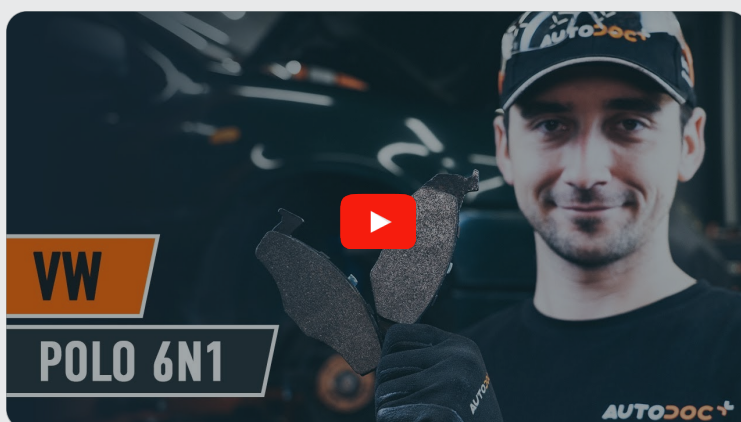




How to change front  
brake pads on **SEAT**  
**AROSA (6H)** –  
replacement guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### Important!

This replacement procedure can be used for:

SEAT AROSA (6H) 1.0, SEAT AROSA (6H) 1.4, SEAT AROSA (6H) 1.7 SDI, SEAT AROSA (6H) 1.4 TDI

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: VW Polo Hatchback (6N1) 1.0

REPLACEMENT: BRAKE PADS – SEAT AROSA (6H).  
 TOOLS YOU MIGHT NEED:



- Wire brush
- Nylon cleaning brush
- WD-40 spray
- Brake cleaner
- Anti-squeal paste
- Copper grease
- Torque wrench
- HEX bit No.H6
- Wheel impact socket #17
- Ratchet wrench
- Brake caliper wind back tool
- Crow bar
- Wheel chock

**Buy tools**

Replacement: brake pads – SEAT AROSA (6H). AUTODOC experts recommend:

- Perform the replacement of brake pads in complete set for each axis. This provides effective braking.
- The replacement procedure is identical for all brake pads on the same axle.
- Please note: all work on the car – SEAT AROSA (6H) – should be done with the engine switched off.

**CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:**

**1** Open the hood. Unscrew the brake fluid reservoir cap.

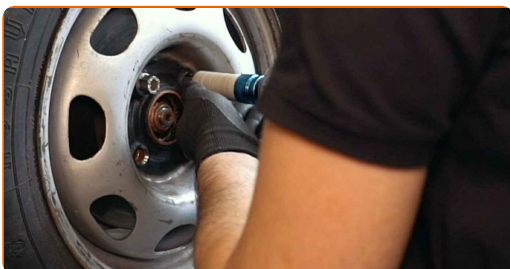
**2** Secure the wheels with chocks.

**3** Loosen the wheel mounting bolts. Use wheel impact socket #17.



**4** Raise the front of the car and secure on supports.

**5** Unscrew the wheel bolts.



**AUTODOC recommends:**

- Warning! To avoid injury, hold the wheel while unscrewing the fastening bolts.  
SEAT AROSA (6H)

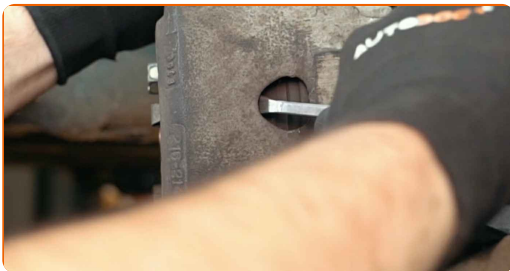
**6**

Remove the wheel.



**7**

Spread the brake pads. Use a crowbar.



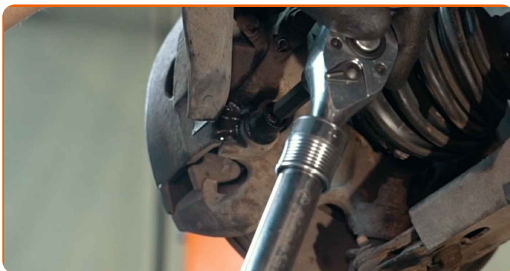
**8**

Clean the brake caliper fasteners. Use a wire brush. Use WD-40 spray.



**9**

Unscrew the brake caliper fastening. Use HEX No.H6. Use a ratchet wrench.



**10**

Remove the brake caliper.

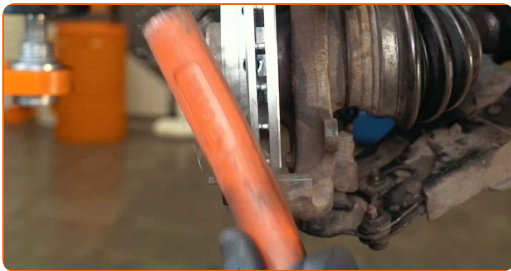


**Replacement: brake pads – SEAT AROSA (6H). Tip:**

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.
- Check the brake caliper bracket, brake caliper guide pins and boots. Clean them. Replace, if necessary.

**11**

Clean the brake caliper bracket from dirt and dust. Use a wire brush. Use a brake cleaner.



**AUTODOC recommends:**

- Replacement: brake pads – SEAT AROSA (6H). After applying the spray, wait a few minutes.

**12**

Remove the brake pads.

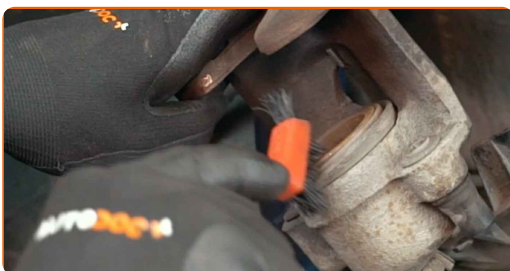


**Replacement: brake pads – SEAT AROSA (6H). Tip from AUTODOC experts:**

- Measure the brake disc thickness. Upon reaching the wear limit the part must be replaced.

**13**

Treat the brake caliper piston. Use a nylon cleaning brush. Use a brake cleaner.



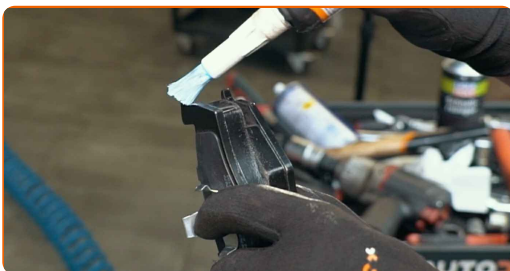
**AUTODOC recommends:**

- Replacement: brake pads – SEAT AROSA (6H). After applying the spray, wait a few minutes.

**14** Press in the brake caliper piston. Use brake caliper wind back tool.



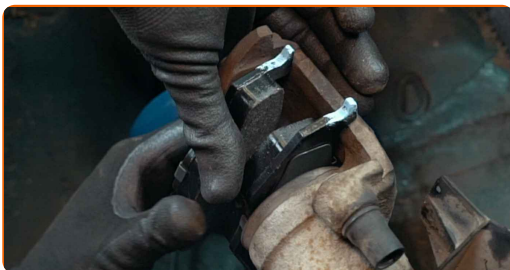
**15** Treat the brake pads in the area where their surface comes into contact with the brake caliper bracket. Use anti-squeal paste.



Replacement: brake pads – SEAT AROSA (6H). Tip from AUTODOC experts:

- Make sure the disc surface is clean before installing the pads.

**16** Install new brake pads.



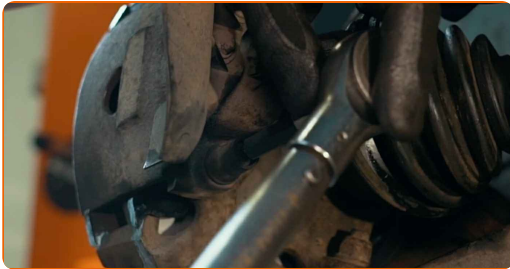


Replacement: brake pads – SEAT AROSA (6H). AUTODOC experts recommend:

- Make sure the pads are installed with linings facing the disc.

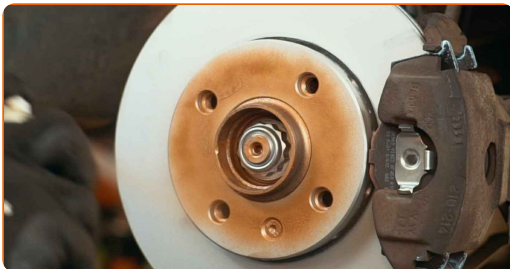
17

Install the brake caliper and fix it. Use HEX No.H6. Use a torque wrench. Tighten it to 25 Nm torque.



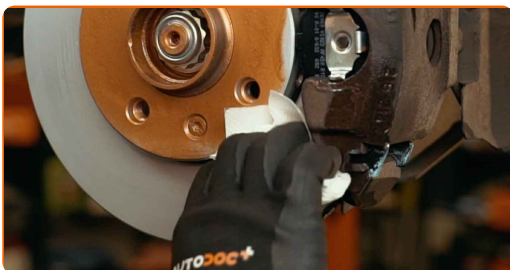
18

Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



19

Clean the brake disk surface. Use a brake cleaner.



AUTODOC recommends:

- Replacement: brake pads – SEAT AROSA (6H). After applying the spray, wait a few minutes.

**20**

Install the wheel.



**AUTODOC recommends:**

- To avoid injury, hold up the wheel when screwing in the fastening bolts.

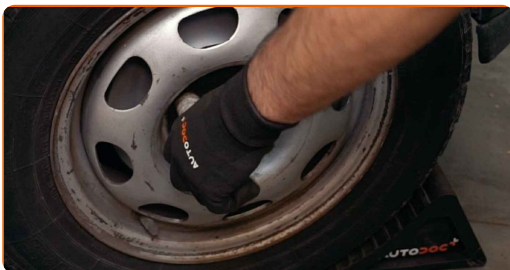
**21**

Screw in the wheel bolts. Use wheel impact socket #17.



**22**

Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 110 Nm torque.



**23**

Remove the jacks and chocks.



Replacement: brake pads – SEAT AROSA (6H). AUTODOC experts recommend:

- Without starting the engine, press the brake pedal several times until you feel significant resistance.
- Check the brake fluid level in the expansion tank and refill if necessary.

24

Tighten the brake fluid reservoir cap. Close the hood.



Replacement: brake pads – SEAT AROSA (6H). AUTODOC recommends:

- Slow down smoothly for first 150-200 km after the brake pads replacement. Avoid unnecessary and sharp braking to a stop.

**WELL DONE!** 

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