



How to change front anti  
roll bar links on **Opel**  
**Astra G F48** –  
replacement guide

## VIDEO TUTORIAL



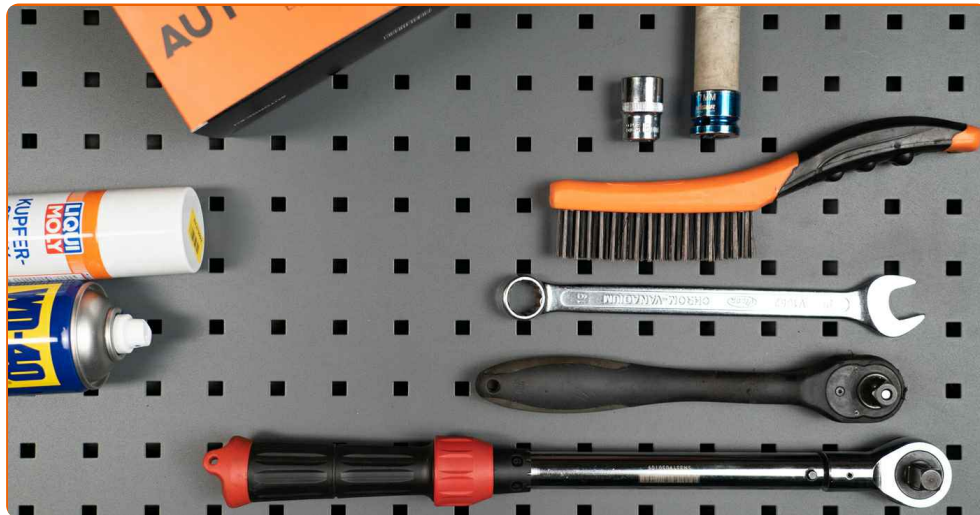
### **i Important!**

This replacement procedure can be used for:

OPEL Astra H Caravan (A04) 1.6 LPG (L35), OPEL Astra H Caravan (A04) 1.4 LPG (L35), OPEL Astra G CC (T98) 1.2 16V (F08, F48), OPEL Astra G CC (T98) 1.6 (F08, F48), OPEL Astra G CC (T98) 1.6 16V (F08, F48), OPEL Astra G CC (T98) 1.8 16V (F08, F48), OPEL Astra G CC (T98) 2.0 16V (F08, F48), OPEL Astra G CC (T98) 1.7 TD (F08, F48), OPEL Astra G CC (T98) 2.0 DI (F08, F48), OPEL Astra G Caravan (T98) 1.2 16V (F35), OPEL Astra G Caravan (T98) 1.6 (F35), OPEL Astra G Caravan (T98) 1.6 16V (F35), OPEL Astra G Caravan (T98) 1.8 16V (F35), OPEL Astra G Caravan (T98) 2.0 16V (F35), OPEL Astra G Caravan (T98) 1.7 TD (F35), (+ 114)

The steps may slightly vary depending on the car design.

REPLACEMENT: ANTI ROLL BAR LINKS – OPEL ASTRA G F48. LIST OF THE TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Copper grease
- Drive socket # 18
- Combination spanner #19
- Wheel impact socket #17
- Torque wrench
- Wheel chock

**BUY TOOLS**

**AUTODOC recommends:**

- Replace the stabiliser links on Opel Astra G F48 in pairs.
- The replacement procedure is identical for both stabiliser links on the same axle.
- All work should be done with the engine stopped.

**REPLACEMENT: ANTI ROLL BAR LINKS – OPEL ASTRA G F48.  
RECOMMENDED SEQUENCE OF STEPS:**

**1** Secure the wheels with chocks.



**2** Loosen the wheel mounting bolts. Use wheel impact socket #17.



**3** Raise the front of the car and secure on supports.



4

Unscrew the wheel bolts.



AUTODOC recommends:

- Important! Hold the wheel while unscrewing the fastening bolts. Opel Astra G F48

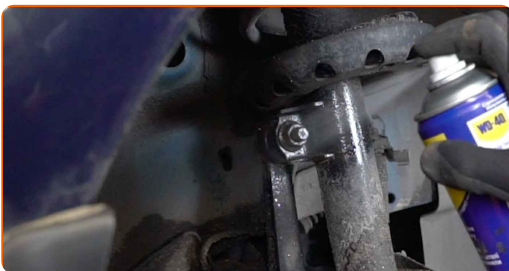
5

Remove the wheel.



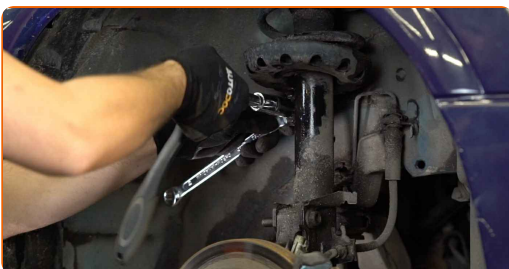
6

Clean the stabiliser link fasteners. Use a wire brush. Use WD-40 spray.



7

Unscrew the nut and remove the stabilizer rod from the shock strut. Use a combination spanner #19. Use a drive socket #18.

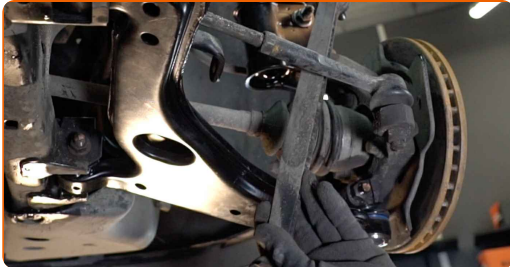


**8** Clean the stabiliser link fasteners. Use a wire brush. Use WD-40 spray.

**9** Unscrew the fasteners connecting the stabiliser link to the stabiliser bar. Use a combination spanner #19. Use a drive socket #18.



**10** Remove the stabilizer rod.



**11.1** Install a new rod, tighten the fasteners.



**11.2** Use a combination spanner #19. Use a drive socket #18. Use a torque wrench. Tighten it to 65 Nm torque.



12 Treat all joints of the stabiliser link. Use copper grease.



13 Clean the wheel rim mounting seat. Use a wire brush. Treat the contacting surface. Use copper grease.



14 Install the wheel.



**AUTODOC recommends:**

- Warning! To avoid injury, hold the wheel while screwing in the fastening bolts on the car. Opel Astra G F48

15 Screw in the wheel bolts. Use wheel impact socket #17.



16

Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 110 Nm torque.



17

Remove the jacks and chocks.



**WELL DONE!** 

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