



How to change brake
drum on **SEAT Cordoba I**
Vario Box Body / Estate
(6K5) – replacement
guide

SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

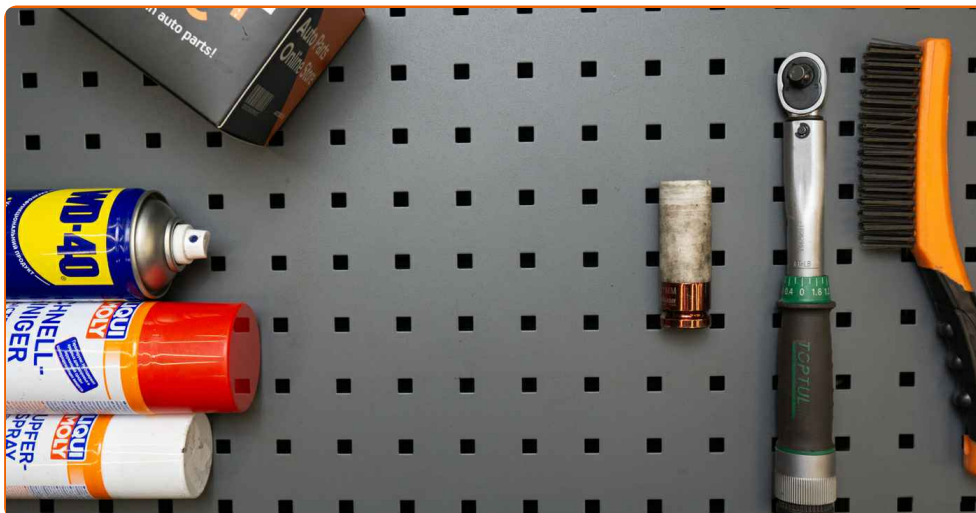
Important!

This replacement procedure can be used for:
SEAT Cordoba I Vario Box Body / Estate (6K5) 1.9 TDI

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: VW Lupo (6X1, 6E1) 1.4 TDI

REPLACEMENT: BRAKE DRUM – SEAT CORDOBA I VARIO BOX BODY / ESTATE (6K5). TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Copper grease
- Wheel impact socket #17
- Ratchet wrench
- Torque wrench
- Phillips screwdriver
- Wheel chock

Buy tools

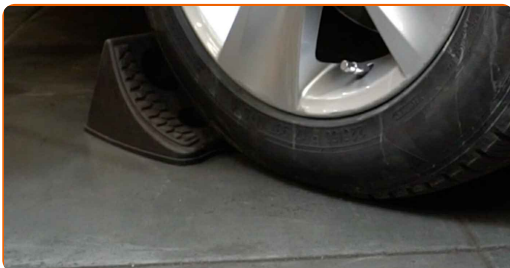
Replacement: brake drum – SEAT Cordoba I Vario Box Body / Estate (6K5). Tip from AUTODOC experts:

- Replace the brake drums on SEAT Cordoba I Vario Box Body / Estate (6K5) in pair for the rear axle. Disregarding the parts state. It ensures even braking.
- The replacement procedure is identical for the right and left brake drums on the same axle.
- When replacing the brake drums, be sure to also change the brake shoes.
- All work should be done with the engine stopped.

REPLACEMENT: BRAKE DRUM – SEAT CORDOBA I VARIO BOX BODY / ESTATE (6K5). RECOMMENDED SEQUENCE OF STEPS:

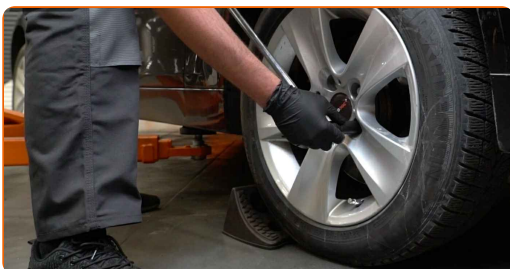
1

Secure the wheels with chocks.



2

Loosen the wheel mounting bolts. Use wheel impact socket #17.



3 Raise the rear of the car and secure on supports.

4 Unscrew the wheel bolts.



AUTODOC recommends:

- Important! Hold the wheel while unscrewing the fastening bolts. SEAT Cordoba I Vario Box Body / Estate (6K5)

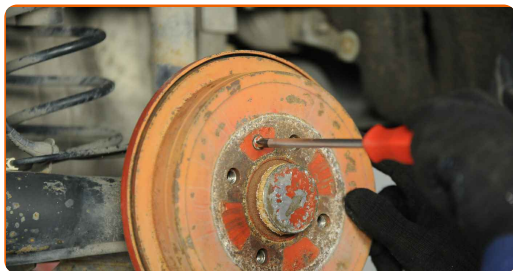
5 Remove the wheel.



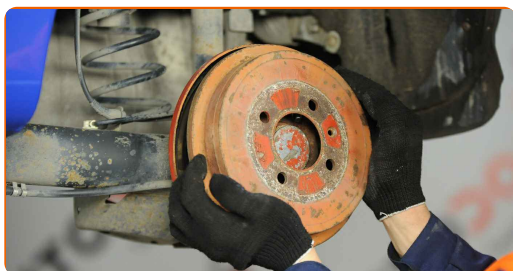
6 Clean the brake drum fasteners. Use a wire brush. Use WD-40 spray.



7 Unscrew the brake drum fastening. Use a Phillips screwdriver.



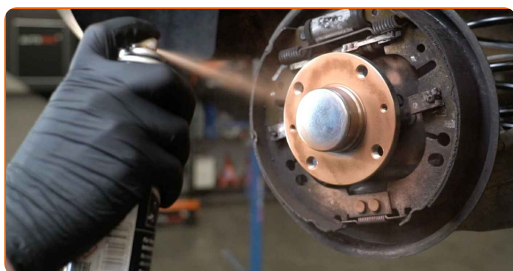
8 Remove the brake drum.



Replacement: brake drum – SEAT Cordoba I Vario Box Body / Estate (6K5).
Tip:

- Examine the brake shoes. Replace them if needed.

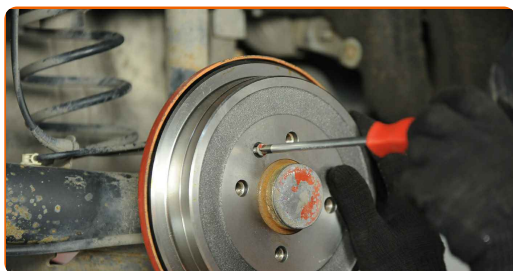
9 Clean the hub. Use a wire brush. Treat the contacting surface. Use copper grease.



10 Install a brake drum.



11 Tighten the brake drum fasteners. Use a Phillips screwdriver. Use a torque wrench. Tighten it to 4 Nm torque.

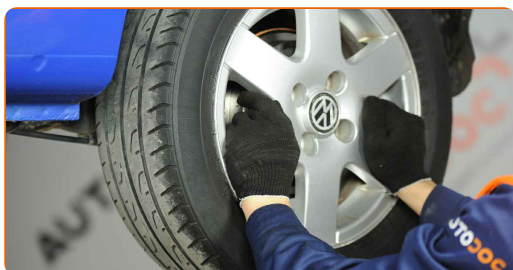


12 Clean the wheel rim mounting seat. Use a wire brush.

13 Treat the surface where the wheel rim contacts the brake drum. Use copper grease.



14 Install the wheel.



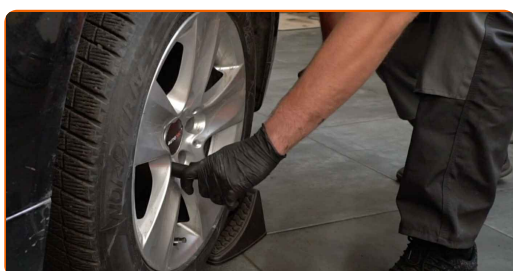
Replacement: brake drum – SEAT Cordoba I Vario Box Body / Estate (6K5).
AUTODOC experts recommend:

- To avoid injury, hold up the wheel when screwing in the fastening bolts.

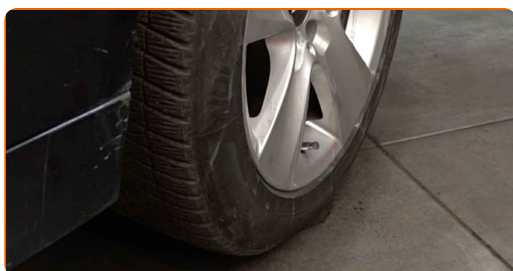
15 Screw in the wheel bolts. Use wheel impact socket #17.



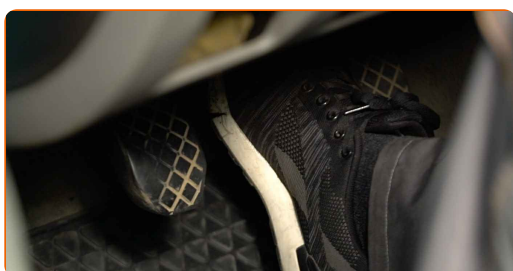
16 Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 110 nm torque.



17 Remove the jacks and chocks.



18 Adjust the gap between the brake shoes and the drum on SEAT Cordoba I Vario Box Body / Estate (6K5), pressing the brake pedal 10-15 times.



WELL DONE! 

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