



How to change rear
lower arm on **FORD**
Focus II Estate (DA_,
FFS, DS) – replacement
guide

SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

i Important!

This replacement procedure can be used for:

FORD Focus II Estate (DA_, FFS, DS) 1.6 TDCi, FORD Focus II Estate (DA_, FFS, DS) 2.0 TDCi, FORD Focus II Estate (DA_, FFS, DS) 1.4, FORD Focus II Estate (DA_, FFS, DS) 1.6, FORD Focus II Estate (DA_, FFS, DS) 1.6 Ti, FORD Focus II Estate (DA_, FFS, DS) 2.0, FORD Focus II Estate (DA_, FFS, DS) 1.8 TDCi, FORD Focus II Estate (DA_, FFS, DS) 1.8 Flexifuel, FORD Focus II Estate (DA_, FFS, DS) 1.8, FORD Focus II Estate (DA_, FFS, DS) 2.0 LPG, FORD Focus II Estate (DA_, FFS, DS) 1.6 LPG

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: FORD Focus II Estate (DA_, FFS, DS) 1.4

REPLACEMENT: REAR LOWER ARM – FORD FOCUS II ESTATE (DA_, FFS, DS). TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Copper grease
- Drive socket # 15
- Drive socket # 16
- Drive socket # 18
- Combination spanner #13
- Combination spanner #15
- Combination spanner #19
- Ratchet wrench
- Torque wrench
- Wheel impact socket #19
- Flat chisel
- Hammer
- Tap wrench
- Crow bar
- Hydraulic transmission jack
- Wheel chock

[Buy tools](#)

Replacement: rear lower arm – FORD Focus II Estate (DA_, FFS, DS). AUTODOC recommends:

- The replacement procedure is identical for the left and right lower control arms.
- All work should be done with the engine stopped.

REPLACEMENT: REAR LOWER ARM – FORD FOCUS II ESTATE (DA_, FFS, DS). RECOMMENDED SEQUENCE OF STEPS:

1 Secure the wheels with chocks.



2 Loosen the wheel mounting bolts. Use wheel impact socket #19.



3 Raise the rear of the car and secure on supports.

4 Unscrew the wheel bolts.

Replacement: rear lower arm – FORD Focus II Estate (DA_, FFS, DS). AUTODOC experts recommend:

- To avoid injury, hold up the wheel when unscrewing the bolts.

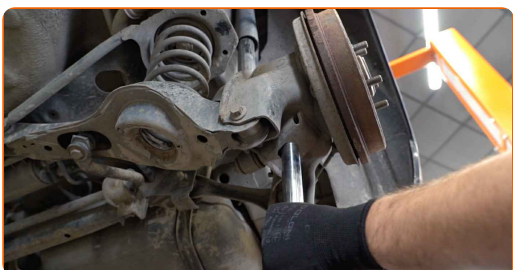
5

Remove the wheel.



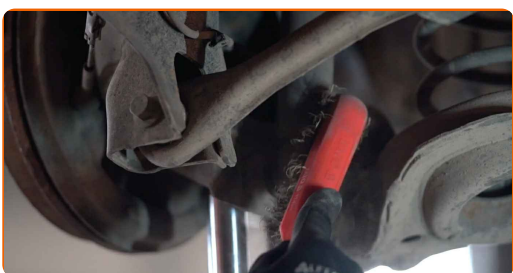
6

Support the arm. Use a hydraulic transmission jack.



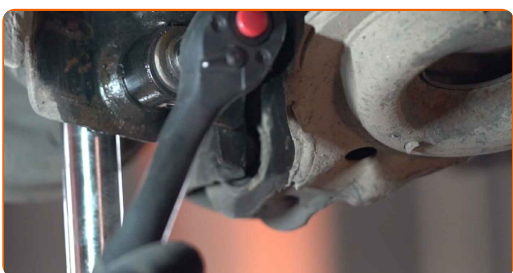
7

Clean the shock absorber fasteners. Use a wire brush. Use WD-40 spray.



8

Unscrew the lower fastener of the shock absorber. Use a drive socket #16. Use a ratchet wrench.



AUTODOC recommends:

- Important! Hold the shock absorber while unscrewing the fastening bolts. FORD Focus II Estate (DA_, FFS, DS)

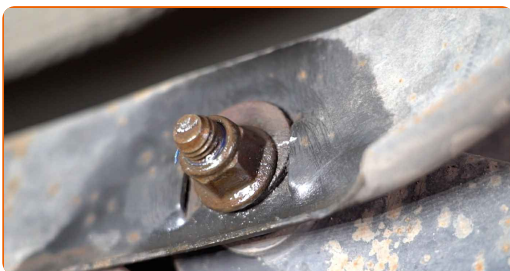
9 Clean the fasteners connecting the control arm to the side member. Clean the stabiliser link fasteners. Use a wire brush. Use WD-40 spray.



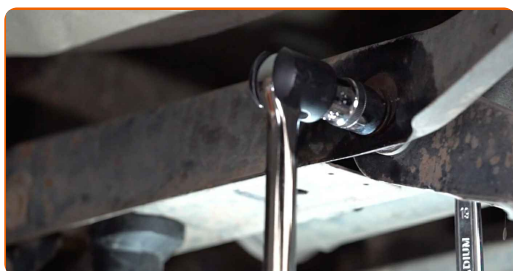
10 Unscrew the stabilizer rod fasteners. Use a combination spanner #15. Use a drive socket #15. Use a ratchet wrench.



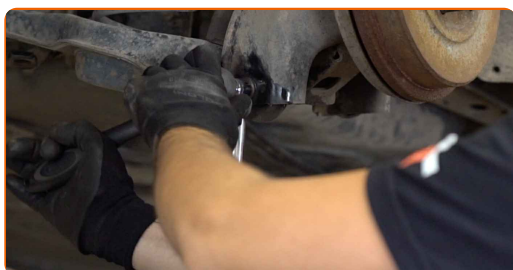
11 Make a mark on the crossmember and on the camber adjustment bolt. Use a flat metal-working chisel. Use a hammer.



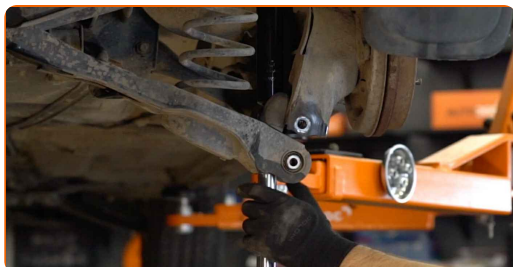
- 12** Unscrew the arm fastening to the beam. Use a drive socket #18. Use a combination spanner #19. Use a tap wrench.



- 13** Unscrew the fastener connecting the control arm to the rear knuckle. Use a drive socket #18. Use a ratchet wrench. Remove the fastening bolt.



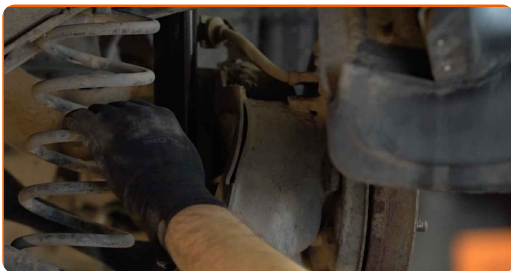
- 14** Remove the support from under the rear arm.



AUTODOC recommends:

- Replacement: rear lower arm – FORD Focus II Estate (DA_, FFS, DS). Lower the transmission jack smoothly, without jerks, to avoid damaging components and mechanisms.

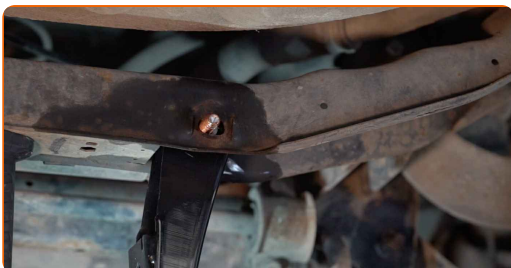
15 Take out the spring. Use a crowbar.



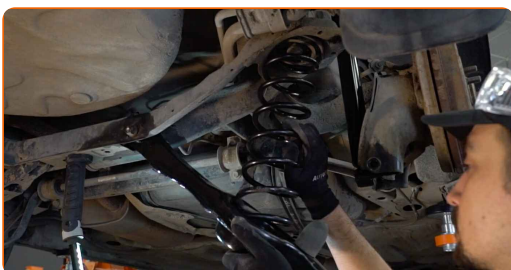
16 Unscrew the lower arm fastening. Remove the fastening bolt.



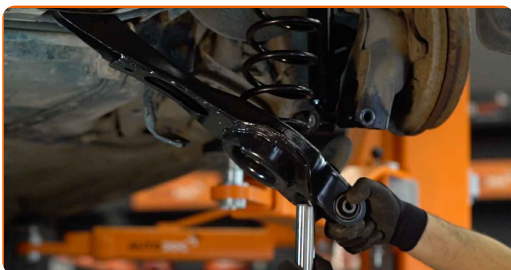
17 Install a new suspension arm. Install the control arm fasteners.



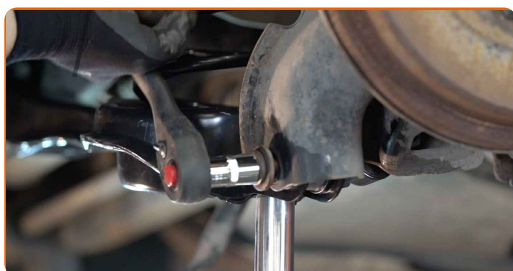
18 Install the spring.



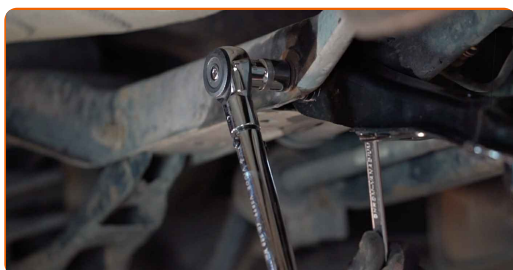
19 Support the arm. Use a hydraulic transmission jack.



- 20** Screw in the fasteners connecting the control arm to the rear knuckle. Use a drive socket #18. Use a ratchet wrench.



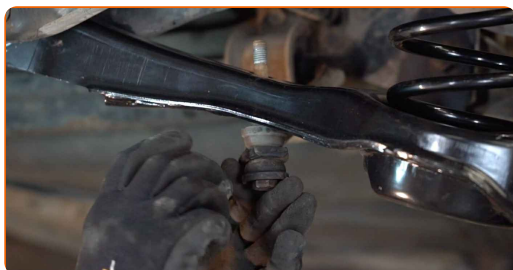
- 21** Tighten the arm fastening to the beam. Use a drive socket #18. Use a combination spanner #19. Use a torque wrench. Tighten it to 90 Nm torque.



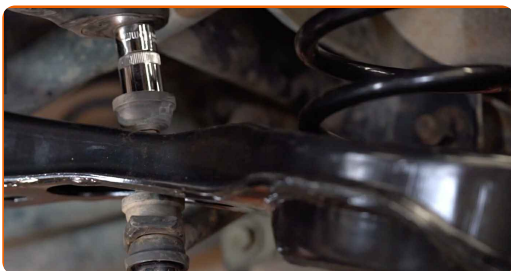
- 22** Tighten the fasteners connecting the control arm to the rear knuckle. Use a drive socket #18. Use a torque wrench. Tighten it to 115 Nm torque.



- 23** Install the transverse stabilizer link.



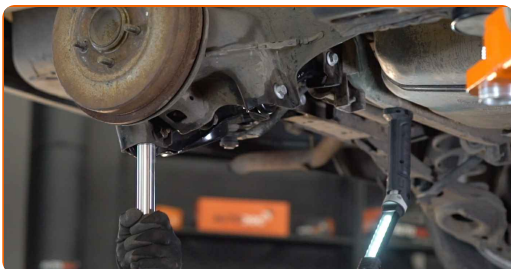
- 24** Tighten the stabiliser link fastener. Use a combination spanner #15. Use a drive socket #15. Use a torque wrench. Tighten it to 15 Nm torque.



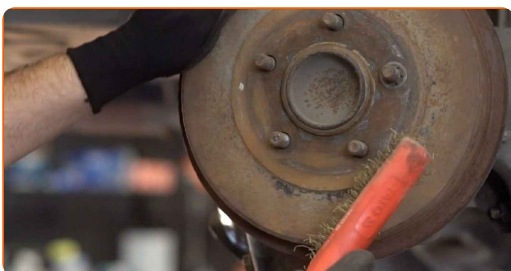
- 25** Tighten the lower fastener of the shock absorber. Use a drive socket #16. Use a torque wrench. Tighten it to 103 Nm torque.



- 26** Remove the support from under the rear arm.



- 27** Clean the wheel rim mounting seat. Use a wire brush. Treat the contacting surface. Use copper grease.



28 Install the wheel.



Replacement: rear lower arm – FORD Focus II Estate (DA_, FFS, DS).
Professionals recommend:

- To avoid injury, hold up the wheel when screwing in the fastening bolts.

29 Screw in the wheel bolts. Use wheel impact socket #19.

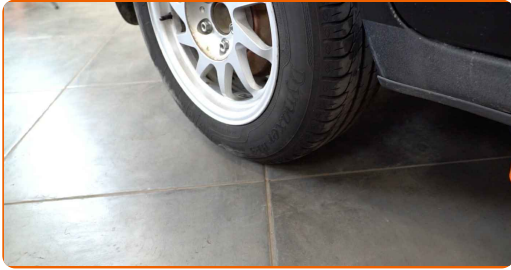


30 Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 110 Nm torque.



31

Remove the jacks and chocks.



WELL DONE! 

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