Please note: all work on the car – SEAT Cordoba Vario (6K5) – should be done with the engine switched off.

**CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:**

**1** Open the bonnet. Unscrew the brake fluid reservoir cap.

**2** Secure the wheels with chocks.

**3** Loosen the wheel mounting bolts. Use wheel impact socket #17.



**4** Raise the front of the car and secure on supports.

5

Unscrew the wheel bolts.



**AUTODOC recommends:**

- Warning! To avoid injury, hold the wheel while unscrewing the fastening bolts.  
SEAT Cordoba Vario (6K5)

6

Remove the wheel.



7

Remove the dust boot caps of the brake caliper guide pins. Use a crowbar.

8

Clean the brake caliper fasteners. Use a wire brush. Use WD-40 spray.



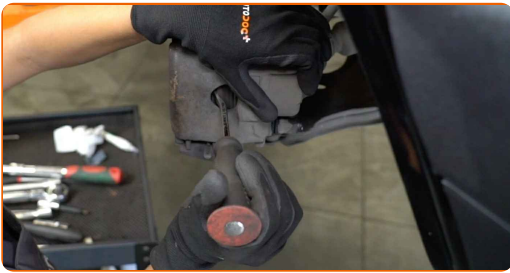
9

Unscrew the brake caliper fastening. Use HEX No.H6. Use a ratchet wrench.



10

Spread the brake pads. Use a crowbar.



11

Remove the brake caliper.

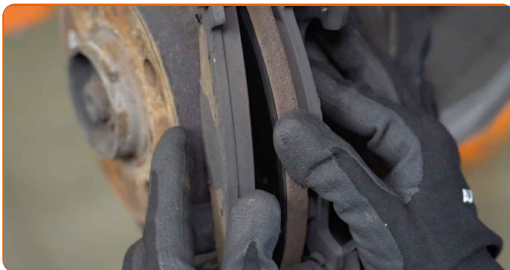


Replacement: brake discs – SEAT Cordoba Vario (6K5). Tip from AUTODOC experts:

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.
- Check the brake caliper bracket, brake caliper guide pins and boots. Clean them. Replace, if necessary.

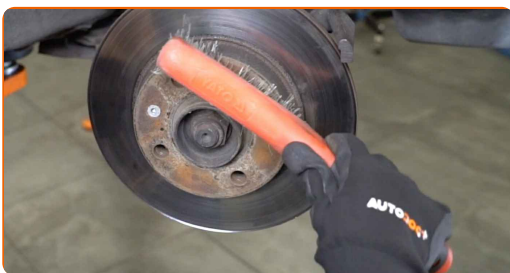
12

Remove the brake pads.



13

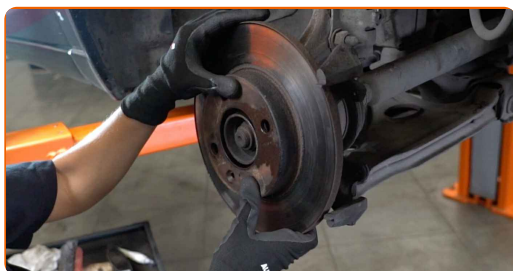
Clean the brake disc fastener. Use a wire brush. Use WD-40 spray.



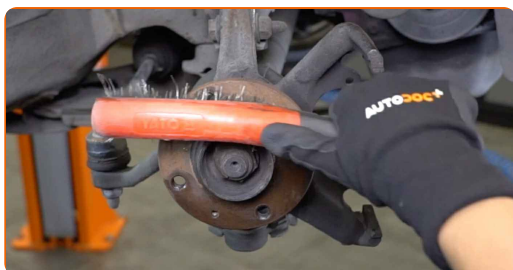
**14** Unscrew the brake disc fastening. Use Torx T30. Use an impact screwdriver.



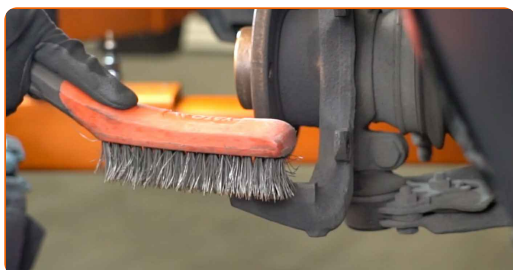
**15** Remove the brake disc.



**16** Clean the hub. Use a wire brush. Treat the contacting surface. Use copper grease.



**17** Clean the brake caliper bracket of dirt and dust. Use a wire brush. Use a brake cleaner.



**AUTODOC recommends:**

- Replacement: brake discs – SEAT Cordoba Vario (6K5). After applying the spray, wait a few minutes.



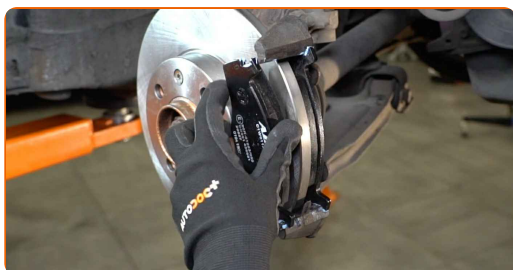
**18** Install the brake disc.



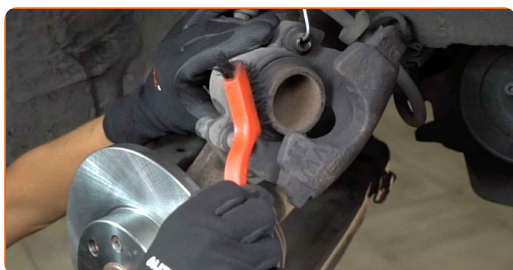
**19** Tighten the brake disc fastening. Use Torx T30. Use a torque wrench. Tighten it to 4 Nm torque.



**20** Install the brake pads.



**21** Treat the brake caliper piston. Use a nylon cleaning brush. Use a brake cleaner.



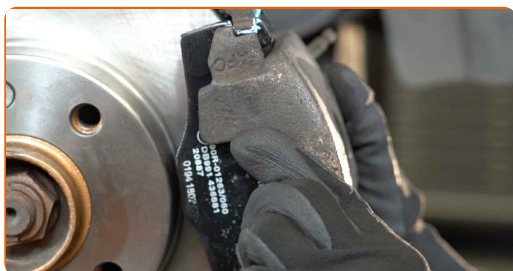
Replacement: brake discs – SEAT Cordoba Vario (6K5). AUTODOC experts recommend:

- After applying the spray, wait a few minutes.

**22** Press in the brake caliper piston. Use brake caliper wind back tool.



**23** Install the brake caliper and fix it. Use HEX No.H6. Use a torque wrench. Tighten it to 25 Nm torque.



**24** Install the dust boot caps of the brake caliper guide pins.

**25** Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



**26** Clean the brake disk surface. Use a brake cleaner.



**AUTODOC recommends:**

- Replacement: brake discs – SEAT Cordoba Vario (6K5). After applying the spray, wait a few minutes.

**27**

Install the wheel.



**AUTODOC recommends:**

- Warning! To avoid injury, hold the wheel while screwing in the fastening bolts on the car. SEAT Cordoba Vario (6K5)

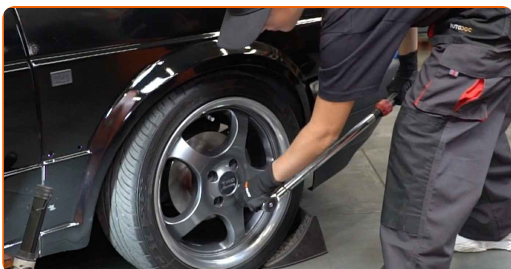
**28**

Screw in the wheel bolts. Use wheel impact socket #17.



**29**

Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 110 Nm torque.



30

Remove the jacks and chocks.



Replacement: brake discs – SEAT Cordoba Vario (6K5). AUTODOC recommends:

- Check the brake fluid level in the expansion tank and refill if necessary.

31

Tighten the brake fluid reservoir cap. Close the hood.

Replacement: brake discs – SEAT Cordoba Vario (6K5). Tip:

- Without starting the engine, press the brake pedal several times until you feel significant resistance.

**WELL DONE!** 

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