



How to change
serpentine belt on **Seat**
Leon 1M1 – replacement
guide

VIDEO TUTORIAL



Important!

This replacement procedure can be used for:

SEAT Alhambra (7V8, 7V9) 2.0 i, SEAT Cordoba Saloon (6K1, 6K2) 1.6 i, SEAT Ibiza II (6K1) 1.6 i, SEAT Alhambra (7V8, 7V9) 1.9 TDI, SEAT Cordoba Vario (6K5) 1.6 i, SEAT Alhambra (7V8, 7V9) 1.8 T 20V, SEAT Toledo II Saloon (1M2) 1.6, SEAT Toledo II Saloon (1M2) 1.8 20V, SEAT Leon Hatchback (1M1) 1.6, SEAT Ibiza II (6K1) 1.8 T 20V Cupra, SEAT Cordoba Saloon (6K1, 6K2) 1.8 T 20V Cupra, SEAT Leon Hatchback (1M1) 1.8 20V T, SEAT Leon Hatchback (1M1) 1.8 20V T 4, SEAT Leon Hatchback (1M1) 1.9 TDI, SEAT Alhambra (7V8, 7V9) 1.9 TDI 4motion, (+ 6)

The steps may slightly vary depending on the car design.

REPLACEMENT: SERPENTINE BELT – SEAT LEON 1M1.
TOOLS YOU'LL NEED:



- Combination spanner #16
- Drive socket # 19
- Ratchet wrench
- Fender cover

BUY TOOLS

Replacement: serpentine belt – Seat Leon 1M1. Tip from AUTODOC:

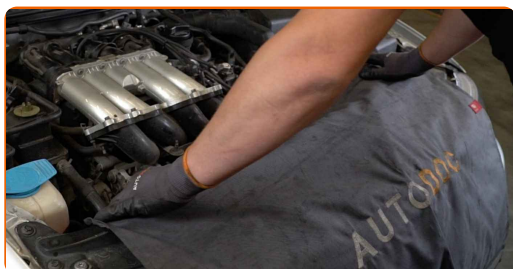
- All work should be done with the engine stopped.

CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

- 1** Open the bonnet.

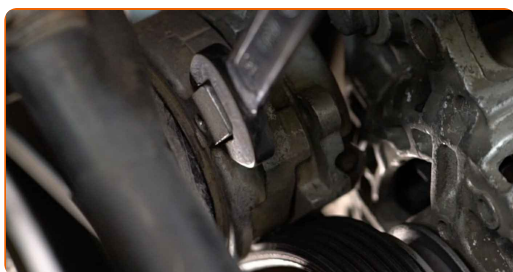


- 2** Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.



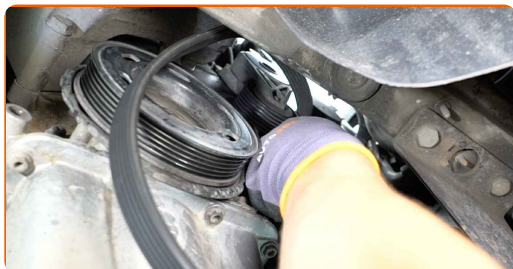
- 3** Lift the car using a jack or place it over an inspection pit.

- 4** Pull aside the V-ribbed belt tensioner pulley. Use a combination spanner #16.



5

Remove the V-ribbed belt.



Replacement: serpentine belt – Seat Leon 1M1. AUTODOC recommends:

- Check the condition of the tensioner pulley and idler pulley. Replace them if necessary.

6

Return the tensioner pulley to its initial position.

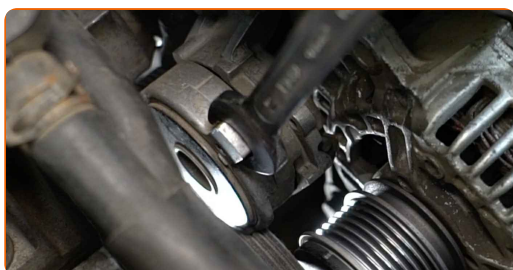
7

Install the V-ribbed belt.

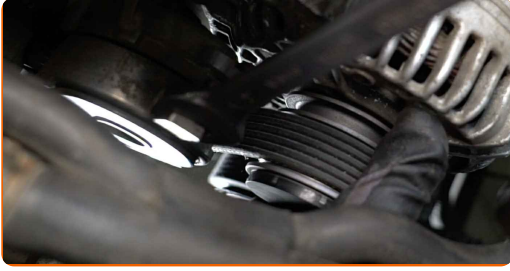


8

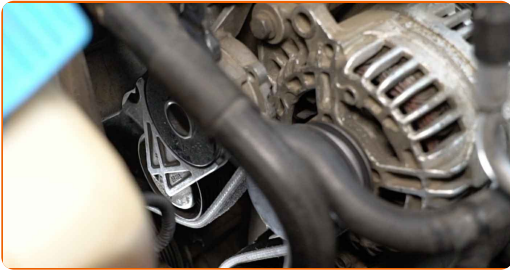
Pull aside the V-ribbed belt tensioner pulley. Use a combination spanner #16.



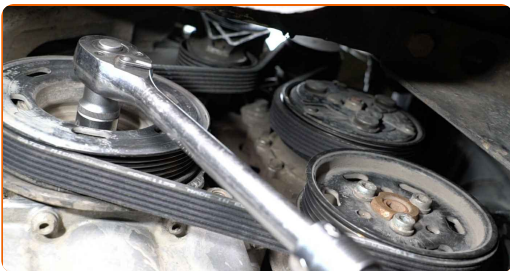
9 Place the V-ribbed belt on the tensioner pulley.



10 Return the tensioner pulley to its initial position.



11 Rotate the crankshaft several times to check whether the new V-ribbed belt is working correctly. Use a drive socket #19. Use a ratchet wrench.



AUTODOC recommends:

- Make sure that the V-ribbed belt fits all pulleys snugly.
- Make sure that the V-ribbed belt is properly tensioned.

12 Run the engine for a few minutes.

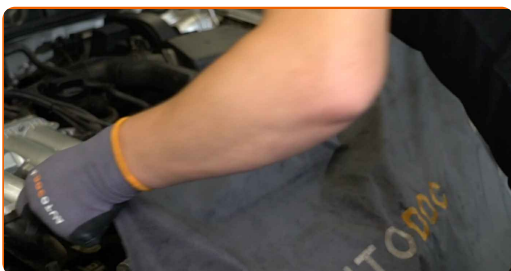


Replacement: serpentine belt – Seat Leon 1M1. Professionals recommend:

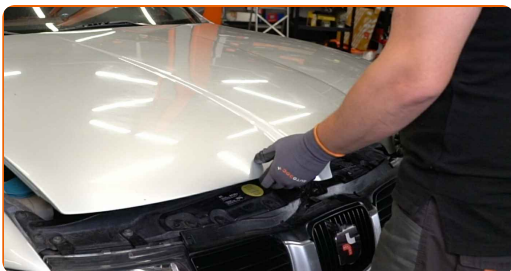
- This is necessary in order to make sure that the component operates properly.

13 Shut off the engine.

14 Remove the fender protection cover.



15 Close the bonnet.



WELL DONE! 

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