



How to change right  
engine mounts on  
**PEUGEOT PARTNER Box**  
**(5)** – replacement guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### Important!

This replacement procedure can be used for:  
PEUGEOT PARTNER Box (5) 1.6 HDi 90

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: PEUGEOT 307 SW (3H) 2.0 HDi 135

REPLACEMENT: ENGINE MOUNTS – PEUGEOT PARTNER BOX (5). TOOLS YOU MIGHT NEED:



- Wire brush
- WD-40 spray
- Sealant
- Copper grease
- Torque wrench
- Drive socket # E14
- Torx bit T50
- Ratchet wrench
- Clip removal tool
- Jack
- Fender cover
- Wheel chock

**Buy tools**

Replacement: engine mounts – PEUGEOT PARTNER Box (5). AUTODOC experts recommend:

- All work should be done with the engine stopped.

## REPLACEMENT: ENGINE MOUNTS – PEUGEOT PARTNER BOX (5). RECOMMENDED SEQUENCE OF STEPS:

**1** Open the bonnet.

**2** Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.

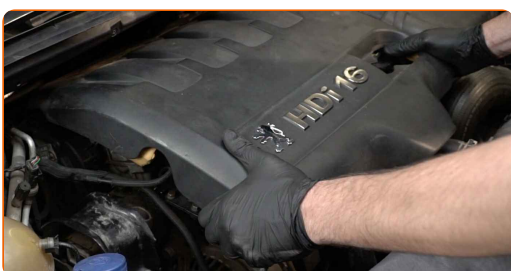
**3** Release the coolant reservoir retainers. Use a clip removal tool.



**4** Remove the coolant reservoir cap.



**5** Remove the engine cover.

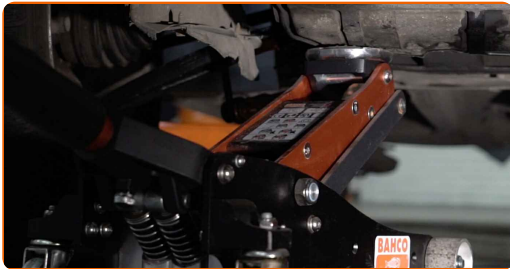


**AUTODOC recommends:**

- Replacement: engine mounts – PEUGEOT PARTNER Box (5). Do not use excessive force when removing the part as this may damage it.

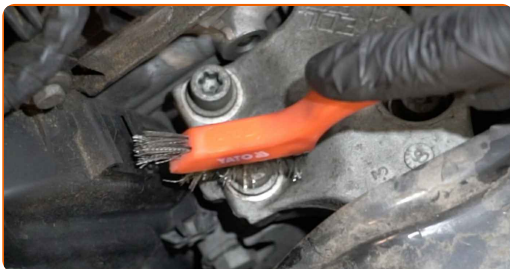
6

Support the engine in the oil pan area. Use a jack.



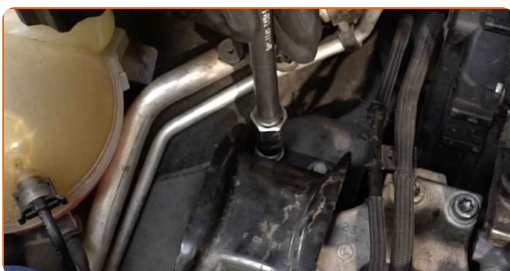
7

Clean the engine mount fasteners. Use a wire brush. Use WD-40 spray.



8

Unscrew the fasteners that connect the engine mount to the car body. Use a drive socket #E14. Use a ratchet wrench.



9

Unscrew the engine mount fasteners. Use Torx T50. Use a ratchet wrench.



10

Remove the engine mount.



Replacement: engine mounts – PEUGEOT PARTNER Box (5). AUTODOC recommends:

- Carefully check the other engine mounts and replace them if necessary.

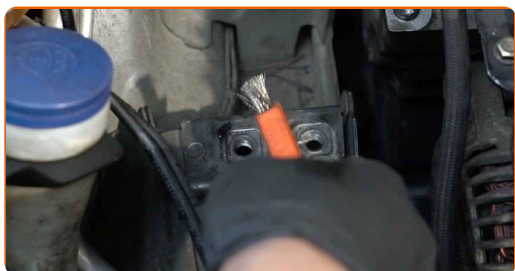
11

Remove the fastening bolts.



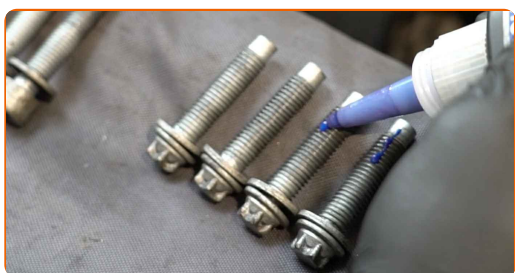
12

Clean the mounting seat of the engine mount. Use a wire brush. Use WD-40 spray.



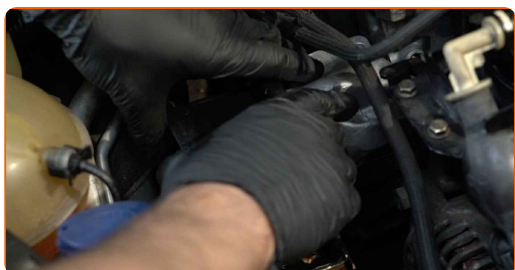
13

Treat the engine mount fasteners. Use a sealant.



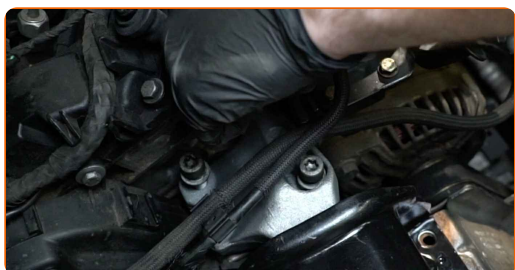
14

Install the engine mount to its mounting seat.



15

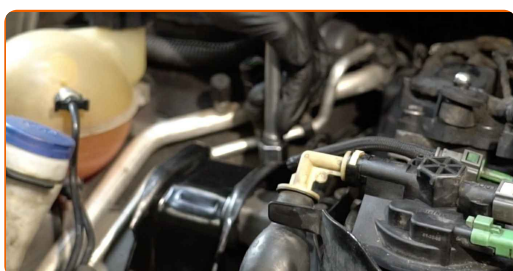
Install the fastening bolts.



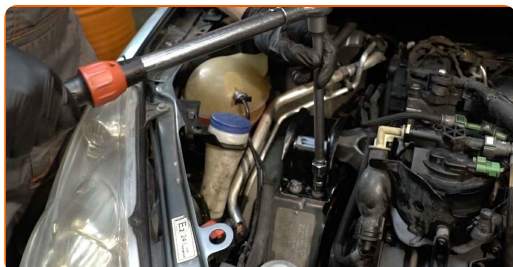
**16** Screw in the engine mount fasteners. Use Torx T50. Use a ratchet wrench.



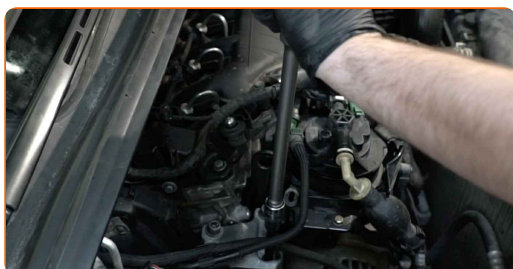
**17** Screw in the fasteners that connect the engine mount to the car body. Use a drive socket #E14. Use a ratchet wrench.



**18** Tighten the fasteners that connect the engine mount to the car body. Use a drive socket #E14. Use a torque wrench. Tighten it to 60 nm torque.



**19** Tighten the engine mount fastening bolts. Use Torx T50. Use a torque wrench. Tighten it to 60 nm torque.





**20** Remove the support from under the engine.



**21** Treat the engine mount fasteners. Use copper grease.



**22** Install the engine cover and secure it.



Replacement: engine mounts – PEUGEOT PARTNER Box (5). Professionals recommend:

- When installing, do not use excessive force to avoid damage to the part.

**23** Install the coolant reservoir cap.



24

Attach the coolant reservoir using its retainers.



25

Remove the fender protection cover.

26

Close the hood.

**WELL DONE!** 

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