# - AUTODOC CLUB

How to change serpentine belt on **FIAT Doblo I Estate (119, 223)** – replacement guide



#### SIMILAR VIDEO TUTORIAL



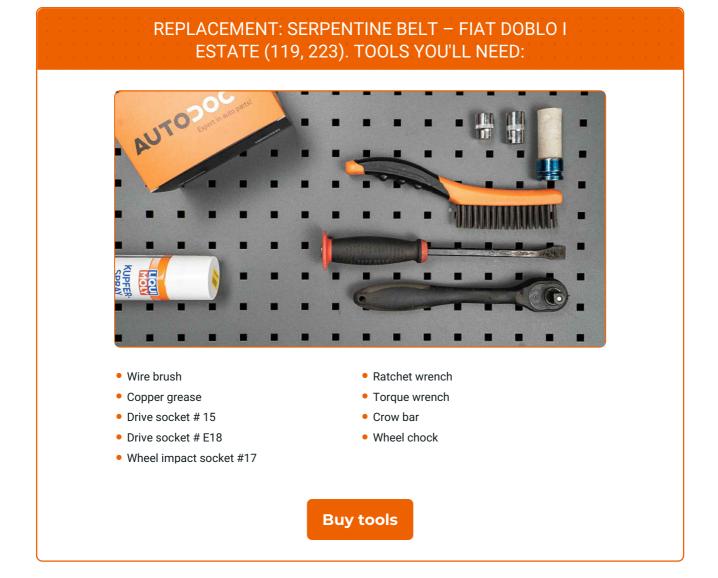
This video shows the replacement procedure of a similar car part on another vehicle

### (i) Important!

This replacement procedure can be used for: FIAT Doblo I Estate (119, 223) 1.3 D Multijet, FIAT Doblo I Estate (119, 223) 1.3 JTD, FIAT Doblo I Estate (119, 223) 1.3 JTD 16V

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: FIAT Doblo I Cargo (223) 1.3 D Multijet



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Replacement: serpentine belt – FIAT Doblo I Estate (119, 223). Tip from AUTODOC experts:

• All work should be done with the engine stopped.

# REPLACEMENT: SERPENTINE BELT – FIAT DOBLO I ESTATE (119, 223). USE THE FOLLOWING PROCEDURE:



Secure the wheels with chocks.



2

Loosen the wheel mounting bolts. Use wheel impact socket #17.





Raise the front of the car and secure on supports.

4

Unscrew the wheel bolts.





#### AUTODOC recommends:

- Warning! To avoid injury, hold the wheel while unscrewing the fastening bolts. FIAT Doblo I Estate (119, 223)
- Remove the wheel.



6

5

Pry up the hydraulic power steering belt. Use a crowbar. Turn the crankshaft pulley. Use a drive socket #E18. Use a ratchet wrench.



7

Remove the hydraulic power steering belt.



8

Clean the tensioner pulley of the V-ribbed belt. Use a wire brush.





9

Pull aside the V-ribbed belt tensioner pulley. Use a drive socket #15. Use a ratchet wrench.



10

Remove the V-ribbed belt.



11

Return the tensioner pulley to its initial position.

## Replacement: serpentine belt – FIAT Doblo I Estate (119, 223). AUTODOC recommends:

 Check the condition of the tensioner pulley and idler pulley. Replace them if necessary.

12

Install the V-ribbed belt.



#### AUTODOC recommends:

• Make sure that the V-ribbed belt fits all pulleys snugly.



13

Pull aside the V-ribbed belt tensioner pulley. Use a drive socket #15. Use a ratchet wrench.



14

Place the V-ribbed belt on the tensioner pulley.

15

16

Return the tensioner pulley to its initial position.



Install the hydraulic power steering belt. Turn the crankshaft pulley. Use a drive socket #E18. Use a ratchet wrench.





Treat the surface where the brake disc contacts the wheel rim. Use copper grease.







Install the wheel.



# Replacement: serpentine belt – FIAT Doblo I Estate (119, 223). Professionals recommend:

• To avoid injury, hold up the wheel when screwing in the fastening bolts.



Screw in the wheel bolts. Use wheel impact socket #17.



20

Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 98 nm torque.







Remove the jacks and chocks.

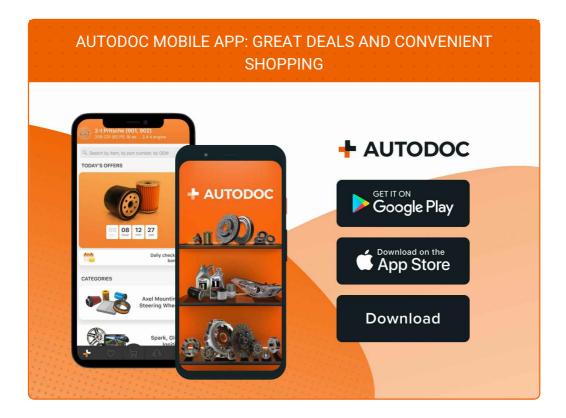




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