# **+** AUTODOC CLUB

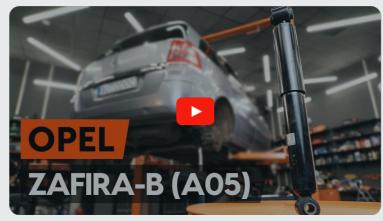
How to change rear shock absorbers on **OPEL ASTRA H Box (L70)** – replacement guide







#### SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

#### i Important!

This replacement procedure can be used for:

OPEL ASTRA H Box (L70) 1.7 CDTI (L70), OPEL ASTRA H Box (L70) 1.9 CDTI (L70),

OPEL ASTRA H Box (L70) 1.9 CDTI 16V (L70), OPEL ASTRA H Box (L70) 1.3 CDTI (L70), OPEL ASTRA H Box (L70) 1.6 (L70)

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL ZAFIRA B (A05) 1.8 (M75)

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## REPLACEMENT: SHOCK ABSORBERS – OPEL ASTRA H BOX (L70). TOOLS YOU NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Drive socket # E18
- Drive socket # E20

- Wheel impact socket #17
- Torque wrench
- Tap wrench
- Hydraulic transmission jack
- Wheel chock

**Buy tools** 

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### Replacement: shock absorbers – OPEL ASTRA H Box (L70). Tip from AUTODOC:

- Both shock absorbers of the rear suspension should be replaced simultaneously.
- The replacement procedure is identical for the left and right shock absorbers of the rear suspension.
- Warning! Shut down the engine before starting any work OPEL ASTRA H Box (L70).

#### CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

1 5

Secure the wheels with chocks.



Loosen the wheel mounting bolts. Use wheel impact socket #17.



Raise the rear of the car and secure on supports.

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4 Unscrew the wheel bolts.



Replacement: shock absorbers – OPEL ASTRA H Box (L70). AUTODOC experts recommend:

- To avoid injury, hold up the wheel when unscrewing the bolts.
- Remove the wheel.



6 Support the rear suspension beam. Use a hydraulic transmission jack.



Clean the shock absorber fasteners. Use a wire brush. Use WD-40 spray.



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Unscrew the lower fastener of the shock absorber. Use a drive socket #E20. Use a tap wrench.



9 Remove the fastening bolt.



Unscrew the upper fastener of the shock absorber. Use a drive socket #E18. Use a tap wrench.



11 Remove the fastening bolt.



#### **AUTODOC** recommends:

 Important! Hold the shock absorber while unscrewing the fastening bolts. OPEL ASTRA H Box (L70)

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Remove the shock absorber.



Clean the shock absorber mounting seats. Use a wire brush. Use WD-40 spray.



#### Replacement: shock absorbers – OPEL ASTRA H Box (L70). Tip:

- Before installing a new shock absorber you should pump it manually 3-5 times.
- Place the shock absorber in the wheel arch and secure it.



### Replacement: shock absorbers – OPEL ASTRA H Box (L70). Tip from AUTODOC experts:

 To avoid injury, hold the shock absorber cautiously tight when screwing in the fastening bolts.

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- 15 Install the fastening bolt.
- Screw the upper fastener of the shock absorber. Use a drive socket #E18.



17 Install the fastening bolt.



- Screw in the lower fastener of the shock absorber. Use a drive socket #E20.
- Raise the hydraulic transmission jack by 10-15 cm.



Tighten the lower fastener of the shock absorber. Use a drive socket #E20. Use a torque wrench. Tighten it to 130 Nm torque.



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Tighten the top shock absorber fastening. Use a drive socket #18. Use a torque wrench. Tighten it to 90 Nm torque.



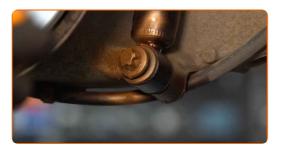
Remove the mounting from under the rear axle beam.



#### **AUTODOC** recommends:

 Replacement: shock absorbers – OPEL ASTRA H Box (L70). Lower the transmission jack smoothly, without jerks, to avoid damaging components and mechanisms.

Treat the shock absorber fasteners. Use copper grease.



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Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



Clean the brake disk surface. Use a brake cleaner.



#### **AUTODOC** recommends:

• After applying the spray, wait a few minutes.

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Install the wheel.



Replacement: shock absorbers – OPEL ASTRA H Box (L70). Professionals recommend:

• To avoid injury, hold up the wheel when screwing in the fastening bolts.

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Screw in the wheel bolts. Use wheel impact socket #17.



Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 110 nm torque.



Remove the jacks and chocks.





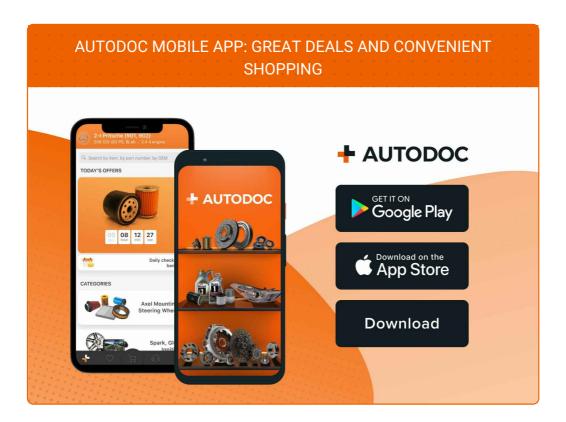
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