



How to change front
brake discs on **Opel**
Meriva X03 –
replacement guide

VIDEO TUTORIAL



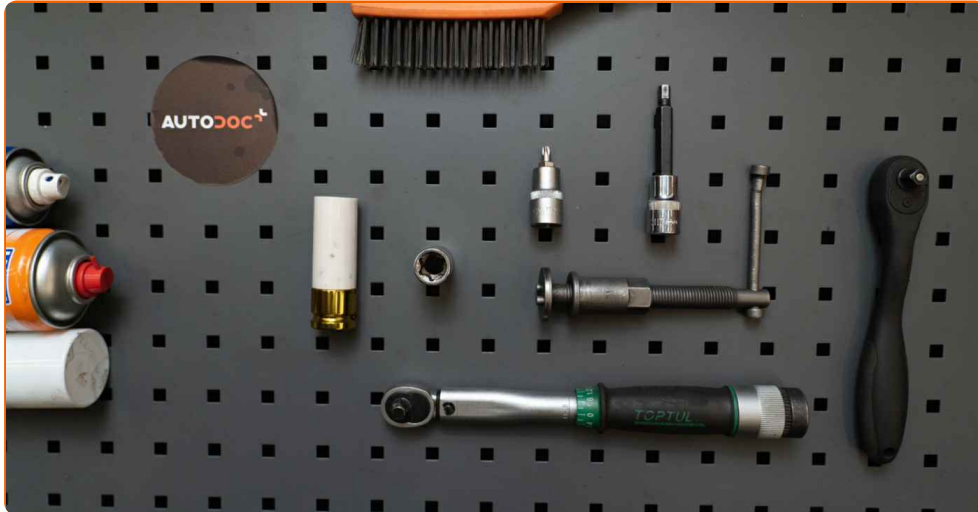
Important!

This replacement procedure can be used for:

OPEL Meriva A (X03) 1.4 16V Twinport LPG (E75), OPEL Astra H Caravan (A04) 1.6 LPG (L35), OPEL Astra H Caravan (A04) 1.4 LPG (L35), OPEL Astra G CC (T98) 1.6 (F08, F48), OPEL Astra G CC (T98) 1.6 16V (F08, F48), OPEL Astra G CC (T98) 1.8 16V (F08, F48), OPEL Astra G CC (T98) 2.0 16V (F08, F48), OPEL Astra G CC (T98) 2.0 DI (F08, F48), OPEL Astra G Caravan (T98) 1.6 (F35), OPEL Astra G Caravan (T98) 1.6 16V (F35), OPEL Astra G Caravan (T98) 1.8 16V (F35), OPEL Astra G Caravan (T98) 2.0 16V (F35), OPEL Astra G Caravan (T98) 2.0 DI (F35), OPEL Astra H Caravan (A04) 1.4 (L35), OPEL ASTRA H Box (L70) 1.7 CDTI (L70), (+ 104)

The steps may slightly vary depending on the car design.

**REPLACEMENT: BRAKE DISCS – OPEL MERIVA X03.
TOOLS YOU MIGHT NEED:**



- Wire brush
- Nylon cleaning brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Torque wrench
- HEX bit No.H7
- Torx bit T30
- Wheel impact socket #17
- Drive socket # E20
- Ratchet wrench
- Tap wrench
- Brake caliper wind back tool
- Crow bar
- Wheel chock

BUY TOOLS

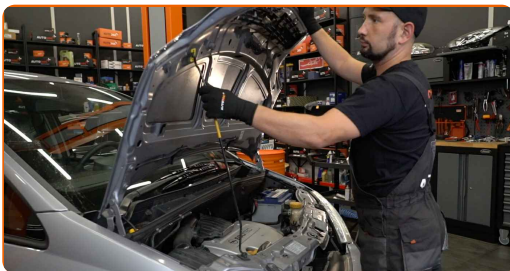
Replacement: brake discs – Opel Meriva X03. AUTODOC recommends:

- Replace the brake discs on the car Opel Meriva X03 in complete set for each axis. Regardless of the state of components. This will ensure even braking.
- The replacement procedure is identical for both brake disks on the same axle.
- When changing the brake discs, always replace the brake pads.
- Please note: all work on the car – Opel Meriva X03 – should be done with the engine switched off.

CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

1

Open the bonnet. Unscrew the brake fluid reservoir cap.



2

Secure the wheels with chocks.

3

Loosen the wheel mounting bolts. Use wheel impact socket #17.



4 Raise the front of the car and secure on supports.



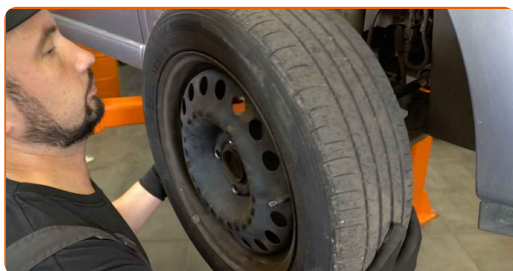
5 Unscrew the wheel bolts.



AUTODOC recommends:

- Important! Hold the wheel while unscrewing the fastening bolts. Opel Meriva X03

6 Remove the wheel.



7 Detach the brake caliper retaining spring. Use a crowbar.



8

Remove the dust boot caps of the brake caliper guide pins. Use a crowbar.



9

Unscrew the brake caliper fastening. Use HEX No.H7. Use a ratchet wrench.



10

Spread the brake pads. Use a crowbar.



11

Remove the brake caliper.



Replacement: brake discs – Opel Meriva X03. Tip:

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.
- Check the brake caliper bracket, brake caliper guide pins and boots. Clean them. Replace, if necessary.

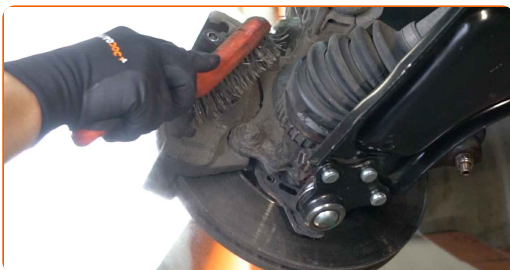
12

Remove the brake pads.



13

Clean the brake caliper bracket fasteners. Use a wire brush. Use WD-40 spray.



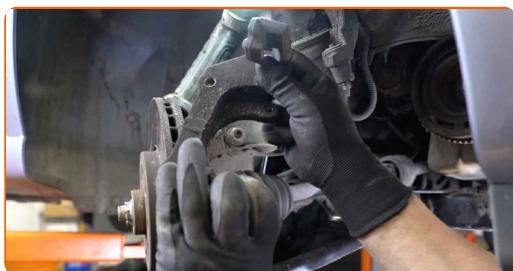
14

Unscrew the caliper bracket fastening. Use a drive socket #E20. Use a ratchet wrench. Use a tap wrench.



15

Remove the caliper bracket.



16

Clean the brake disc fasteners. Use a wire brush. Use WD-40 spray.



17

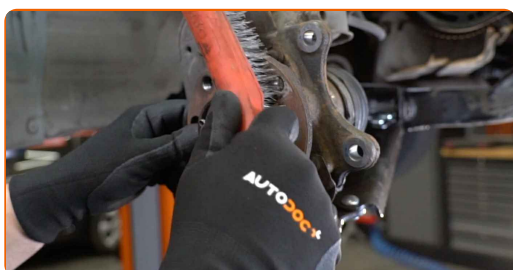
Unscrew the brake disc fastening. Use Torx T30. Use a ratchet wrench.



18 Remove the brake disc.



19 Clean the hub. Use a wire brush. Treat the contacting surface. Use copper grease.



20 Install the brake disc.



21 Tighten the brake disc fastening. Use Torx T30. Use a torque wrench. Tighten it to 8 Nm torque.



22

Clean the brake caliper bracket from dirt and dust. Use a wire brush. Use a brake cleaner.



AUTODOC recommends:

- Replacement: brake discs – Opel Meriva X03. After applying the spray, wait a few minutes.

23

Install the brake caliper bracket.



24

Tighten the brake caliper bracket. Use a drive socket #E20. Use a torque wrench. Tighten it to 100 Nm torque.



25

Treat the brake caliper piston. Use a nylon cleaning brush. Use a brake cleaner.



AUTODOC recommends:

- Replacement: brake discs – Opel Meriva X03. After applying the spray, wait a few minutes.

26

Press in the brake caliper piston. Use brake caliper wind back tool.



27

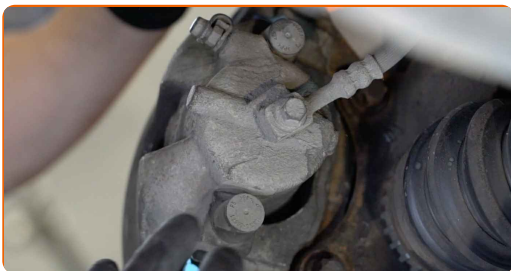
Install the brake pads.



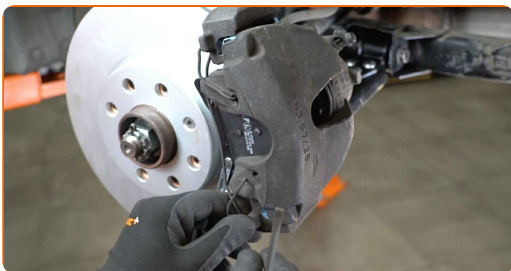
28 Install the brake caliper and fix it. Use HEX No.H7. Use a torque wrench. Tighten it to 27 Nm torque.



29 Install the dust boot caps of the brake caliper guide pins.



30 Install the brake caliper retaining spring.



31 Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



32 Clean the brake disk surface. Use a brake cleaner.

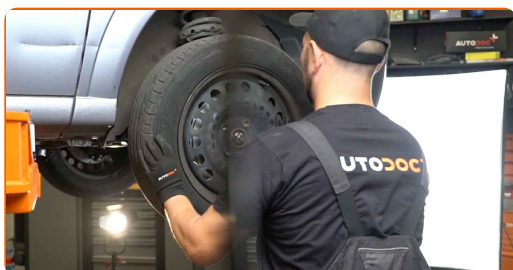


AUTODOC recommends:

- Replacement: brake discs – Opel Meriva X03. After applying the spray, wait a few minutes.

33

Install the wheel.

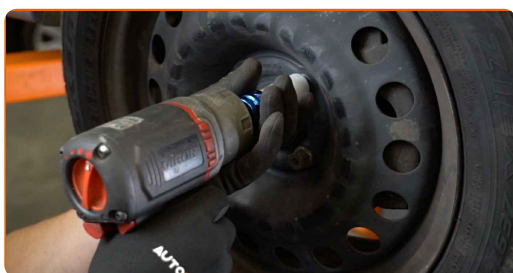


AUTODOC recommends:

- Warning! To avoid injury, hold the wheel while screwing in the fastening bolts on the car. Opel Meriva X03

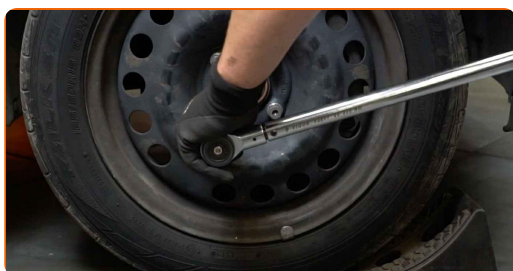
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Screw in the wheel bolts. Use wheel impact socket #17.



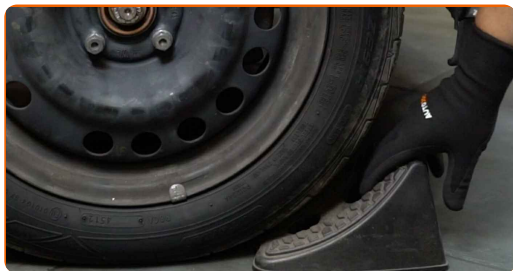
35

Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 110 Nm torque.



36

Remove the jacks and chocks.



Replacement: brake discs – Opel Meriva X03. Professionals recommend:

- Check the brake fluid level in the expansion tank and refill if necessary.

37

Tighten the brake fluid reservoir cap. Close the hood.



Replacement: brake discs – Opel Meriva X03. Tip:

- Without starting the engine, press the brake pedal several times until you feel significant resistance.

WELL DONE! 

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