



How to change rear
wheel bearing on **Opel
Corsa D** – replacement
guide

VIDEO TUTORIAL

** Important!**

This replacement procedure can be used for:

OPEL Corsa D Van (S07) 1.3 CDTI (L08), OPEL Corsa D Van (S07) 1.2 (L08), OPEL Corsa C Hatchback (X01) 1.0 (F08, F68), OPEL Corsa C Hatchback (X01) 1.2 (F08, F68), OPEL Corsa C Hatchback (X01) 1.8 (F08, F68), OPEL Corsa C Hatchback (X01) 1.7 DTI (F08, F68), OPEL Corsa C Hatchback (X01) 1.7 DI (F08, F68), OPEL Corsa C Hatchback (X01) 1.4 (F08, F68), OPEL Combo C Box Body / Estate 1.7 DI 16V, OPEL Corsa C Van (X01) 1.2 16V (F08, W5L), OPEL Corsa C Van (X01) 1.7 DTI 16V (F08, W5L), OPEL Combo C Box Body / Estate 1.6, OPEL Combo C Box Body / Estate 1.7 DTI 16V, OPEL Combo C Tour 1.6, OPEL Combo C Tour 1.7 DI 16V, (+ 22)

The steps may slightly vary depending on the car design.

**REPLACEMENT: WHEEL BEARING – OPEL CORSA D.
TOOLS YOU'LL NEED:**



- Wire brush
- WD-40 spray
- All-purpose cleaning spray
- Copper grease
- Torx bit T30
- Drive socket # 32
- Wheel impact socket #17
- Ratchet wrench
- Torque wrench
- Tap wrench
- Hammer
- Crow bar
- Rubber mallet
- Wheel chock

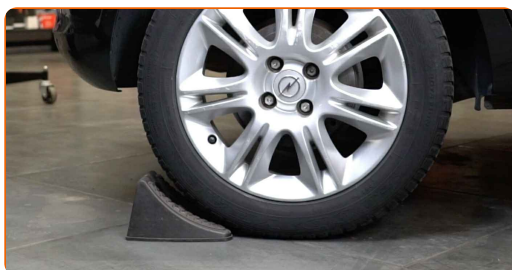
BUY TOOLS

Replacement: wheel bearing – Opel Corsa D. AUTODOC recommends:

- Do not re-use the bearing assembly of your Opel Corsa D car.
- The wheel hub bearing replacement procedure is identical for both wheels on the same axle.
- All work should be done with the engine stopped.

REPLACEMENT: WHEEL BEARING – OPEL CORSA D. USE THE FOLLOWING PROCEDURE:

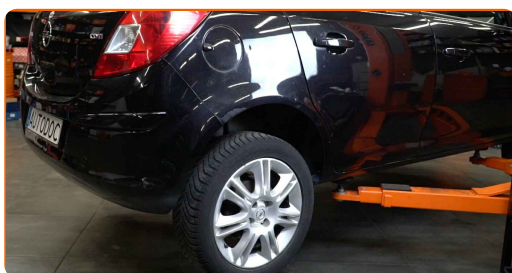
1 Secure the wheels with chocks.



2 Loosen the wheel mounting bolts. Use wheel impact socket #17.



3 Raise the rear of the car and secure on supports.



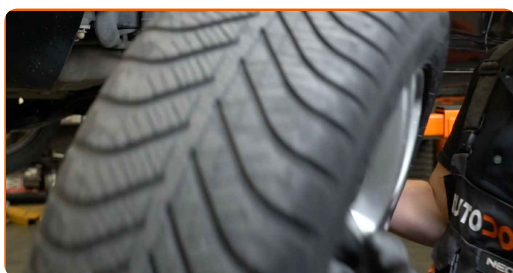
4 Unscrew the wheel bolts.



AUTODOC recommends:

- Important! Hold the wheel while unscrewing the fastening bolts. Opel Corsa D

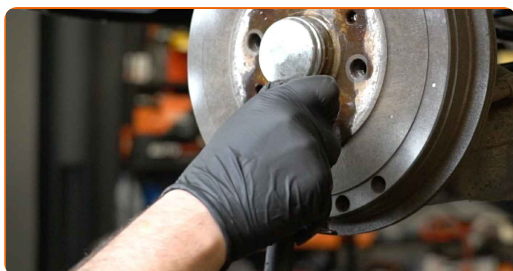
5 Remove the wheel.



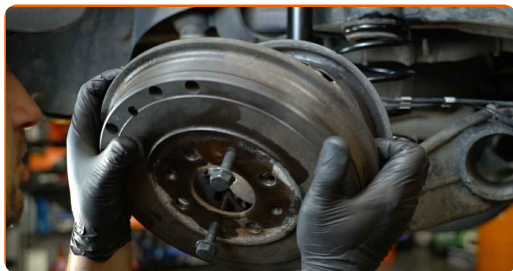
6 Clean the brake drum fasteners. Use a wire brush. Use WD-40 spray.



7 Unscrew the brake drum fastening Use Torx T30. Use a ratchet wrench.



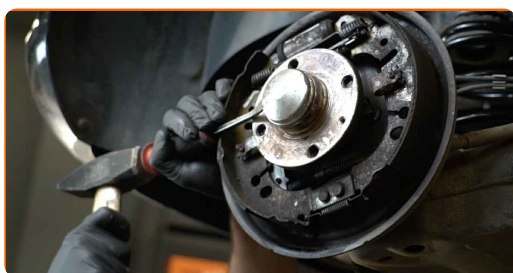
8 Remove the brake drum.



Replacement: wheel bearing – Opel Corsa D. Tip:

- Examine the brake drum. Replace it if necessary.

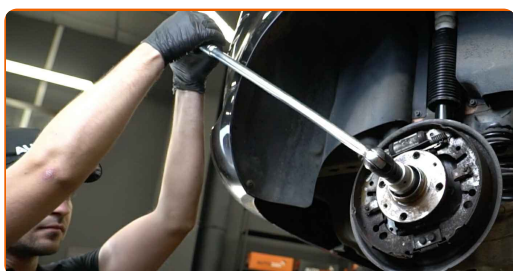
9 Remove the hub bearing protection cap. Use a crowbar. Use a hammer.



Replacement: wheel bearing – Opel Corsa D. AUTODOC experts recommend:

- Some cars are not equipped with wheel hub caps.

10 Unscrew the wheel hub axle nut. Use a drive socket #32. Use a tap wrench.



11 Remove the fastening nut.



12 Remove the hub and the bearing together, since they are a sealed unit.



13 Clean the hub bearing mounting seat. Use a wire brush. Use all-purpose cleaning spray.



14 Install the new wheel hub with a bearing.

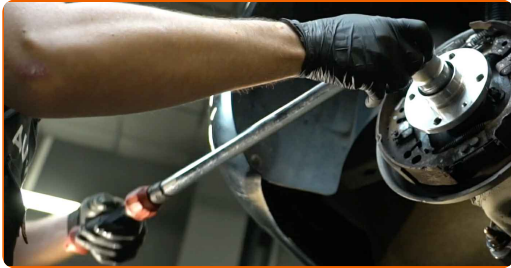


15 Install the fastening nut.



16

Tighten the hub. Use a drive socket #32. Use a torque wrench. Tighten it to 280 nm torque.



Replacement: wheel bearing – Opel Corsa D. Tip from AUTODOC:

- The wheel bearing unit must not tilt on the axle pin.
- Important! Be sure to use new fasteners.

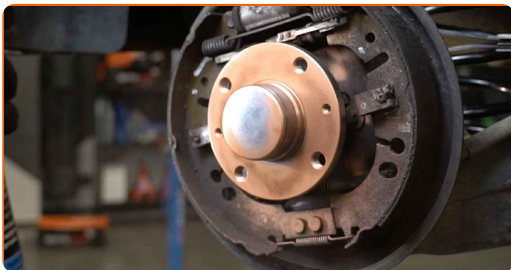
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Install the hub bearing protection cap. Use a rubber mallet.



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Treat the wheel hub in the area where it contacts the brake drum. Use copper grease.



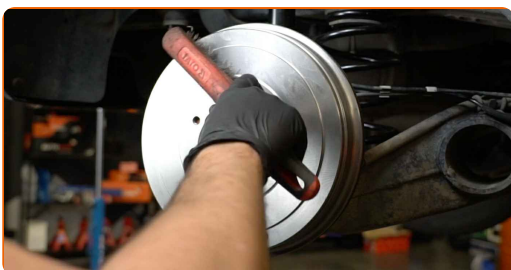
19 Install a brake drum.



20 Tighten the brake drum fasteners. Use Torx T30. Use a torque wrench. Tighten it to 4 Nm torque.



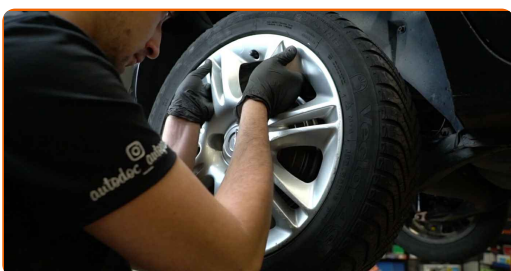
21 Clean the wheel rim mounting seat. Use a wire brush.



22 Treat the surface where the wheel rim contacts the brake drum. Use copper grease.



23 Install the wheel.

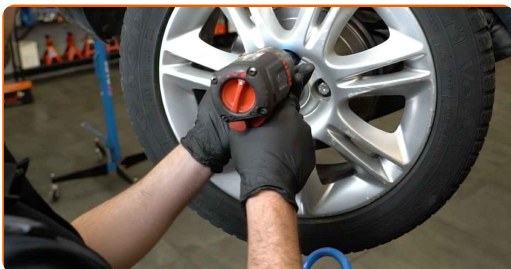


AUTODOC recommends:

- Important! Hold the wheel while screwing in the fastening bolts. Opel Corsa D

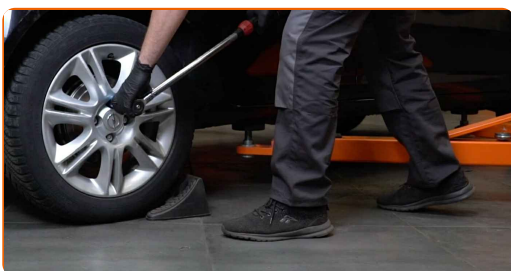
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Screw in the wheel bolts. Use wheel impact socket #17.



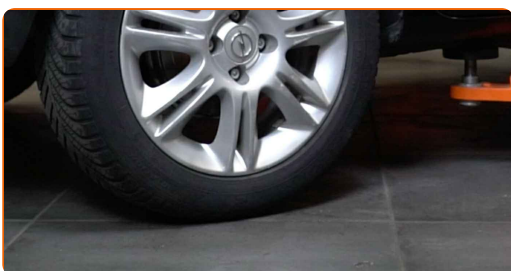
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Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 110 Nm torque.



26

Remove the jacks and chocks.



WELL DONE! 

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