



How to change right  
engine mounts on **OPEL**  
**Vivaro A Platform /**  
**Chassis (X83)** –  
replacement guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### **i Important!**

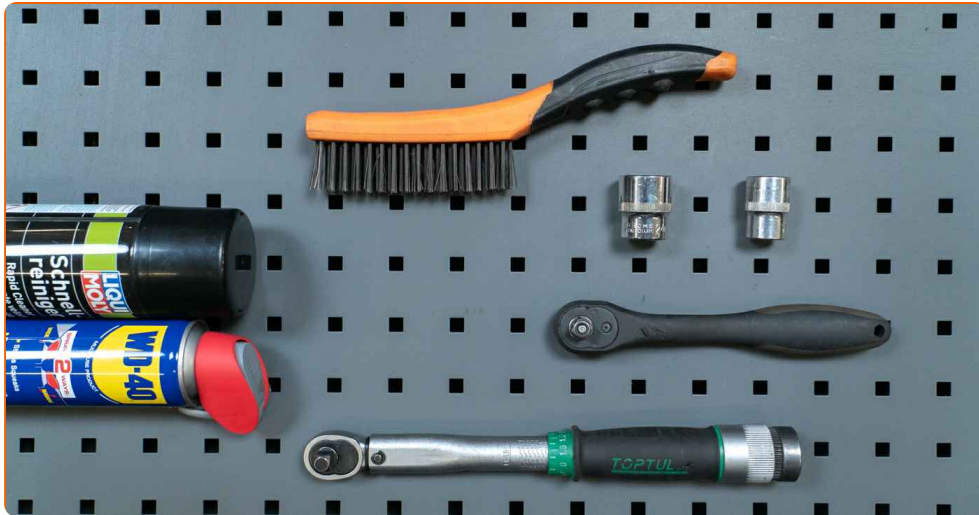
This replacement procedure can be used for:

OPEL Vivaro A Platform / Chassis (X83) 2.5 DTi, OPEL Vivaro A Platform / Chassis (X83) 2.0 CDTI, OPEL Vivaro A Platform / Chassis (X83) 2.5 CDTI

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL Vivaro A Combi (X83) 2.5 CDTI (F7, J7, A07)

## REPLACEMENT: ENGINE MOUNTS – OPEL VIVARO A PLATFORM / CHASSIS (X83). LIST OF THE TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- All-purpose cleaning spray
- Torque wrench
- 18 mm socket
- 24 mm socket
- Ratchet wrench or power tool for removal/installation of threaded fasteners
- Car lift or jack with jack stands, and wheel chocks

[Buy tools](#)

Replacement: engine mounts – OPEL Vivaro A Platform / Chassis (X83).  
AUTODOC recommends:

- All the work should be carried out with the ignition switched off.

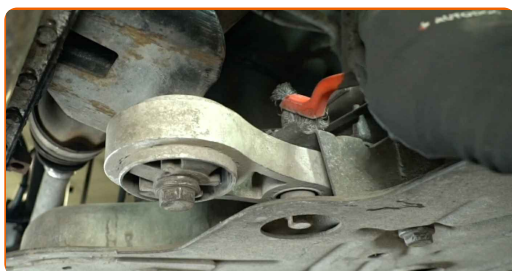
## REPLACEMENT: ENGINE MOUNTS – OPEL VIVARO A PLATFORM / CHASSIS (X83). USE THE FOLLOWING PROCEDURE:

- 1 Raise the vehicle or place it over an inspection pit.

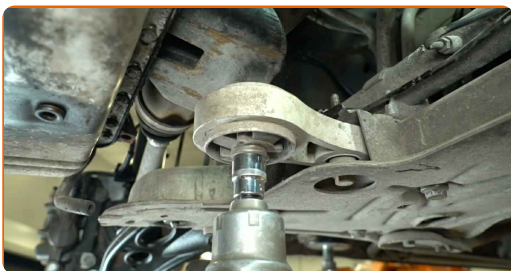
### Warning!

- If you are using a jack, make sure the car is parked on a hard, flat surface.
- Make sure to additionally secure the car with jack stands.

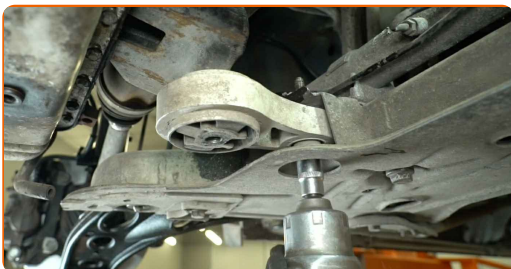
- 2 Clean the engine mount fasteners. Use a wire brush. Use WD-40 spray.



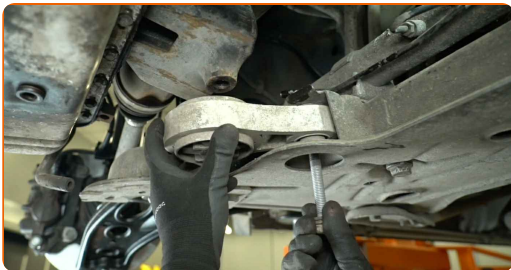
- 3 Unscrew the fastener that connects the engine mount to the engine mount bracket. Use a 24 mm socket. Use a ratchet wrench.



- 4 Unscrew the fastener that connects the engine mount to the subframe. Use an 18 mm socket. Use a ratchet wrench.



- 5 Remove the fastening bolts.



- 6 Remove the engine mount.



Replacement: engine mounts – OPEL Vivaro A Platform / Chassis (X83).  
AUTODOC experts recommend:

- Carefully inspect the other engine mounts and replace them if necessary.

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Clean the mounting seats of the engine mount. Use a wire brush. Use an all-purpose cleaning spray.



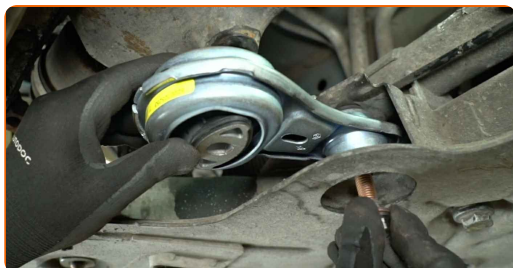
8

Install a new engine mount.



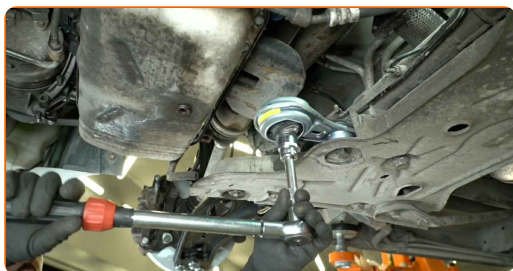
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Install the fastening bolts.

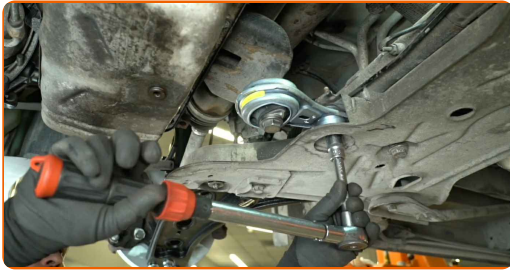


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Tighten the fastener that connects the engine mount to the engine mount bracket. Use a 24 mm socket. Use a torque wrench. Tightening torque: 100 N·m.



- 11** Tighten the fastener that connects the engine mount to the subframe. Use an 18 mm socket. Use a torque wrench. Tightening torque: 60 N·m.



- 12** Lower the vehicle.

**WELL DONE!** 

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**ENGINE MOUNTS: A WIDE SELECTION**

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