



How to change rear  
brake discs on **SEAT  
Cordoba Saloon (6K1,  
6K2)** – replacement  
guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### Important!

This replacement procedure can be used for:

SEAT Cordoba Saloon (6K1, 6K2) 1.9 TDI, SEAT Cordoba Saloon (6K1, 6K2) 1.8 T 20V Cupra

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: SEAT Leon Hatchback (1M1) 1.8 20V

REPLACEMENT: BRAKE DISCS – SEAT CORDOBA SALOON (6K1, 6K2). TOOLS YOU'LL NEED:



- Wire brush
- Nylon cleaning brush
- WD-40 spray
- Brake cleaner
- Anti-squeal paste
- Ceramic grease
- Torque wrench
- Drive socket # 13
- Combination spanner #13
- Combination spanner #15
- HEX bit No.H8
- Wheel impact socket #17
- Ratchet wrench
- Brake caliper wind back tool
- Crow bar
- Tap wrench
- Impact screwdriver
- Hammer
- Phillips screwdriver
- Wheel chock

**Buy tools**

Replacement: brake discs – SEAT Cordoba Saloon (6K1, 6K2). AUTODOC recommends:

- Replace the brake disks on the car SEAT Cordoba Saloon (6K1, 6K2) in complete set for each axis. Regardless of the state of components. This will ensure even braking.
- The replacement procedure is identical for both brake disks on the same axle.
- When changing the brake discs, always replace the brake pads.
- All work should be done with the engine stopped.

**CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:**

**1** Open the bonnet.

**2** Unscrew the brake fluid reservoir cap.

**3** Secure the wheels with chocks.

**4** Loosen the wheel bolts. Use wheel impact socket #17. Use a tap wrench.



**5** Raise the car.

Replacement: brake discs – SEAT Cordoba Saloon (6K1, 6K2). Tip:

- If you are using a jack, make sure it rests on a flat surface without any unevenness.
- Be sure to additionally secure the car with jack stands.

6

Unscrew the wheel bolts.



AUTODOC recommends:

- Important! Hold the wheel while unscrewing the fastening bolts. SEAT Cordoba Saloon (6K1, 6K2)

7

Remove the wheel.



8

Clean the brake caliper fasteners. Use a wire brush. Use WD-40 spray.



9

Unscrew the brake caliper fasteners. Use a combination spanner #13. Use a combination spanner #15.



10

Remove the fastening bolts.



11

Remove the brake caliper. Use a crowbar.



**AUTODOC recommends:**

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.

**12**

Remove the brake pads.



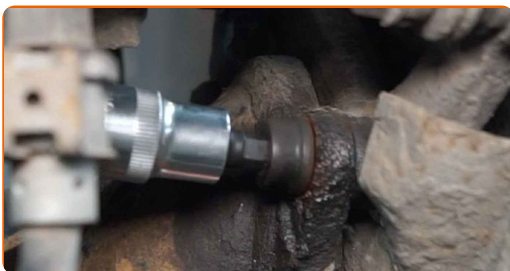
**13**

Clean the brake caliper bracket fasteners. Use a wire brush. Use WD-40 spray.

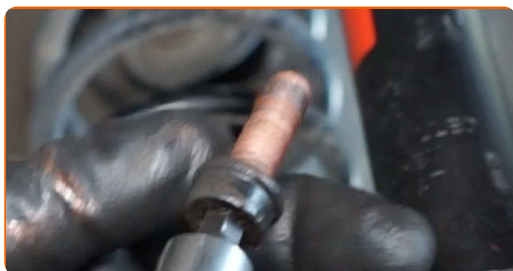


**14**

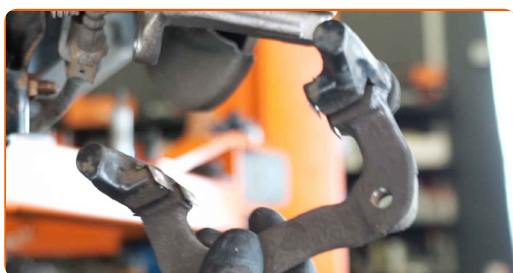
Unscrew the brake caliper bracket fasteners. Use HEX No.H8. Use a ratchet wrench.



**15** Remove the fastening bolts.



**16** Remove the brake caliper bracket.



**17** Clean the brake disc fastener. Use a wire brush. Use WD-40 spray.



**18** Unscrew the brake disc fasteners. Use an impact screwdriver. Use a hammer.



**19** Remove the fastening bolt.





**20** Remove the brake disc.



**21** Clean the wheel hub. Use a wire brush.



**22** Treat the contacting surface. Use ceramic grease.



**23** Install a new brake disc.



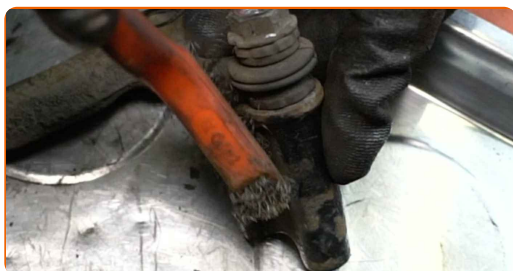
**24** Install the fastening bolt.



**25** Tighten the brake disc fasteners. Use a Phillips screwdriver. Use a torque wrench. Tighten it to 4 Nm torque.



**26** Clean the brake caliper bracket of dirt and dust. Use a wire brush. Use a brake cleaner.



Replacement: brake discs – SEAT Cordoba Saloon (6K1, 6K2). AUTODOC experts recommend:

- Check the brake caliper bracket, brake caliper guide pins and boots. Clean them. Replace, if necessary.

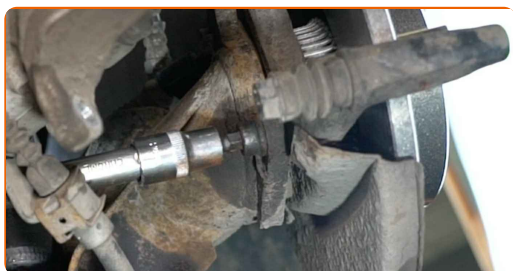
**27** Install the brake caliper bracket.



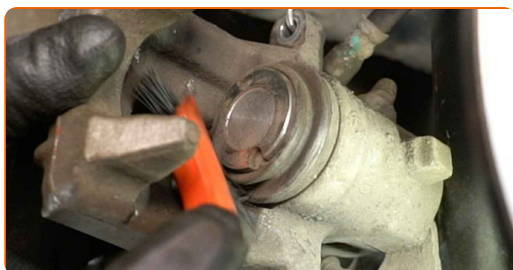
**28** Install the fastening bolts.



**29** Tighten the brake caliper bracket fasteners. Use HEX No.H8. Use a torque wrench. Tighten it to 65 Nm torque.



**30** Treat the brake caliper piston. Use a nylon cleaning brush. Use a brake cleaner.



**31** Press in the brake caliper piston. Use brake caliper wind back tool.



- 32** Treat the brake pads in the area where their surface comes into contact with the brake caliper bracket. Use anti-squeal paste.



- 33** Install the brake pads.



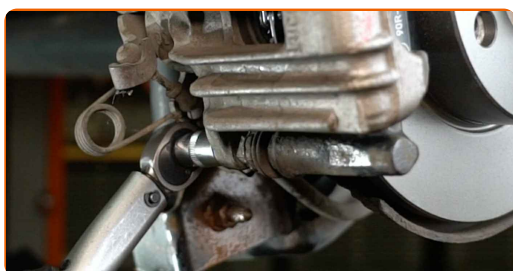
- 34** Install the brake caliper.



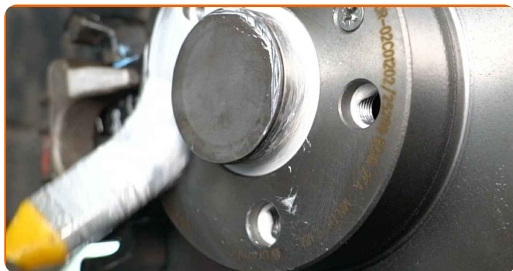
- 35** Install the fastening bolts.



- 36** Tighten the brake caliper fasteners. Use a drive socket #13. Use a torque wrench. Tighten it to 35 Nm torque.



**37** Treat the surface where the brake disc contacts the wheel rim. Use ceramic grease.



**38** Clean the brake disk surface. Use a brake cleaner.



**39** Install the wheel.



**AUTODOC recommends:**

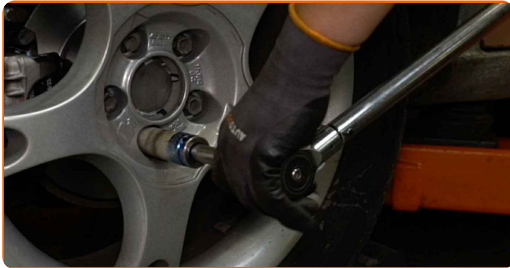
- To avoid injury, hold up the wheel when screwing in the fastening bolts.

**40** Screw in the wheel bolts. Use wheel impact socket #17. Use a ratchet wrench.



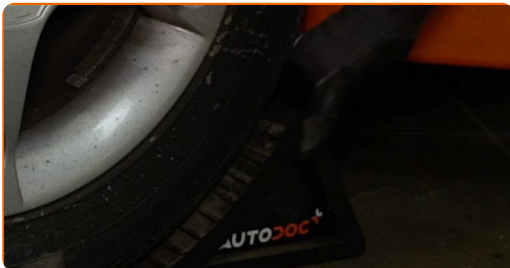
**41**

Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 120 Nm torque.



**42**

Remove the jacks and chocks.



**AUTODOC recommends:**

- Without starting the engine, press the brake pedal several times until you feel significant resistance.
- Important! Replacement: brake discs – SEAT Cordoba Saloon (6K1, 6K2). Check the brake fluid level in the reservoir and top up if necessary.

**43**

Tighten the brake fluid reservoir cap.

**44**

Close the bonnet.

**WELL DONE!** 

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