## **+** AUTODOC CLUB

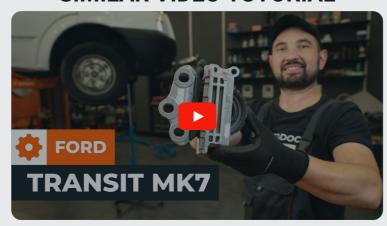
How to replace the left engine mount on the FORD Transit Mk6
Minibus (V347, V348) – replacement guide







#### SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### (i) Important!

This replacement procedure can be used for: FORD TRANSIT Bus 2.2 TDCi, FORD TRANSIT Bus 2.2 TDCi RWD, FORD TRANSIT Bus 2.4 TDCi

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: FORD TRANSIT MK-7 Box 2.2 TDCi

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# REPLACEMENT: ENGINE MOUNTS – FORD TRANSIT MK6 MINIBUS (V347, V348). LIST OF THE TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- All-purpose cleaning spray
- Torque wrench
- 13 mm socket
- 18 mm socket

- Ratchet wrench
- Power wrench
- Vehicle jack
- Wide wooden block
- Fender cover

**Buy tools** 

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Replacement: engine mounts – FORD Transit Mk6 Minibus (V347, V348).

AUTODOC experts recommend:

• All the work should be carried out with the ignition switched off.

## REPLACEMENT: ENGINE MOUNTS – FORD TRANSIT MK6 MINIBUS (V347, V348). RECOMMENDED SEQUENCE OF STEPS:

- Open the bonnet.
- Use a fender protection cover to avoid damaging the paintwork and plastic parts of the car.
- Clean the engine mount fasteners. Use a wire brush. Use WD-40 spray.



Unscrew the lower fasteners of the engine mount. Use a 13 mm socket. Use a ratchet wrench.



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5 Remove the fastening bolts.



Support the engine in the area of the oil pan. Use a jack.

#### Warning!

- Place a wide wooden block between the jack and engine to prevent the oil pan from being damaged.
- Unscrew the upper fasteners of the engine mount. Use an 18 mm socket. Use a ratchet wrench.



Remove the engine mount.



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Clean the mounting seats of the engine mount. Use a wire brush. Use an all-purpose cleaning spray.



10 Install a new engine mount.



11 Install the fastening nuts and bolts.



Tighten the upper fasteners of the engine mount. Use an 18 mm socket. Use a torque wrench. Tightening torque: 115 N·m.



Remove the jack from under the engine.

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#### Replacement: engine mounts – FORD Transit Mk6 Minibus (V347, V348). Tip:

• Lower the jack smoothly without jerking it to avoid damaging the vehicle assemblies and mechanisms.

Tighten the lower fasteners of the engine mount. Use a 13 mm socket. Use a torque wrench. Tightening torque: 70 N·m.



- Remove the fender cover.
- Close the bonnet.



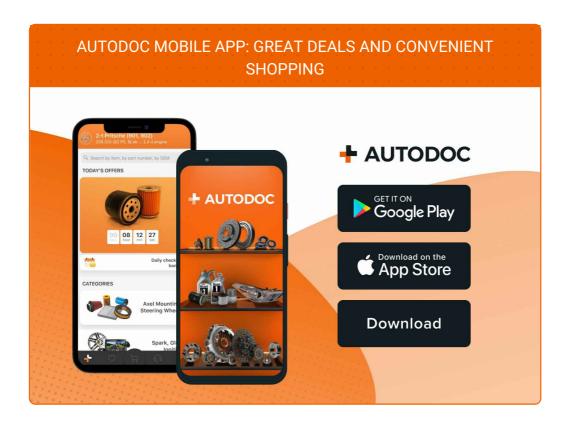
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