



How to change front anti  
roll bar bushes on **OPEL**  
**Astra G Caravan (T98)** –  
replacement guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

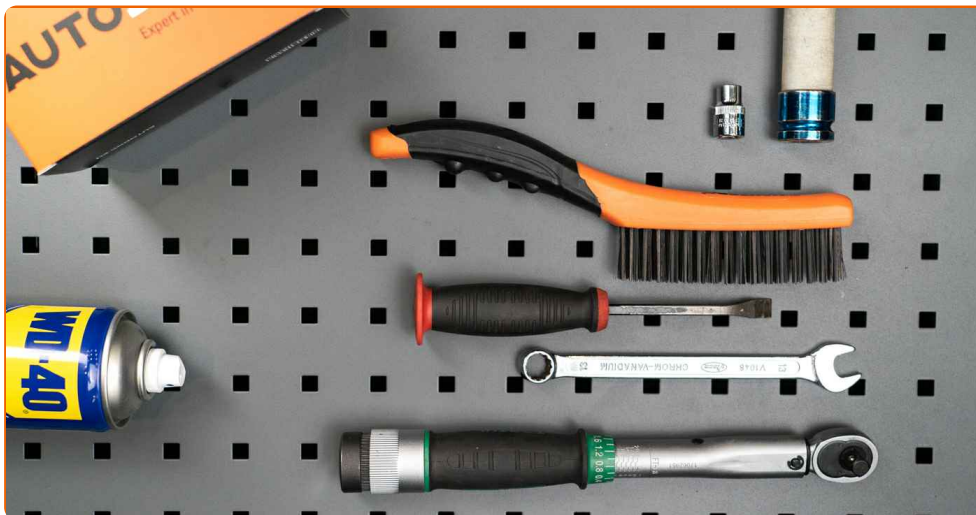
### **Important!**

This replacement procedure can be used for:  
OPEL Astra G Caravan (T98) 1.4 (F35)

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL Astra G CC (T98) 1.2 16V (F08, F48)

## REPLACEMENT: ANTI ROLL BAR BUSHES – OPEL ASTRA G CARAVAN (T98). TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Combination spanner #13
- Drive socket # E12
- Wheel impact socket #17
- Torque wrench
- Crow bar
- Wheel chock

[Buy tools](#)

Replacement: anti roll bar bushes – OPEL Astra G Caravan (T98). AUTODOC recommends:

- Both stabilizer bushes should be replaced simultaneously.
- The replacement procedure is identical for the right and left stabilizer bushes.
- All work should be done with the engine stopped.

## REPLACEMENT: ANTI ROLL BAR BUSHES – OPEL ASTRA G CARAVAN (T98). TAKE THE FOLLOWING STEPS:

1

Secure the wheels with chocks.



2

Loosen the wheel mounting bolts. Use wheel impact socket #17.

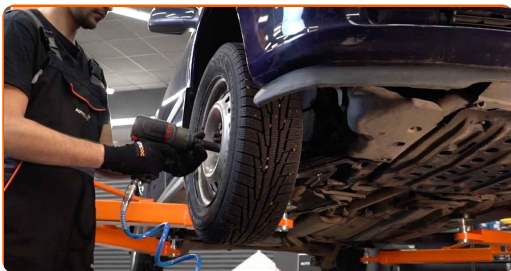


3

Raise the front of the car and secure on supports.

4

Unscrew the wheel bolts.



Replacement: anti roll bar bushes – OPEL Astra G Caravan (T98). Tip:

- To avoid injury, hold up the wheel when unscrewing the bolts.

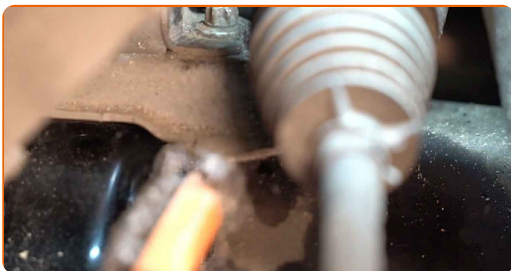
5

Remove the wheel.



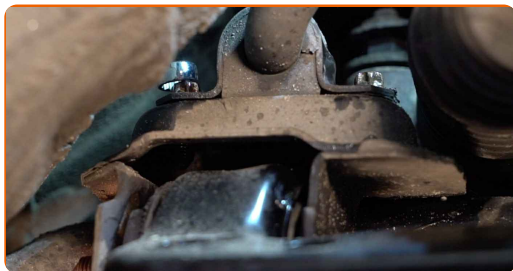
6

Clean the fasteners of the stabilizer bush brackets. Use a wire brush. Use WD-40 spray.



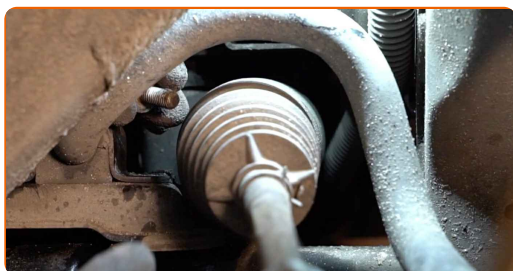
7

Unscrew the fasteners of the stabilizer bush brackets. Use a combination spanner #13.



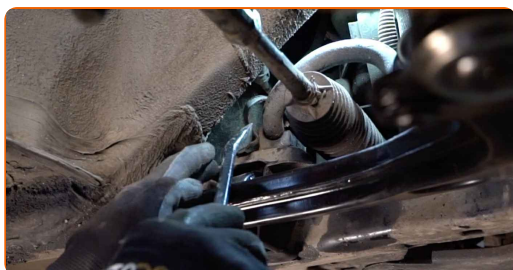
8

Remove the fastening bolts (2 pieces).



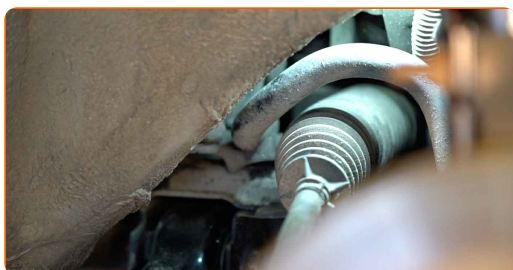
9

Remove the stabilizer bush brackets. Use a crowbar.



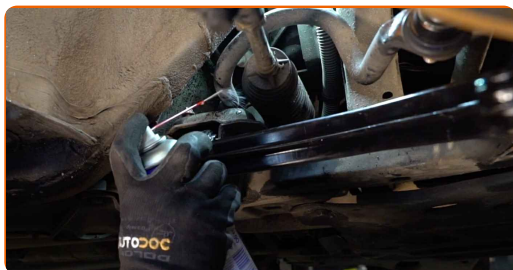
10

Remove the stabilizer bushes.



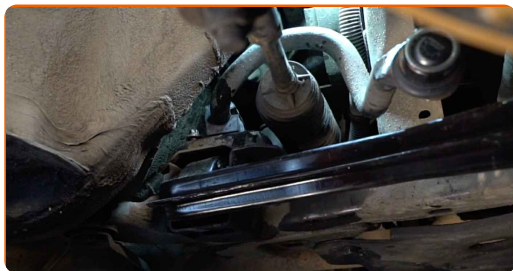
11

Clean the mounting seats of the stabilizer bushes. Use WD-40 spray.

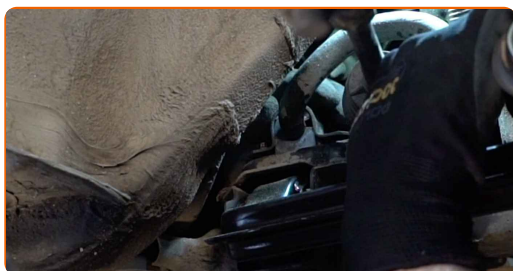




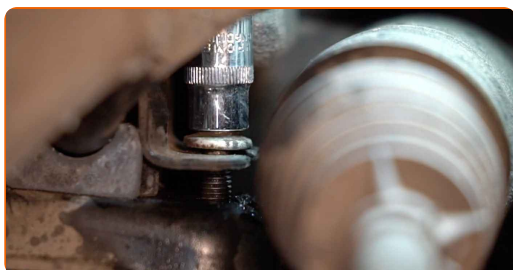
- 12** Install the new stabilizer bushes.



- 13** Install the stabilizer bush brackets.



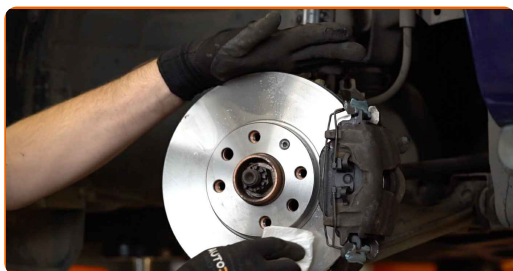
- 14** Install the fastening bolts (2 pieces).



- 15** Screw the fasteners of the stabilizer bush brackets. Use a drive socket #E12. Use a torque wrench. Tighten it to 35 nm torque.



- 16** Clean the wheel rim mounting seat. Use a wire brush.



17

Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



18

Install the wheel.



### AUTODOC recommends:

- Important! Hold the wheel while screwing in the fastening bolts. OPEL Astra G Caravan (T98)

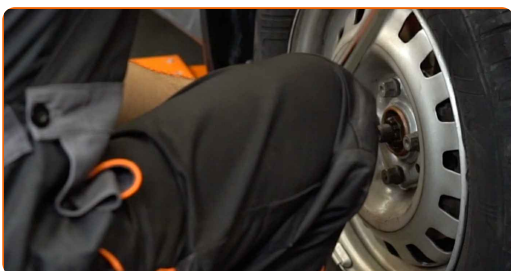
19

Screw in the wheel bolts. Use wheel impact socket #17.



20

Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 110 Nm torque.





21

Remove the jacks and chocks.



**WELL DONE!** 

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