



How to change rear  
suspension lower control  
arm on **FORD Focus II  
Hatchback (DA\_, HCP,  
DP)** – replacement guide

### SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

#### **Important!**

This replacement procedure can be used for:

FORD Focus II Hatchback (DA\_, HCP, DP) 1.6, FORD Focus II Hatchback (DA\_, HCP, DP) 1.6 Ti, FORD Focus II Hatchback (DA\_, HCP, DP) 2.0, FORD Focus II Hatchback (DA\_, HCP, DP) 1.4, FORD Focus II Hatchback (DA\_, HCP, DP) 1.6 TDCi, FORD Focus II Hatchback (DA\_, HCP, DP) 2.0 TDCi, FORD Focus II Hatchback (DA\_, HCP, DP) 1.8 TDCi, FORD Focus II Hatchback (DA\_, HCP, DP) 2.5 ST, FORD Focus II Hatchback (DA\_, HCP, DP) 1.8 Flexifuel, FORD Focus II Hatchback (DA\_, HCP, DP) 1.8, FORD Focus II Hatchback (DA\_, HCP, DP) 2.5 RS

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: FORD Focus II Estate (DA\_, FFS, DS) 1.4

REPLACEMENT: REAR SUSPENSION LOWER CONTROL ARM – FORD FOCUS II HATCHBACK (DA\_, HCP, DP).  
**TOOLS YOU NEED:**



- Wire brush
- WD-40 spray
- Copper grease
- Drive socket # 15
- Wheel impact socket #19
- Ratchet wrench
- Torque wrench
- Tap wrench
- Crow bar
- Hydraulic transmission jack
- Wheel chock

**Buy tools**

Replacement: rear suspension lower control arm – FORD Focus II Hatchback (DA\_, HCP, DP). Professionals recommend:

- The replacement procedure is identical for the left and right lower control arms.
- All work should be done with the engine stopped.

## REPLACEMENT: REAR SUSPENSION LOWER CONTROL ARM – FORD FOCUS II HATCHBACK (DA\_, HCP, DP). RECOMMENDED SEQUENCE OF STEPS:

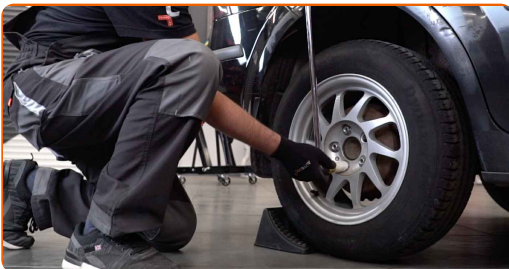
1

Secure the wheels with chocks.



2

Loosen the wheel mounting bolts. Use wheel impact socket #19.



3

Raise the rear of the car and secure on supports.

4

Unscrew the wheel bolts.

**AUTODOC recommends:**

- Important! Hold the wheel while unscrewing the fastening bolts. FORD Focus II Hatchback (DA\_, HCP, DP)

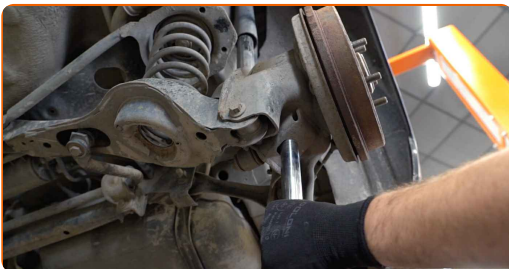
**5**

Remove the wheel.



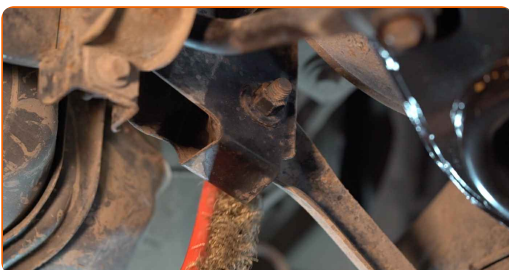
**6**

Support the arm. Use a hydraulic transmission jack.



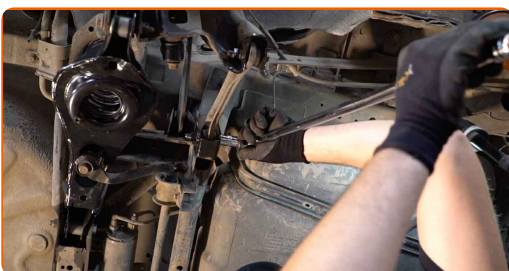
**7**

Clean the control arm fasteners. Use a wire brush. Use WD-40 spray.

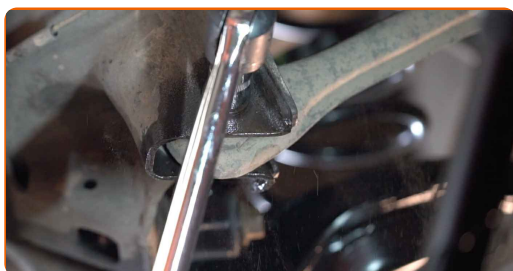


**8**

Unscrew the arm fastening to the beam. Use a drive socket #15. Use a ratchet wrench. Use a tap wrench. Remove the fastening bolt.

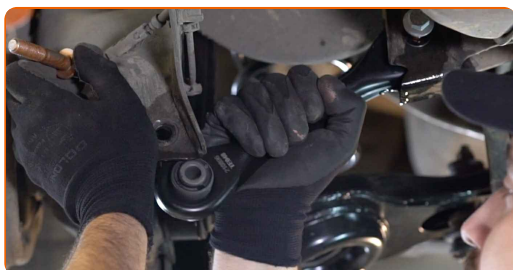


- 9 Unscrew the fastener connecting the control arm to the rear knuckle. Use a drive socket #15. Use a ratchet wrench. Remove the fastening bolt.



- 10 Remove the arm.

- 11 Install a new suspension arm.



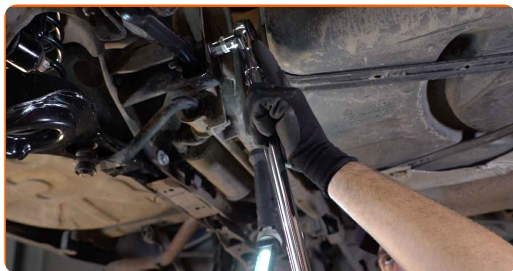
- 12 Install the control arm fasteners. Use a crowbar.



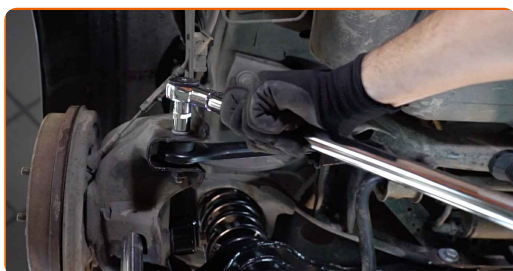
- 13 Support the arm. Use a hydraulic transmission jack.



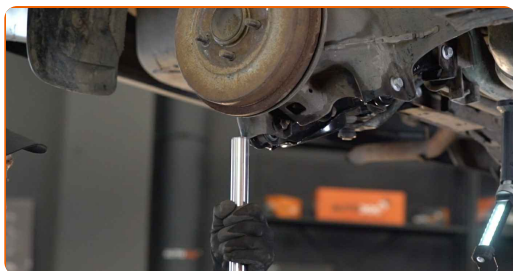
**14** Tighten the arm fastening to the beam. Use a drive socket #15. Use a torque wrench. Tighten it to 115 Nm torque.



**15** Tighten the fasteners connecting the control arm to the rear knuckle. Use a drive socket #15. Use a torque wrench. Tighten it to 115 Nm torque.



**16** Remove the support from under the rear arm.

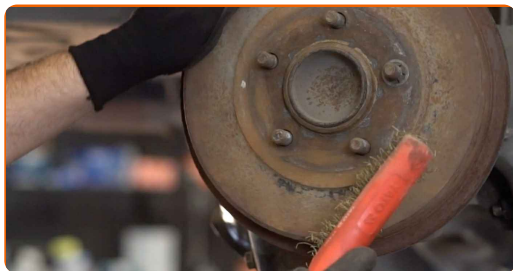


**AUTODOC recommends:**

- Replacement: rear suspension lower control arm – FORD Focus II Hatchback (DA\_, HCP, DP). Lower the transmission jack smoothly, without jerks, to avoid damaging components and mechanisms.

17

Clean the wheel rim mounting seat. Use a wire brush. Treat the contacting surface. Use copper grease.



18

Install the wheel.



Replacement: rear suspension lower control arm – FORD Focus II Hatchback (DA\_, HCP, DP). AUTODOC recommends:

- To avoid injury, hold up the wheel when screwing in the fastening bolts.

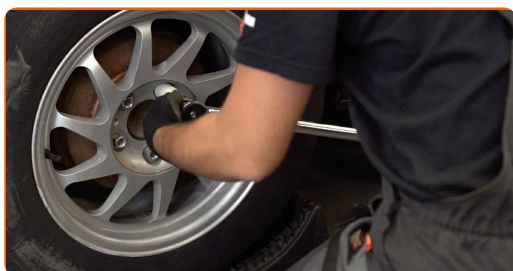
19

Screw in the wheel bolts. Use wheel impact socket #19.





- 20 Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 110 Nm torque.



- 21 Remove the jacks and chocks.



**WELL DONE!** 

**VIEW MORE TUTORIALS**

# AUTODOC – TOP QUALITY AND AFFORDABLE CAR PARTS ONLINE

**AUTODOC MOBILE APP: GREAT DEALS AND CONVENIENT SHOPPING**



**+ AUTODOC**

GET IT ON  
**Google Play**

 Download on the  
**App Store**

**Download**

**A GREAT SELECTION OF SPARE PARTS FOR YOUR CAR**

**CONTROL ARM: A WIDE SELECTION**

## **DISCLAIMER:**

The document contains only general recommendations that may be useful for you when you perform repair or replacement work. AUTODOC shall not be liable for any loss, injury, damage of property occurring in the repair or replacement process due to incorrect use or misinterpretation of the provided information.

AUTODOC shall not be liable for any possible mistakes and uncertainties in this guide. The information provided is for information purposes only and cannot replace advice from specialists.

AUTODOC shall not be liable for incorrect or hazardous usage of equipment, tools and car parts. AUTODOC strongly recommends to be careful and observe the safety rules when performing repair or replacement works. Remember: usage of low quality auto parts does not guarantee you the appropriate level of road safety.

© Copyright 2023 – All the contents of this website, in particular texts, photographs and graphics, are protected by copyright. All rights, including reproduction, publication, editing and translation rights, are reserved by AUTODOC SE.