



How to change front anti
roll bar bushes on **OPEL**
Astra G Saloon (T98) –
replacement guide

SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

Important!

This replacement procedure can be used for:

OPEL Astra G Saloon (T98) 1.6 (F69), OPEL Astra G Saloon (T98) 1.6 16V (F69), OPEL Astra G Saloon (T98) 1.8 16V (F69), OPEL Astra G Saloon (T98) 2.0 16V (F69), OPEL Astra G Saloon (T98) 2.0 DI (F69), OPEL Astra G Saloon (T98) 1.7 TD (F69), OPEL Astra G Saloon (T98) 1.2 16V (F69), OPEL Astra G Saloon (T98) 1.4 16V (F69), OPEL Astra G Saloon (T98) 2.0 DTI 16V (F69), OPEL Astra G Saloon (T98) 1.7 DTI 16V (F69), OPEL Astra G Saloon (T98) 2.2 16V (F69), OPEL Astra G Saloon (T98) 2.2 DTI (F69), OPEL Astra G Saloon (T98) 1.7 CDTI (F69), OPEL Astra G Saloon (T98) 1.4 (F69), OPEL Astra G Saloon (T98) 1.6 LPG (F69)

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL Astra G CC (T98) 1.2 16V (F08, F48)

REPLACEMENT: ANTI ROLL BAR BUSHES – OPEL
ASTRA G SALOON (T98). TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Combination spanner #13
- Drive socket # E12
- Wheel impact socket #17
- Torque wrench
- Crow bar
- Wheel chock

Buy tools

Replacement: anti roll bar bushes – OPEL Astra G Saloon (T98). AUTODOC recommends:

- Both stabilizer bushes should be replaced simultaneously.
- The replacement procedure is identical for the right and left stabilizer bushes.
- All work should be done with the engine stopped.

REPLACEMENT: ANTI ROLL BAR BUSHES – OPEL ASTRA G SALOON (T98). TAKE THE FOLLOWING STEPS:

1

Secure the wheels with chocks.



2

Loosen the wheel mounting bolts. Use wheel impact socket #17.



3

Raise the front of the car and secure on supports.

4

Unscrew the wheel bolts.



Replacement: anti roll bar bushes – OPEL Astra G Saloon (T98). Tip:

- To avoid injury, hold up the wheel when unscrewing the bolts.

5

Remove the wheel.



6

Clean the fasteners of the stabilizer bush brackets. Use a wire brush. Use WD-40 spray.



7

Unscrew the fasteners of the stabilizer bush brackets. Use a combination spanner #13.



8

Remove the fastening bolts (2 pieces).



9

Remove the stabilizer bush brackets. Use a crowbar.



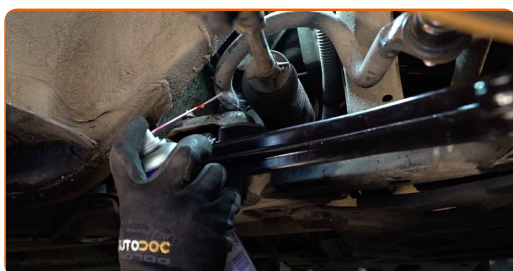
10

Remove the stabilizer bushes.



11

Clean the mounting seats of the stabilizer bushes. Use WD-40 spray.



12 Install the new stabilizer bushes.



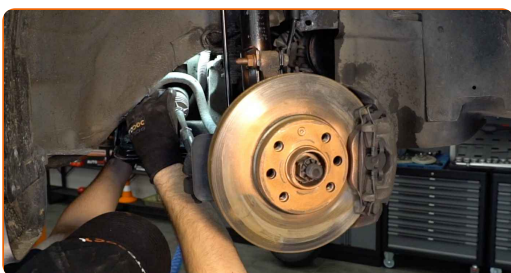
13 Install the stabilizer bush brackets.



14 Install the fastening bolts (2 pieces).



15 Screw the fasteners of the stabilizer bush brackets. Use a drive socket #E12. Use a torque wrench. Tighten it to 35 nm torque.



16 Clean the wheel rim mounting seat. Use a wire brush.



17

Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



18

Install the wheel.



AUTODOC recommends:

- Important! Hold the wheel while screwing in the fastening bolts. OPEL Astra G Saloon (T98)

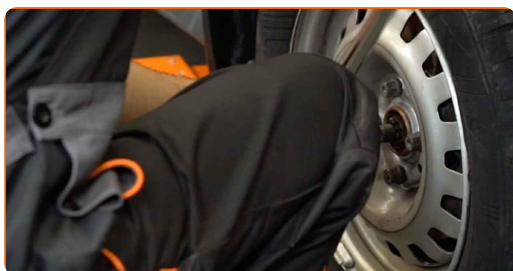
19

Screw in the wheel bolts. Use wheel impact socket #17.



20

Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 110 Nm torque.



21

Remove the jacks and chocks.



WELL DONE! 

VIEW MORE TUTORIALS

AUTODOC – TOP QUALITY AND AFFORDABLE CAR PARTS ONLINE

AUTODOC MOBILE APP: GREAT DEALS AND CONVENIENT SHOPPING



+ AUTODOC

GET IT ON
Google Play

 Download on the
App Store

Download

A GREAT SELECTION OF SPARE PARTS FOR YOUR CAR

ANTI ROLL BAR BUSHES: A WIDE SELECTION

DISCLAIMER:

The document contains only general recommendations that may be useful for you when you perform repair or replacement work. AUTODOC shall not be liable for any loss, injury, damage of property occurring in the repair or replacement process due to incorrect use or misinterpretation of the provided information.

AUTODOC shall not be liable for any possible mistakes and uncertainties in this guide. The information provided is for information purposes only and cannot replace advice from specialists.

AUTODOC shall not be liable for incorrect or hazardous usage of equipment, tools and car parts. AUTODOC strongly recommends to be careful and observe the safety rules when performing repair or replacement works. Remember: usage of low quality auto parts does not guarantee you the appropriate level of road safety.

© Copyright 2023 – All the contents of this website, in particular texts, photographs and graphics, are protected by copyright. All rights, including reproduction, publication, editing and translation rights, are reserved by AUTODOC SE.