



How to change front anti  
roll bar links on **OPEL**  
**Astra Classic Saloon**  
**(A04)** – replacement  
guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### Important!

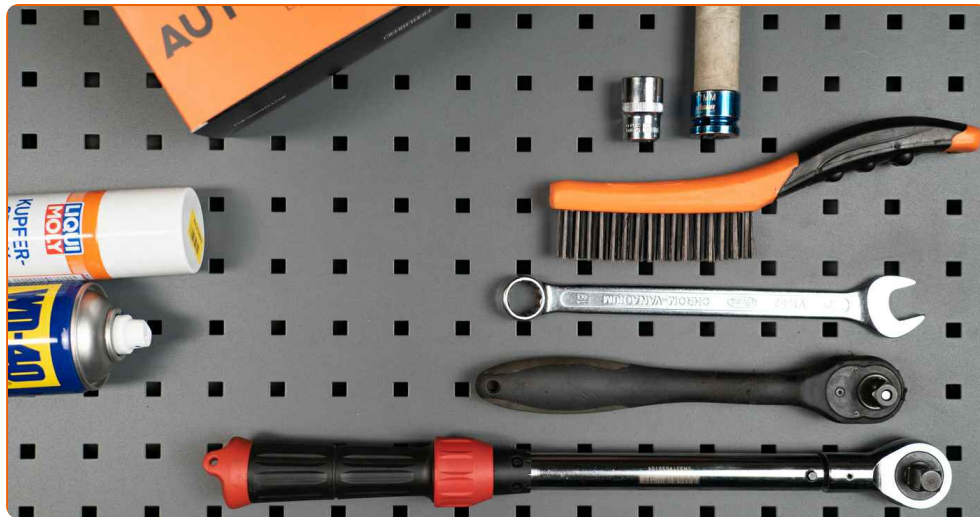
This replacement procedure can be used for:

OPEL Astra Classic Saloon (A04) 1.7 CDTi, OPEL Astra Classic Saloon (A04) 1.6,  
OPEL Astra Classic Saloon (A04) 1.7 CDTI, OPEL Astra Classic Saloon (A04) 1.8 (L69)

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: OPEL Astra G CC (T98) 1.2 16V (F08, F48)

REPLACEMENT: ANTI ROLL BAR LINKS – OPEL ASTRA CLASSIC SALOON (A04). LIST OF THE TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Copper grease
- Drive socket # 18
- Combination spanner #19
- Wheel impact socket #17
- Torque wrench
- Wheel chock

[Buy tools](#)

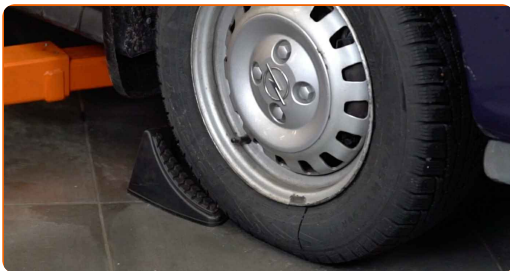
**AUTODOC recommends:**

- Replace the stabiliser links on OPEL Astra Classic Saloon (A04) in pairs.
- The replacement procedure is identical for both stabiliser links on the same axle.
- All work should be done with the engine stopped.

**REPLACEMENT: ANTI ROLL BAR LINKS – OPEL ASTRA CLASSIC SALOON (A04). RECOMMENDED SEQUENCE OF STEPS:**

1

Secure the wheels with chocks.



2

Loosen the wheel mounting bolts. Use wheel impact socket #17.



3

Raise the front of the car and secure on supports.

4

Unscrew the wheel bolts.

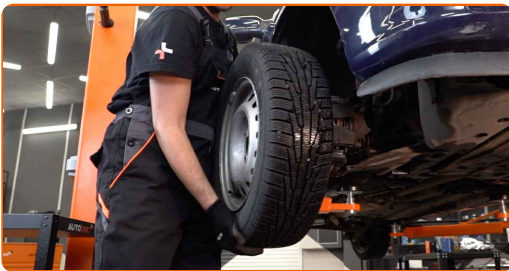


AUTODOC recommends:

- Important! Hold the wheel while unscrewing the fastening bolts. OPEL Astra Classic Saloon (A04)

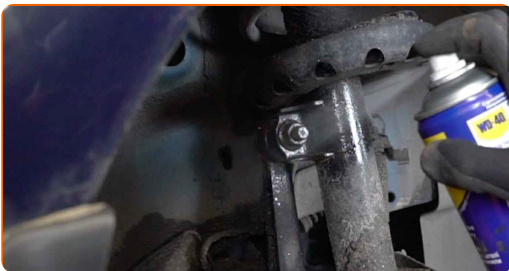
5

Remove the wheel.



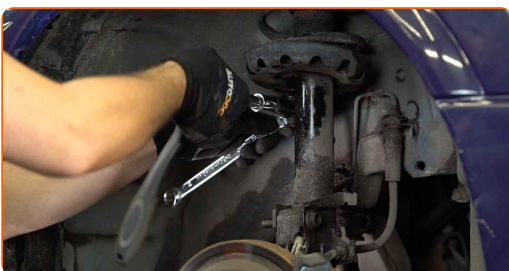
6

Clean the stabiliser link fasteners. Use a wire brush. Use WD-40 spray.



7

Unscrew the nut and remove the stabilizer rod from the shock strut. Use a combination spanner #19. Use a drive socket #18.



**8** Clean the stabiliser link fasteners. Use a wire brush. Use WD-40 spray.

**9** Unscrew the fasteners connecting the stabiliser link to the stabiliser bar. Use a combination spanner #19. Use a drive socket #18.



**10** Remove the stabilizer rod.



**11.1** Install a new rod, tighten the fasteners.

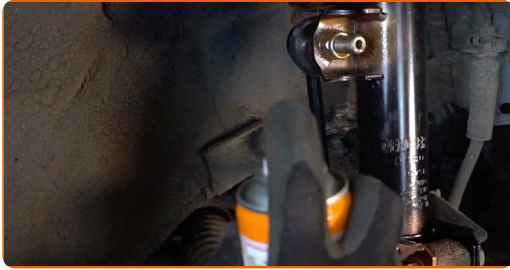


**11.2** Use a combination spanner #19. Use a drive socket #18. Use a torque wrench. Tighten it to 65 Nm torque.





12 Treat all joints of the stabiliser link. Use copper grease.



13 Clean the wheel rim mounting seat. Use a wire brush. Treat the contacting surface. Use copper grease.



14 Install the wheel.



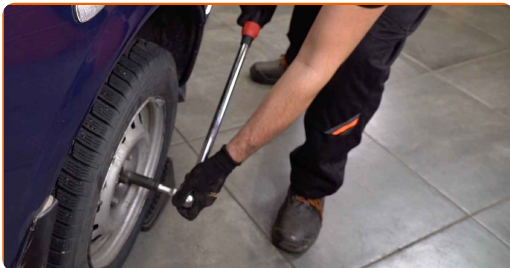
**AUTODOC recommends:**

- Warning! To avoid injury, hold the wheel while screwing in the fastening bolts on the car. OPEL Astra Classic Saloon (A04)

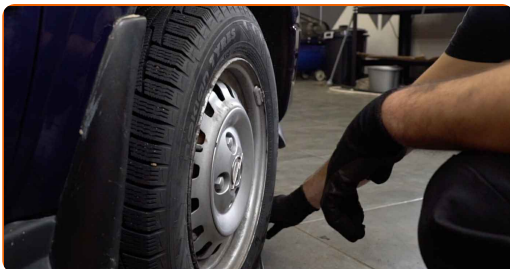
15 Screw in the wheel bolts. Use wheel impact socket #17.



16 Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 110 Nm torque.



17 Remove the jacks and chocks.



**WELL DONE!** 

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**ANTI ROLL BAR LINKS: A WIDE SELECTION**

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