



How to change front anti  
roll bar bushes on **OPEL**  
**ASTRA G Box (F70)** –  
replacement guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### Important!

This replacement procedure can be used for:

OPEL ASTRA G Box (F70) 1.6 (F70), OPEL ASTRA G Box (F70) 1.7 TD (F70), OPEL ASTRA G Box (F70) 2.0 DI (F70), OPEL ASTRA G Box (F70) 1.7 DTI 16V (F70)

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL Astra G CC (T98) 1.2 16V (F08, F48)

REPLACEMENT: ANTI ROLL BAR BUSHES – OPEL  
ASTRA G BOX (F70). TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Combination spanner #13
- Drive socket # E12
- Wheel impact socket #17
- Torque wrench
- Crow bar
- Wheel chock

**Buy tools**

Replacement: anti roll bar bushes – OPEL ASTRA G Box (F70). AUTODOC recommends:

- Both stabilizer bushes should be replaced simultaneously.
- The replacement procedure is identical for the right and left stabilizer bushes.
- All work should be done with the engine stopped.

## REPLACEMENT: ANTI ROLL BAR BUSHES – OPEL ASTRA G BOX (F70). TAKE THE FOLLOWING STEPS:

1

Secure the wheels with chocks.



2

Loosen the wheel mounting bolts. Use wheel impact socket #17.



3

Raise the front of the car and secure on supports.

4

Unscrew the wheel bolts.



Replacement: anti roll bar bushes – OPEL ASTRA G Box (F70). Tip:

- To avoid injury, hold up the wheel when unscrewing the bolts.

5

Remove the wheel.



6

Clean the fasteners of the stabilizer bush brackets. Use a wire brush. Use WD-40 spray.



7

Unscrew the fasteners of the stabilizer bush brackets. Use a combination spanner #13.



8

Remove the fastening bolts (2 pieces).



9

Remove the stabilizer bush brackets. Use a crowbar.



10

Remove the stabilizer bushes.



11

Clean the mounting seats of the stabilizer bushes. Use WD-40 spray.



**12** Install the new stabilizer bushes.



**13** Install the stabilizer bush brackets.



**14** Install the fastening bolts (2 pieces).



**15** Screw the fasteners of the stabilizer bush brackets. Use a drive socket #E12. Use a torque wrench. Tighten it to 35 nm torque.



**16** Clean the wheel rim mounting seat. Use a wire brush.



17

Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



18

Install the wheel.



**AUTODOC recommends:**

- Important! Hold the wheel while screwing in the fastening bolts. OPEL ASTRA G Box (F70)

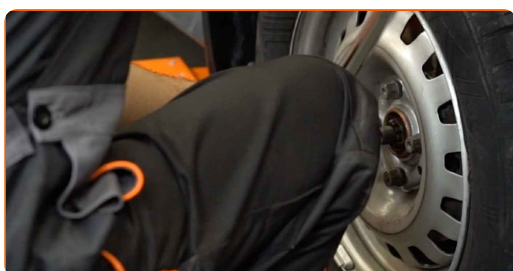
19

Screw in the wheel bolts. Use wheel impact socket #17.



20

Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 110 Nm torque.





21

Remove the jacks and chocks.



**WELL DONE!** 

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**ANTI ROLL BAR BUSHES: A WIDE SELECTION**

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