



How to change  
serpentine belt on **OPEL**  
**Astra G Van (F70)** –  
replacement guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### **i Important!**

This replacement procedure can be used for:

OPEL Astra G Van (F70) 2.0 DI (F70), OPEL Astra G Van (F70) 2.0 DTI (F70)

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL Zafira A (T98) 2.0 DI 16V (F75)

## REPLACEMENT: SERPENTINE BELT – OPEL ASTRA G VAN (F70). TOOLS YOU NEED:



- Combination spanner #19

- Fender cover

**Buy tools**

Replacement: serpentine belt – OPEL Astra G Van (F70). AUTODOC recommends:

- All work should be done with the engine stopped.

## REPLACEMENT: SERPENTINE BELT – OPEL ASTRA G VAN (F70). RECOMMENDED SEQUENCE OF STEPS:

1 Open the bonnet.

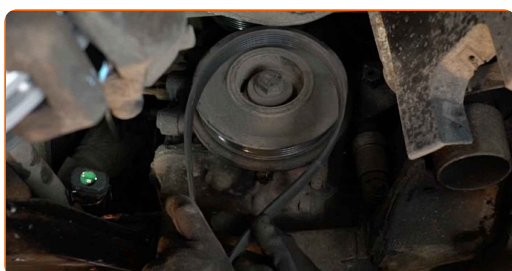
2 Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.

3 Lift the car using a jack or place it over an inspection pit.

4 Pull aside the V-ribbed belt tensioner pulley. Use a combination spanner #19.



5 Remove the V-ribbed belt.



Replacement: serpentine belt – OPEL Astra G Van (F70). Tip:

- Check the condition of the tensioner pulley and idler pulley. Replace them if necessary.

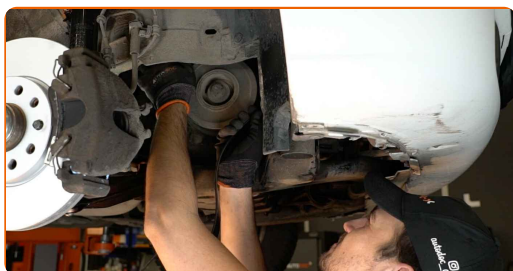
6

Return the tensioner pulley to its initial position. Use a combination spanner #19.



7

Install the V-ribbed belt.

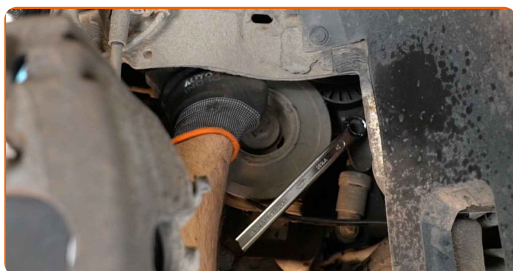


Replacement: serpentine belt – OPEL Astra G Van (F70). Tip from AUTODOC:

- Make sure that the V-ribbed belt fits all pulleys snugly.

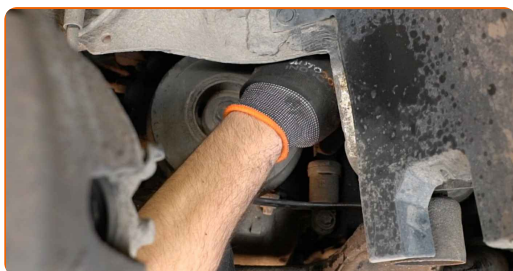
8

Pull aside the V-ribbed belt tensioner pulley. Use a combination spanner #19.



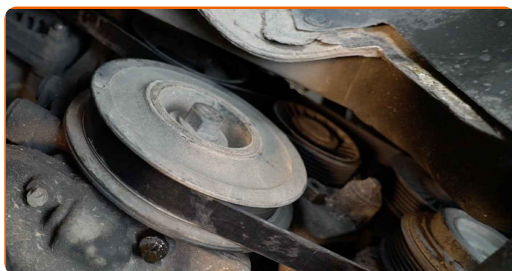
9

Place the V-ribbed belt on the tensioner pulley.



**10**

Return the tensioner pulley to its initial position. Use a combination spanner #19.

**11**

Lower the car.

**12**

Remove the fender protection cover.

**13**

Close the hood.

**WELL DONE!** 👍

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**SERPENTINE BELT: A WIDE SELECTION**

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