



How to change rear  
brake discs on **FIAT Linea**  
**(323\_, 110\_)** –  
replacement guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### Important!

This replacement procedure can be used for:

FIAT Linea (323\_, 110\_) 1.6, FIAT Linea (323\_, 110\_) 1.4 T-Jet, FIAT Linea (323\_, 110\_) 1.6 D Multijet

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: FIAT BRAVO II (198) 1.6 D Multijet

REPLACEMENT: BRAKE DISCS – FIAT LINEA (323\_, 110\_). LIST OF THE TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Drive socket # 12
- Drive socket # 13
- Drive socket # 17
- Wheel impact socket #17
- Brake caliper wind back tool
- Ratchet wrench
- Torque wrench
- Tap wrench
- Rubber mallet
- Crow bar
- Wheel chock

**Buy tools**

**Replacement: brake discs – FIAT Linea (323\_, 110\_). Tip:**

- Replace the brake discs on the car FIAT Linea (323\_, 110\_) in complete set for each axis. Regardless of the state of components. This will ensure even braking.
- The replacement procedure is identical for both brake disks on the same axle.
- When changing the brake discs, always replace the brake pads.
- All work should be done with the engine stopped.

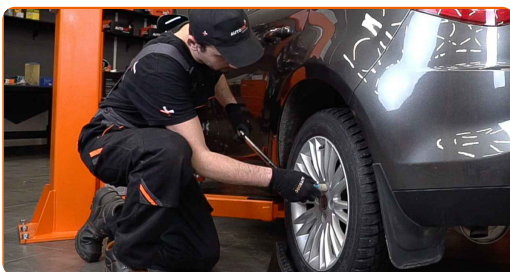
**REPLACEMENT: BRAKE DISCS – FIAT LINEA (323\_, 110\_). USE THE FOLLOWING PROCEDURE:**

**1** Open the bonnet. Unscrew the brake fluid reservoir cap.

**2** Secure the wheels with chocks.



**3** Loosen the wheel mounting bolts. Use wheel impact socket #17.



**4** Raise the rear of the car and secure on supports.

**5** Unscrew the wheel bolts.



Replacement: brake discs – FIAT Linea (323\_, 110\_). AUTODOC recommends:

- To avoid injury, hold up the wheel when unscrewing the bolts.

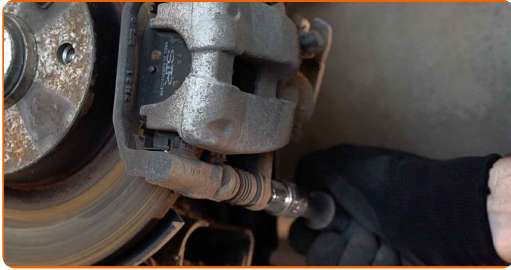
**6** Remove the wheel.



**7** Clean the brake caliper fasteners. Use a wire brush. Use WD-40 spray.



**8** Unscrew the brake caliper fastening. Use a drive socket #13. Use a ratchet wrench.



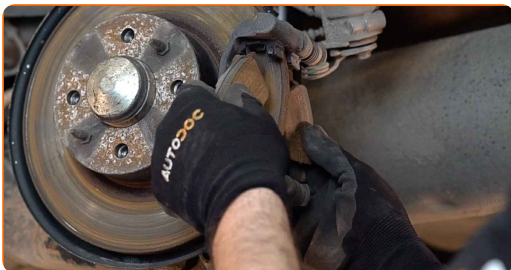
**9** Remove the brake caliper. Use a crowbar.



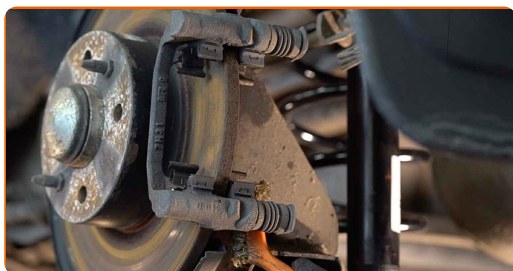
**AUTODOC recommends:**

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.

**10** Remove the brake pads.



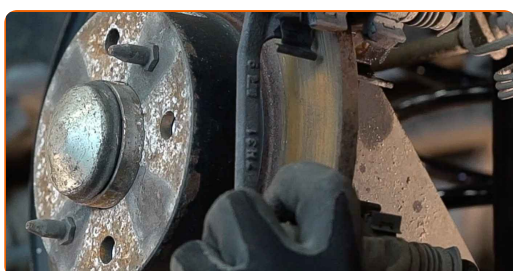
**11** Clean the brake caliper bracket fasteners. Use a wire brush. Use WD-40 spray.



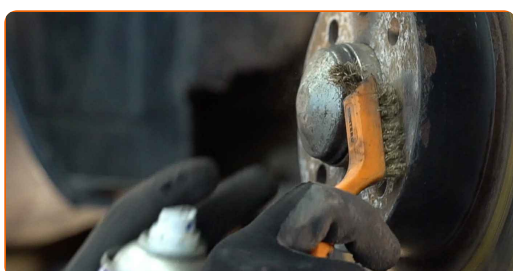
**12** Unscrew the caliper bracket fastening. Use a drive socket #17. Use a tap wrench.



**13** Remove the caliper bracket.



**14** Clean the brake disc fasteners. Use a wire brush. Use WD-40 spray.



**15**

Unscrew the brake disc fastening. Use a drive socket #12. Use a ratchet wrench.

**16**

Remove the brake disc. Use a rubber mallet.

**17**

Clean the hub. Use a wire brush. Treat the contacting surface. Use copper grease.

**18**

Install the brake disc.

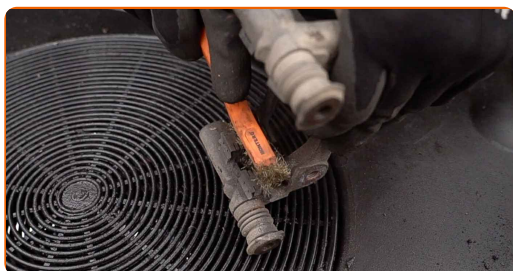




**19** Tighten the brake disc fastening. Use a drive socket #12. Use a torque wrench. Tighten it to 10 Nm torque.



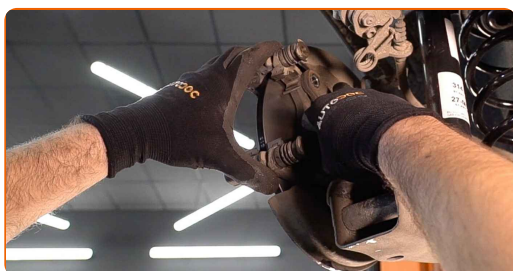
**20** Clean the brake caliper bracket from dirt and dust. Use a wire brush. Use a brake cleaner.



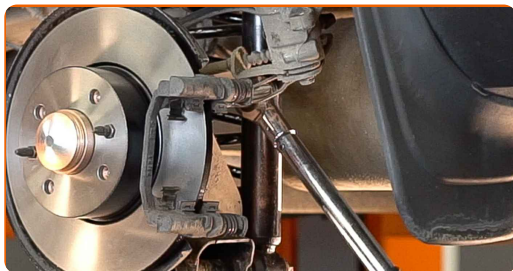
**AUTODOC recommends:**

- Replacement: brake discs – FIAT Linea (323\_, 110\_). After applying the spray, wait a few minutes.

**21** Install the brake caliper bracket.



**22** Tighten the brake caliper bracket. Use a drive socket #17. Use a torque wrench. Tighten it to 62 Nm torque.



**23** Treat the brake caliper piston. Use a brake cleaner.

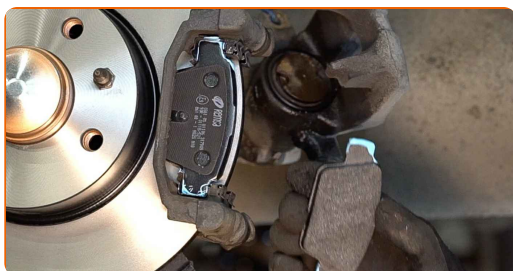
Replacement: brake discs – FIAT Linea (323\_, 110\_). Tip from AUTODOC:

- After applying the spray, wait a few minutes.

**24** Press in the brake caliper piston. Use brake caliper wind back tool.



**25** Install the brake pads.



**26** Install the brake caliper and fix it. Use a drive socket #13. Use a torque wrench. Tighten it to 30 Nm torque.



**27** Clean the brake disk surface. Use a wire brush.

**28** Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



**29** Clean the brake disk surface. Use a brake cleaner.

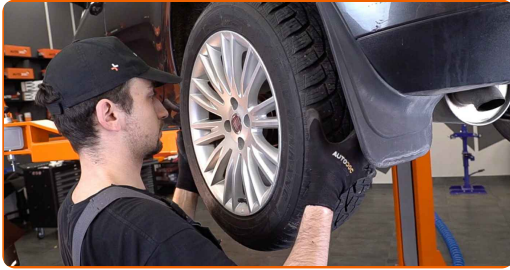


**AUTODOC recommends:**

- Replacement: brake discs – FIAT Linea (323\_, 110\_). After applying the spray, wait a few minutes.

**30**

Install the wheel.

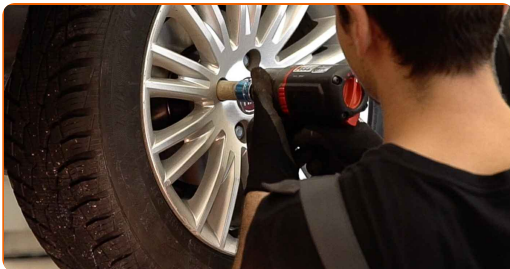


Replacement: brake discs – FIAT Linea (323\_, 110\_). Tip from AUTODOC experts:

- To avoid injury, hold up the wheel when screwing in the fastening bolts.

**31**

Screw in the wheel bolts. Use wheel impact socket #17.



**32**

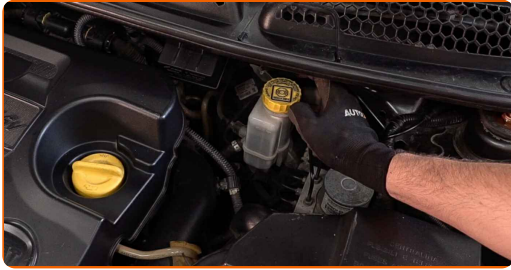
Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 120 Nm torque.



**AUTODOC recommends:**

- Important! Replacement: brake discs – FIAT Linea (323\_, 110\_). Check the brake fluid level in the reservoir and top up if necessary.

**33** Tighten the brake fluid reservoir cap. Close the hood.



Replacement: brake discs – FIAT Linea (323\_, 110\_). Professionals recommend:

- Without starting the engine, press the brake pedal several times until you feel significant resistance.

**34** Remove the jacks and chocks.



**WELL DONE!** 

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