



How to change
headlights on **Opel Corsa**
D – replacement guide

VIDEO TUTORIAL



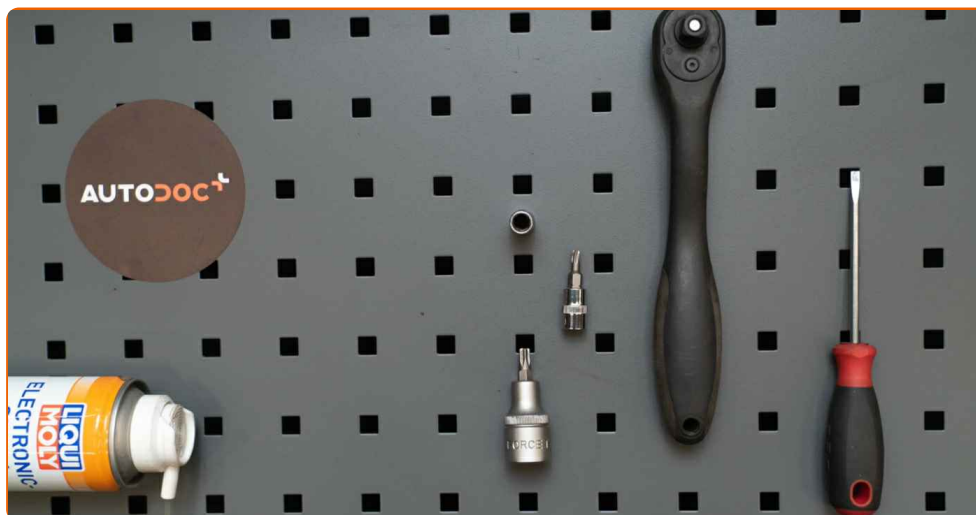
i Important!

This replacement procedure can be used for:

OPEL Corsa D Hatchback (S07) 1.4 (L08, L68), OPEL Corsa D Hatchback (S07) 1.0 (L08, L68), OPEL Corsa D Van (S07) 1.3 CDTI (L08), OPEL Corsa D Van (S07) 1.0 (L08), OPEL Corsa D Van (S07) 1.2 (L08), OPEL Corsa D Hatchback (S07) 1.4 LPG (L08, L68), OPEL Corsa D Hatchback (S07) 1.2 (L08, L68), OPEL Corsa D Hatchback (S07) 1.3 CDTI (L08, L68), OPEL Corsa D Hatchback (S07) 1.7 CDTI (L08, L68), OPEL Corsa D Hatchback (S07) 1.6 Turbo (L08, L68), OPEL Corsa D Hatchback (S07) 1.2 LPG (L08, L68)

The steps may slightly vary depending on the car design.

REPLACEMENT: HEADLIGHTS – OPEL CORSA D. TOOLS YOU'LL NEED:



- Electronic spray
- Drive socket # 8
- Torx bit T20
- Torx bit T25
- Ratchet wrench
- Flat Screwdriver
- Painter's tape
- Fender cover
- Wheel chock

BUY TOOLS

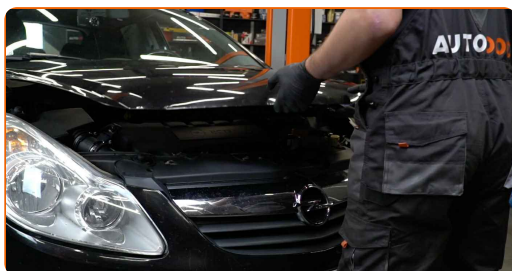
Replacement: headlights – Opel Corsa D. Tip from AUTODOC:

- The replacement procedure is identical for the right and left headlight.
- All work should be done with the engine stopped.

REPLACEMENT: HEADLIGHTS – OPEL CORSA D. RECOMMENDED SEQUENCE OF STEPS:

1

Open the hood.



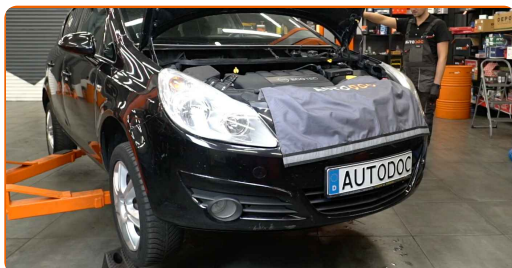
2

Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.



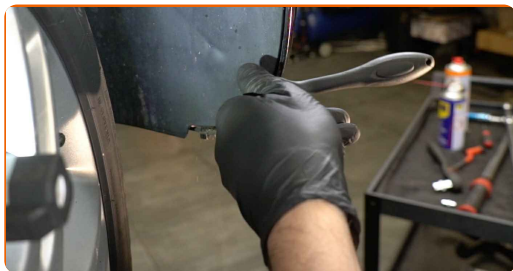
3

Lift the car using a jack or place it over an inspection pit.



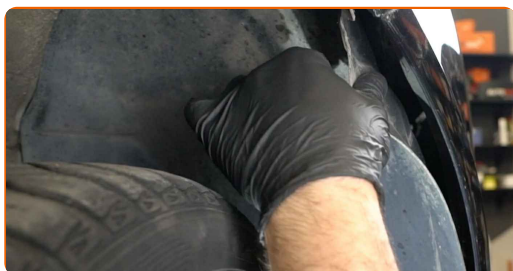
4

Unscrew the wheel arch cover fasteners. Use Torx T20. Use a ratchet wrench.



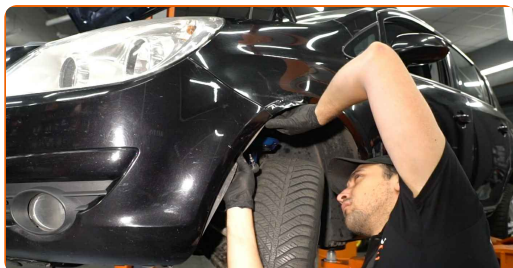
5

Move the part aside.



6

Detach the connectors of the fog lights.



7

Unscrew the lower fasteners of the bumper. Use Torx T25. Use a ratchet wrench.



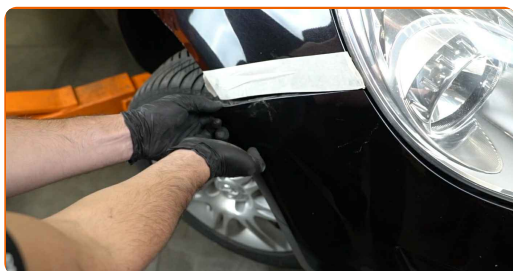
8

Use the masking tape to prevent plastic and painted parts of the car from being damaged.



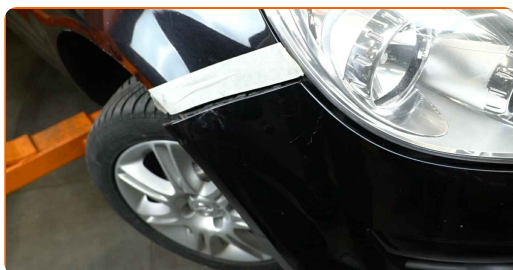
9

Release the side clips of the bumper.



10

Carefully release the bumper from the fasteners.



AUTODOC recommends:

- Replacement: headlights – Opel Corsa D. Do not use excessive force when removing the part as this may damage it.

11

Unscrew the upper fasteners of the bumper. Use a drive socket #8. Use a ratchet wrench.



12

Remove the bumper.

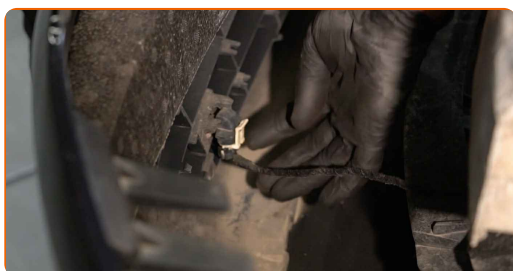


AUTODOC recommends:

- Do not apply excessive force when removing the part. Otherwise you may damage it.

13

Detach the parking sensor connectors.



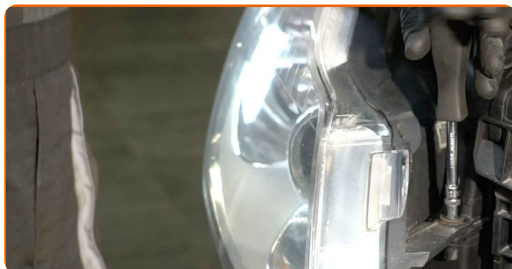
14

Unscrew the headlight fasteners. Use a drive socket #8. Use a ratchet wrench.



15

Remove the headlight.

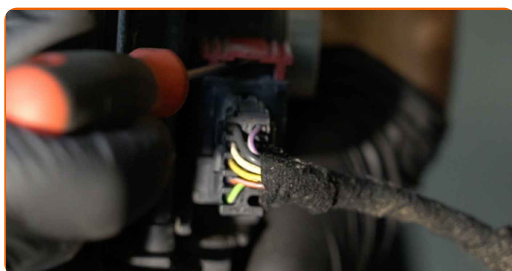


Replacement: headlights – Opel Corsa D. AUTODOC recommends:

- Do not apply excessive force when removing the part. Otherwise you may damage it.

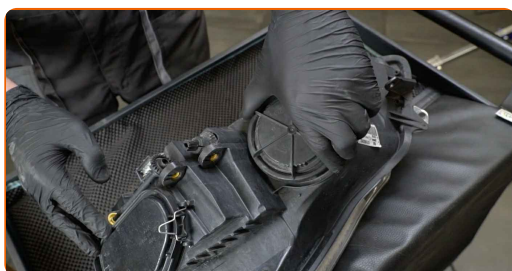
16

Unplug the connectors of the headlight bulbs. Use a flat screwdriver.



17

Detach the retainers and remove the bulbs from the headlight.



Replacement: headlights – Opel Corsa D. Tip:

- Avoid touching the bulb glass. The finger marks left on it may cause failure.

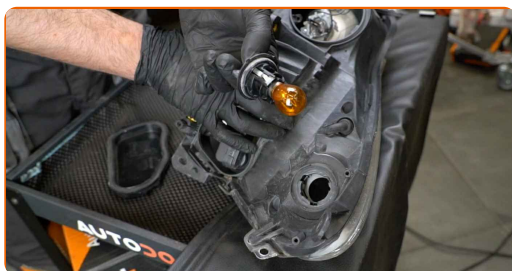
18

Treat the connectors of the headlights. Use electronic spray.



19

Install the bulbs into their mounting seats in the new headlight, and attach the retainers.

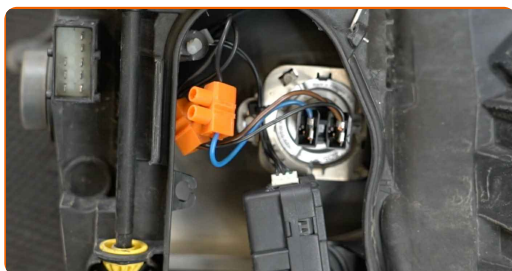


Replacement: headlights – Opel Corsa D. Tip from AUTODOC:

- Avoid touching the bulb glass. The finger marks left on it may cause failure.

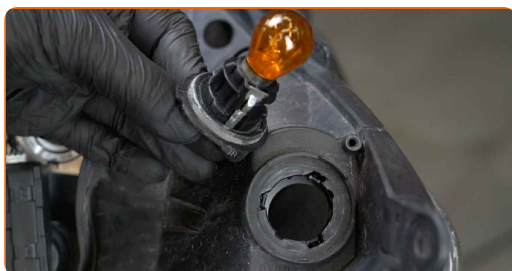
20

Plug in the connectors of the headlight bulbs.



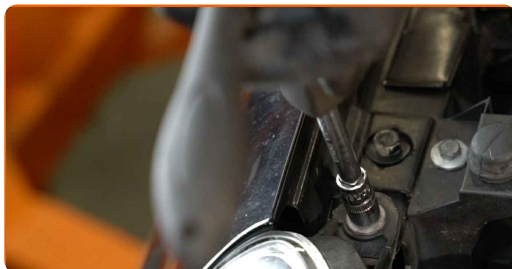
21

Install the new headlight.



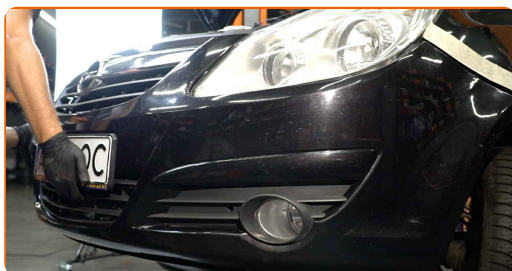
22

Screw in the headlight fasteners. Use a drive socket #8. Use a ratchet wrench.



23

Install the bumper to the mounting seat.



Replacement: headlights – Opel Corsa D. Professionals recommend:

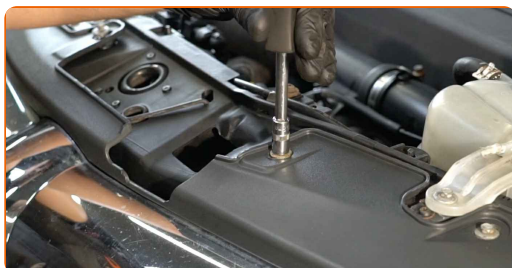
- Replacement: headlights – Opel Corsa D. To avoid damaging the part during installation, do not use excessive force.

24

Attach the parking sensor connectors.

25

Screw in the bumper upper fasteners. Use a drive socket #8. Use a ratchet wrench.



AUTODOC recommends:

- To prevent damage to the components, hold the bumper when screwing in the upper fasteners.

26

Snap the bumper side clips into place. Make sure you hear a click indicating that it is locked in place.



Replacement: headlights – Opel Corsa D. AUTODOC recommends:

- Do not apply excessive force when installing the part. Otherwise you may damage the fasteners.

27

Screw in the lower fasteners of the bumper. Use Torx T25. Use a ratchet wrench.

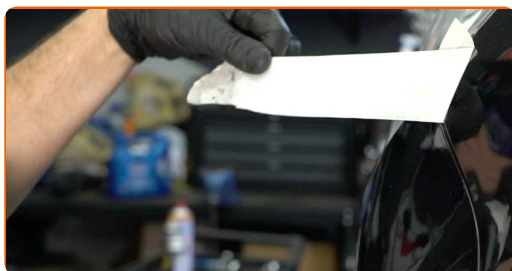


28

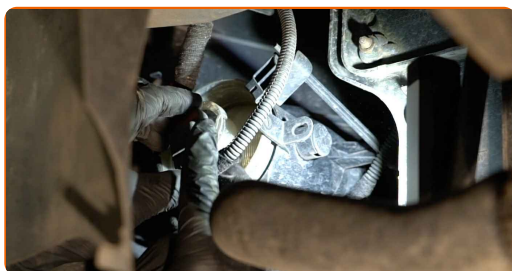
Install the wheel arch cover to its mounting seat. Screw in the fasteners. Use Torx T20. Use a ratchet wrench.



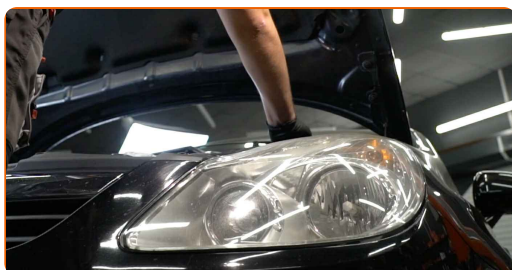
29 Remove the masking tape.



30 Attach the connectors of the fog lights.



31 Lower the car.



32 Switch on the ignition.



33 Check whether the headlights function properly.



34

Switch off the ignition.



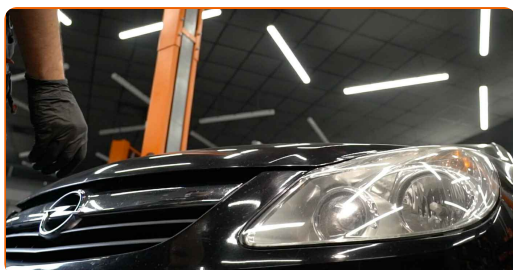
35

Remove the fender protection cover.



36

Close the hood.

**WELL DONE!** [VIEW MORE TUTORIALS](#)

AUTODOC – TOP QUALITY AND AFFORDABLE CAR PARTS ONLINE

AUTODOC MOBILE APP: GREAT DEALS AND CONVENIENT SHOPPING



AUTODOC

GET IT ON
Google Play

Download on the
App Store

Download

A GREAT SELECTION OF SPARE PARTS FOR YOUR CAR

BUY SPARE PARTS FOR OPEL

HEADLIGHTS: A WIDE SELECTION

[**CHOOSE CAR PARTS FOR OPEL CORSA D**](#)[**HEADLIGHTS FOR OPEL: BUY NOW**](#)[**HEADLIGHTS FOR OPEL CORSA D: THE BEST DEALS & OFFERS**](#)

DISCLAIMER:

The document contains only general recommendations that may be useful for you when you perform repair or replacement work. AUTODOC shall not be liable for any loss, injury, damage of property occurring in the repair or replacement process due to incorrect use or misinterpretation of the provided information.

AUTODOC shall not be liable for any possible mistakes and uncertainties in this guide. The information provided is for information purposes only and cannot replace advice from specialists.

AUTODOC shall not be liable for incorrect or hazardous usage of equipment, tools and car parts. AUTODOC strongly recommends to be careful and observe the safety rules when performing repair or replacement works. Remember: usage of low quality auto parts does not guarantee you the appropriate level of road safety.

© Copyright 2021 – All the contents of this website, in particular texts, photographs and graphics, are protected by copyright. All rights, including reproduction, publication, editing and translation rights, are reserved by AUTODOC GmbH.