



How to change  
serpentine belt on **FORD**  
**Orion Mk3 (GAL)** –  
replacement guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### **Important!**

This replacement procedure can be used for:

FORD Orion Mk3 (GAL) 1.4, FORD Orion Mk3 (GAL) 1.6 i, FORD Orion Mk3 (GAL) 1.6

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: FORD Focus Mk1 Hatchback (DAW, DBW) 1.8 TDCi

## REPLACEMENT: SERPENTINE BELT – FORD ORION MK3 (GAL). TOOLS YOU'LL NEED:



- Combination spanner #15

- Fender cover

[Buy tools](#)

Replacement: serpentine belt – FORD Orion Mk3 (GAL). Tip from AUTODOC experts:

- All work should be done with the engine stopped.

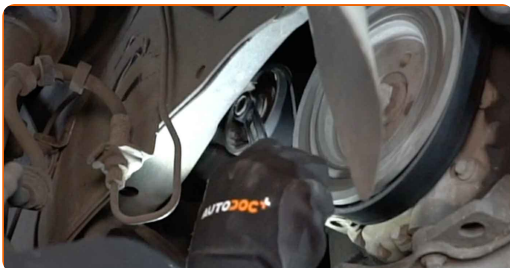
## REPLACEMENT: SERPENTINE BELT – FORD ORION MK3 (GAL). TAKE THE FOLLOWING STEPS:

1 Open the bonnet.

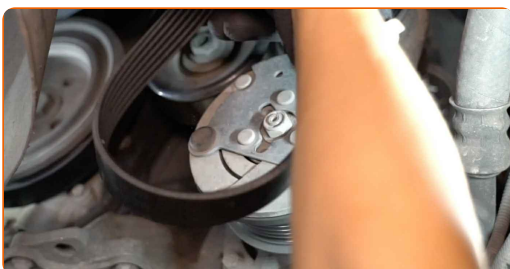
2 Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.

3 Lift the car using a jack or place it over an inspection pit.

4 Pull aside the V-ribbed belt tensioner pulley. Use a combination spanner #15.



5 Remove the V-ribbed belt.



AUTODOC recommends:

- Check the condition of the tensioner pulley and idler pulley. Replace them if necessary.

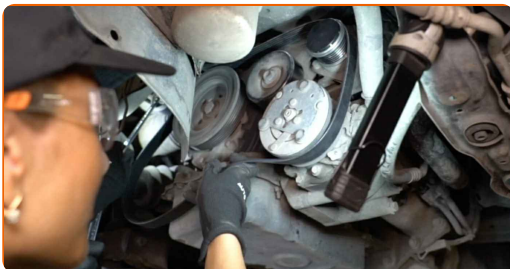
6

Return the tensioner pulley to its initial position.



7

Install the V-ribbed belt.



Replacement: serpentine belt – FORD Orion Mk3 (GAL). Tip from AUTODOC experts:

- Make sure that the V-ribbed belt fits all pulleys snugly.

8

Pull aside the V-ribbed belt tensioner pulley. Use a combination spanner #15.

9

Place the serpentine belt on the crankshaft pulley.



10

Return the tensioner pulley to its initial position. Use a combination spanner #15.



11

Run the engine for a few minutes. This is necessary in order to make sure that the component operates properly.

12

Shut off the engine.

13

Lower the car.

14

Remove the fender protection cover.

15

Close the hood.

**WELL DONE!** 

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**SERPENTINE BELT: A WIDE SELECTION**

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