



How to change front anti  
roll bar bushes on **Opel**  
**Corsa S93** – replacement  
guide

## VIDEO TUTORIAL



### **Important!**

This replacement procedure can be used for:

OPEL Corsa B Hatchback (S93) 1.5 D (F08, F68, M68), OPEL Corsa B Hatchback (S93) 1.5 TD (F08, F68, M68), OPEL Corsa B Hatchback (S93) 1.2 i (X 12 SZ, C 12 NZ), OPEL Corsa B Hatchback (S93) 1.4 i (F08, F68, M68), OPEL Corsa B Hatchback (S93) 1.4 Si (F08, F68, M68), OPEL Corsa B Hatchback (S93) 1.6 GSI 16V (F08, F68, M68), OPEL Corsa B Hatchback (S93) 1.4 i 16V (F08, F68, M68), OPEL Corsa B Hatchback (S93) 1.6 i 16V (F08, F68, M68), OPEL COMBO (71\_) 1.2, OPEL COMBO (71\_) 1.4, OPEL COMBO (71\_) 1.7 D, OPEL Tigra Coupe (S93) 1.4 16V (F07), OPEL Tigra Coupe (S93) 1.6 16V (F07), OPEL Corsa B Hatchback (S93) 1.7 D (F08, F68, M68), OPEL Corsa B Hatchback (S93) 1.0 i 12V (F08, F68, M68), (+ 7)

The steps may slightly vary depending on the car design.

REPLACEMENT: ANTI ROLL BAR BUSHES – OPEL  
CORSA S93. TOOLS YOU NEED:



- Wire brush
- WD-40 spray
- Copper grease
- Drive socket # 13
- Ratchet wrench
- Torque wrench
- Hydraulic transmission jack

**BUY TOOLS**

Replacement: anti roll bar bushes – Opel Corsa S93. AUTODOC recommends:

- Both stabilizer bushes should be replaced simultaneously.
- The replacement procedure is identical for the right and left stabilizer bushes.
- All work should be done with the engine stopped.

## REPLACEMENT: ANTI ROLL BAR BUSHES – OPEL CORSA S93. USE THE FOLLOWING PROCEDURE:

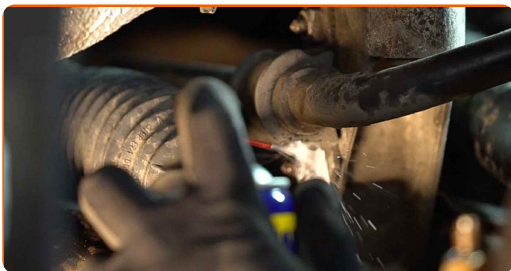
1

Lift the car using a jack or place it over an inspection pit.



2

Clean the fasteners of the stabilizer bush brackets. Use a wire brush. Use WD-40 spray.



**3** Unscrew the fasteners of the stabilizer bush brackets. Use a drive socket #13. Use a ratchet wrench.



**4** Remove the stabilizer bush brackets.

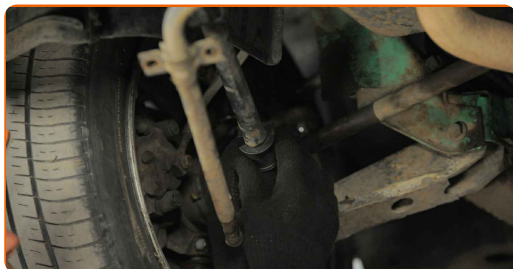


**6** Remove the stabilizer bushes.

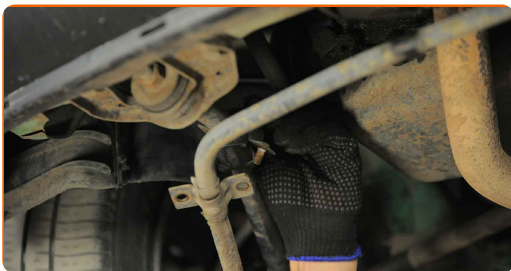


**7** Clean the mounting seats of the stabilizer bushes. Use a wire brush. Use WD-40 spray.

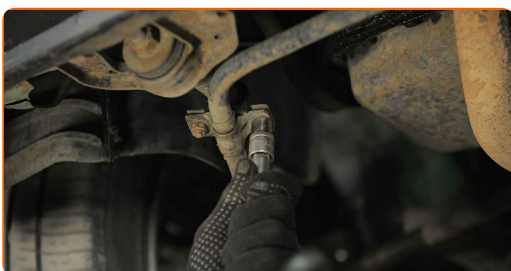
**8** Install the new stabilizer bushes.



**9** Install the stabilizer bush brackets.



**10** Screw the fasteners of the stabilizer bush brackets. Use a drive socket #13. Use a torque wrench. Tighten it to 20 nm torque.



**11** Treat the fasteners of the stabilizer bush brackets. Use copper grease.

**12** Lower the car.



**WELL DONE!** 

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