# + AUTODOC CLUB

How to change spark plugs on **OPEL INSIGNIA Estate** – replacement guide







### SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

## i Important!

This replacement procedure can be used for: OPEL INSIGNIA Estate 1.6 (35)

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL Astra H Saloon (A04) 1.6 (L69)

CLUB.AUTODOC.CO.UK 1–9







# REPLACEMENT: SPARK PLUGS - OPEL INSIGNIA ESTATE. TOOLS YOU NEED:



- Electronic spray
- High-temperature anti-seize lubricant
- Torque wrench
- Spark plug socket # 16

- Torx bit T40
- Ratchet wrench
- Crow bar
- Fender cover

**Buy tools** 

CLUB.AUTODOC.CO.UK 2–9







### Replacement: spark plugs – OPEL INSIGNIA Estate. Tip from AUTODOC:

- The replacement procedure is the same for all spark plugs.
- All work should be done with the engine stopped.

# REPLACEMENT: SPARK PLUGS – OPEL INSIGNIA ESTATE. RECOMMENDED SEQUENCE OF STEPS:

- Open the hood.
- Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.
- Remove the engine cover.



#### **AUTODOC** recommends:

 Replacement: spark plugs – OPEL INSIGNIA Estate. Do not use excessive force when removing the part as this may damage it.

CLUB.AUTODOC.CO.UK 3–9







4 Detach the connector from the ignition coil.



Unscrew the ignition coil bolts. Use Torx T40. Use a ratchet wrench.



- Pry up the ignition coil. Use a crowbar.
- 7 Take out the ignition coil from the spark plug well.



Clean dirt, dust and debris from inside the spark plug wells.



CLUB.AUTODOC.CO.UK 4-9







Unscrew the spark plugs. Use the spark plug socket #16. Use a ratchet wrench.



Take out the spark plugs.



Apply a thin layer of a special high temperature anti-seize lubricant to the threads of the new spark plugs.



Install the new spark plugs into their mounting seats.



CLUB.AUTODOC.CO.UK 5–9







Screw new spark plugs and tighten them. Use the spark plug socket #16. Use a torque wrench. Tighten it to 25 nm torque.



### Replacement: spark plugs – OPEL INSIGNIA Estate. AUTODOC recommends:

- Don't tighten the plugs with excessive force. Exceeding tightening torque can damage the thread connection.
- Be careful when working with a spark plug wrench. Its skewing can cause damage to the threaded connection.
- Install the ignition coil to the spark plug well.

15



Tighten the ignition coil bolts. Use Torx T40. Use a torque wrench. Tighten it to 7 nm torque.



CLUB.AUTODOC.CO.UK 6–9







Treat the ignition coil connector with electronic spray. The spray will protect the electrical contacts from corrosion, oxidation, and will reduce the contact resistance.



#### **AUTODOC** recommends:

- Replacement: spark plugs OPEL INSIGNIA Estate. After applying the spray, wait a few minutes.
- Plug in the ignition coil connector.



18 Install the engine cover and secure it.



Replacement: spark plugs - OPEL INSIGNIA Estate. AUTODOC recommends:

• When installing, do not use excessive force to avoid damage to the part.

CLUB.AUTODOC.CO.UK 7–9







- Run the engine for a few minutes. This is necessary in order to make sure that the component operates properly.
- Shut off the engine.
- Remove the fender protection cover.
- Close the hood.



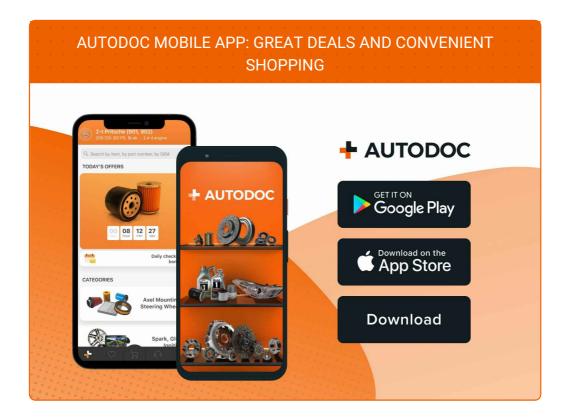
**VIEW MORE TUTORIALS** 

CLUB.AUTODOC.CO.UK 8-9





# AUTODOC — TOP QUALITY AND AFFORDABLE CAR PARTS ONLINE



A GREAT SELECTION OF SPARE PARTS FOR YOUR CAR

**SPARK PLUGS: A WIDE SELECTION** 

### (i) DISCLAIMER:

The document contains only general recommendations that may be useful for you when you perform repair or replacement work. AUTODOC shall not be liable for any loss, injury, damage of property occurring in the repair or replacement process due to incorrect use or misinterpretation of the provided information.

AUTODOC shall not be liable for any possible mistakes and uncertainties in this guide. The information provided is for information purposes only and cannot replace advice from specialists.

AUTODOC shall not be liable for incorrect or hazardous usage of equipment, tools and car parts. AUTODOC strongly recommends to be careful and observe the safety rules when performing repair or replacement works. Remember: usage of low quality auto parts does not guarantee you the appropriate level of road safety.

© Copyright 2023 – All the contents of this website, in particular texts, photographs and graphics, are protected by copyright. All rights, including reproduction, publication, editing and translation rights, are reserved by AUTODOC SE.

CLUB.AUTODOC.CO.UK 9-9