



How to change front anti
roll bar bushes on **OPEL**
MANTA B (58_, 59_) –
replacement guide

SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

Important!

This replacement procedure can be used for:

OPEL MANTA B (58_, 59_) 1.2 S

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL Astra G CC (T98) 1.2 16V (F08, F48)

REPLACEMENT: ANTI ROLL BAR BUSHES – OPEL MANTA B (58_, 59_). TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Combination spanner #13
- Drive socket # E12
- Wheel impact socket #17
- Torque wrench
- Crow bar
- Wheel chock

Buy tools

Replacement: anti roll bar bushes – OPEL MANTA B (58_, 59_). AUTODOC recommends:

- Both stabilizer bushes should be replaced simultaneously.
- The replacement procedure is identical for the right and left stabilizer bushes.
- All work should be done with the engine stopped.

REPLACEMENT: ANTI ROLL BAR BUSHES – OPEL MANTA B (58_, 59_). TAKE THE FOLLOWING STEPS:

1

Secure the wheels with chocks.



2

Loosen the wheel mounting bolts. Use wheel impact socket #17.



3

Raise the front of the car and secure on supports.

4

Unscrew the wheel bolts.



Replacement: anti roll bar bushes – OPEL MANTA B (58_, 59_). Tip:

- To avoid injury, hold up the wheel when unscrewing the bolts.

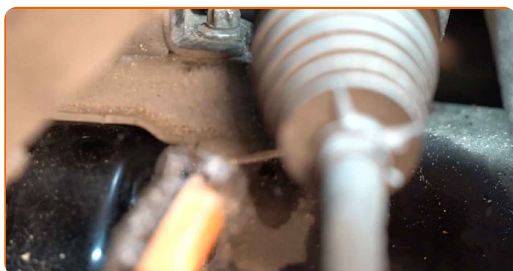
5

Remove the wheel.



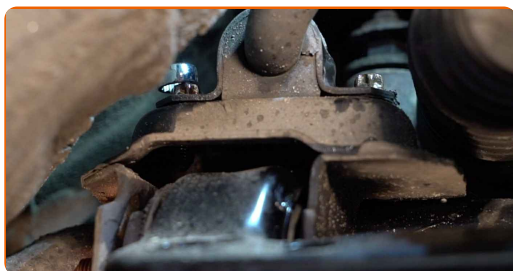
6

Clean the fasteners of the stabilizer bush brackets. Use a wire brush. Use WD-40 spray.



7

Unscrew the fasteners of the stabilizer bush brackets. Use a combination spanner #13.



8

Remove the fastening bolts (2 pieces).



9

Remove the stabilizer bush brackets. Use a crowbar.



10

Remove the stabilizer bushes.



11

Clean the mounting seats of the stabilizer bushes. Use WD-40 spray.



12 Install the new stabilizer bushes.



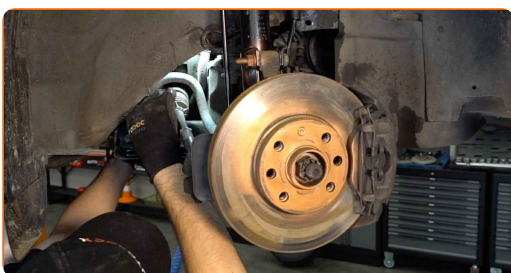
13 Install the stabilizer bush brackets.



14 Install the fastening bolts (2 pieces).



15 Screw the fasteners of the stabilizer bush brackets. Use a drive socket #E12. Use a torque wrench. Tighten it to 35 nm torque.



16 Clean the wheel rim mounting seat. Use a wire brush.



17 Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



18 Install the wheel.



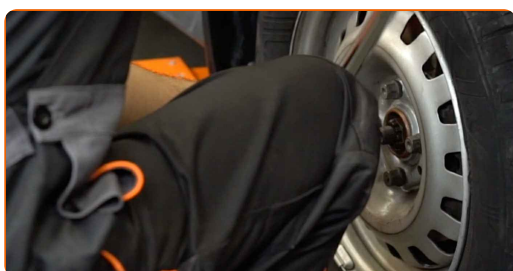
AUTODOC recommends:

- Important! Hold the wheel while screwing in the fastening bolts. OPEL MANTA B (58_, 59_)

19 Screw in the wheel bolts. Use wheel impact socket #17.



20 Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 110 Nm torque.



21

Remove the jacks and chocks.



WELL DONE! 

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ANTI ROLL BAR BUSHES: A WIDE SELECTION

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