



How to change  
headlights on **OPEL**  
**Combo B Van** –  
replacement guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### **i Important!**

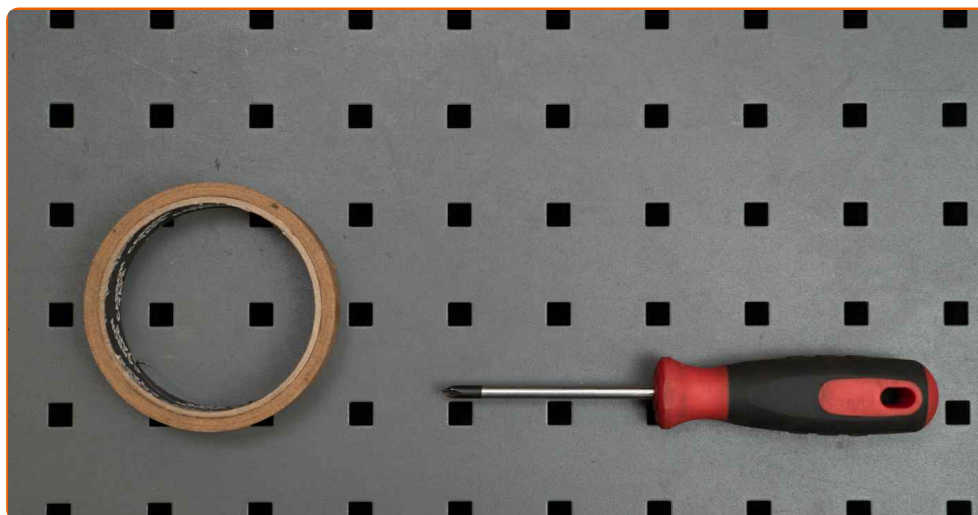
This replacement procedure can be used for:

OPEL Combo B Van 1.2, OPEL Combo B Van 1.4, OPEL Combo B Van 1.7 D

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL Corsa B Hatchback (S93) 1.4 i (F08, F68, M68)

REPLACEMENT: HEADLIGHTS – OPEL COMBO B VAN.  
TOOLS YOU MIGHT NEED:



• Painter's tape

• Phillips screwdriver

**Buy tools**

Replacement: headlights – OPEL Combo B Van. AUTODOC experts recommend:

- The replacement procedure is identical for the right and left headlight.
- Please note: all work on the car – OPEL Combo B Van – should be done with the engine switched off.

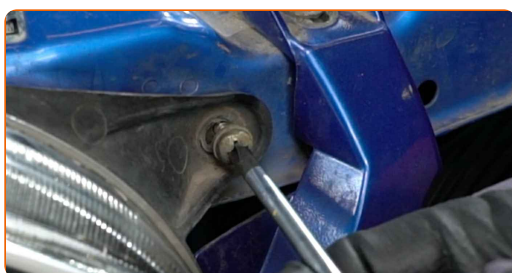
## CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

**1** Open the hood.

**2** Use the masking tape to prevent plastic and painted parts of the car from being damaged.



**3** Unscrew the headlight fasteners. Use a Phillips screwdriver.



**4** Remove the headlight.

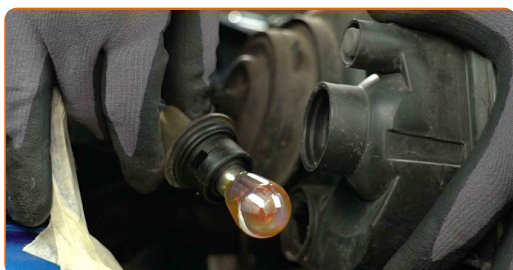


### AUTODOC recommends:

- Replacement: headlights – OPEL Combo B Van. Do not use excessive force when removing the part as this may damage it.

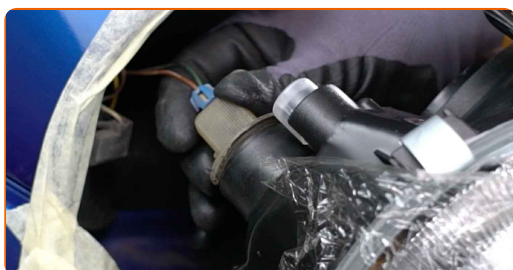
5

Remove the bulb holder together with the bulbs.



6

Install the bulb holder together with the bulbs.



7

Install the new headlight.

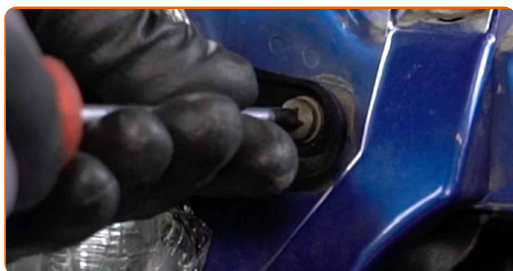


### AUTODOC recommends:

- Replacement: headlights – OPEL Combo B Van. To avoid damaging the part during installation, do not use excessive force.

8

Screw in the headlight fasteners. Use a Phillips screwdriver.



9

Remove the masking tape.



10

Switch on the ignition. Check whether the headlights function properly.

11

Switch off the ignition.

12

Close the hood.

**WELL DONE!** 

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**HEADLIGHTS: A WIDE SELECTION**

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