# **+** AUTODOC CLUB

How to change glow plugs on **Mercedes ML W163** – replacement guide







#### **VIDEO TUTORIAL**



### (i) Important!

This replacement procedure can be used for:

MERCEDES-BENZ E-Class T-modell (S210) E 270 T CDI, MERCEDES-BENZ E-Class Saloon (W210) E 270 CDI (210.016), MERCEDES-BENZ E-Class T-modell (S210) E 270 T CDI (210.216), MERCEDES-BENZ C-Class Saloon (W203) C 270 CDI (203.016), MERCEDES-BENZ C-Class T-modell (S203) C 270 CDI (203.216), MERCEDES-BENZ E-Class Platform / Chassis (VF210) E 270 CDI (210.616)

The steps may slightly vary depending on the car design.

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### REPLACEMENT: GLOW PLUGS – MERCEDES ML W163. TOOLS YOU NEED:



- WD-40 spray
- All-purpose cleaning spray
- High-temperature ceramic grease
- Torque wrench
- Spark plug socket # 10

- Drive socket # E11
- Ratchet wrench
- Flat screwdriver
- Needle nose pliers
- Fender cover

**BUY TOOLS** 

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#### Replacement: glow plugs – Mercedes ML W163. Tip from AUTODOC experts:

- The replacement procedure is identical for all glow plugs.
- Wear gloves to protect your hands from hot surfaces.
- Please note: all work on the car Mercedes ML W163 should be done with the engine switched off.

#### CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

Open the bonnet.

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Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.



Clean dirt, dust and debris from inside the spark plug wells.



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Treat the glow plugs. Use WD-40 spray.



Before getting down to work, start the engine and let it warm up to operating temperature.



- Shut off the engine.
- Clean the fuel return line. Use all-purpose cleaning spray.



Disconnect the fuel return line hose. Use a flat screwdriver.



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9 Blank off the fuel return line.



Unscrew the engine vacuum pipe fastener. Use a drive socket #E11. Use a ratchet wrench.



Detach the glow plug wiring connectors. Use needle nose pliers.



Clean dirt, dust and debris from inside the spark plug wells.



Unscrew the glow plugs. Use the spark plug socket #10. Use a torque wrench.



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Remove the glow plugs. Use the spark plug socket #10. Use needle nose pliers.



Treat the glow plugs. Use high-temperature ceramic grease.



#### Please note!

- Do not touch the heating element as fingerprints may cause malfunction.
- Install new glow plugs to their mounting seats. Use needle nose pliers.



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Tighten the glow plugs. Use the spark plug socket #10. Use a torque wrench. Tighten it to 15 nm torque.



#### Replacement: glow plugs – Mercedes ML W163. Professionals recommend:

- Don't tighten the plugs with excessive force. Exceeding tightening torque can damage the thread connection.
- Be careful when working with a spark plug wrench. Its skewing can cause damage to the threaded connection.
- 18 Attach the glow plug wiring connectors.



Clean the fuel return line. Use all-purpose cleaning spray.



20 Unstop the fuel return line.

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Connect the fuel return line hose.



Tighten the engine vacuum pipe fastener. Use a drive socket #E11. Use a ratchet wrench.



Run the engine for a few minutes. This is necessary in order to make sure that the component operates properly.



- 24 Shut off the engine.
- Remove the fender protection cover.



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Close the hood.





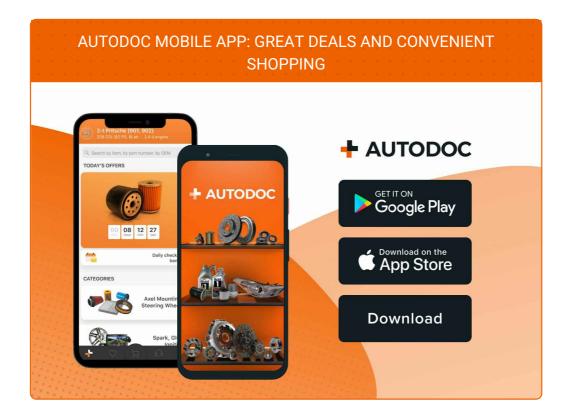


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