



How to change
headlights on **Opel Corsa
S93** – replacement guide

VIDEO TUTORIAL



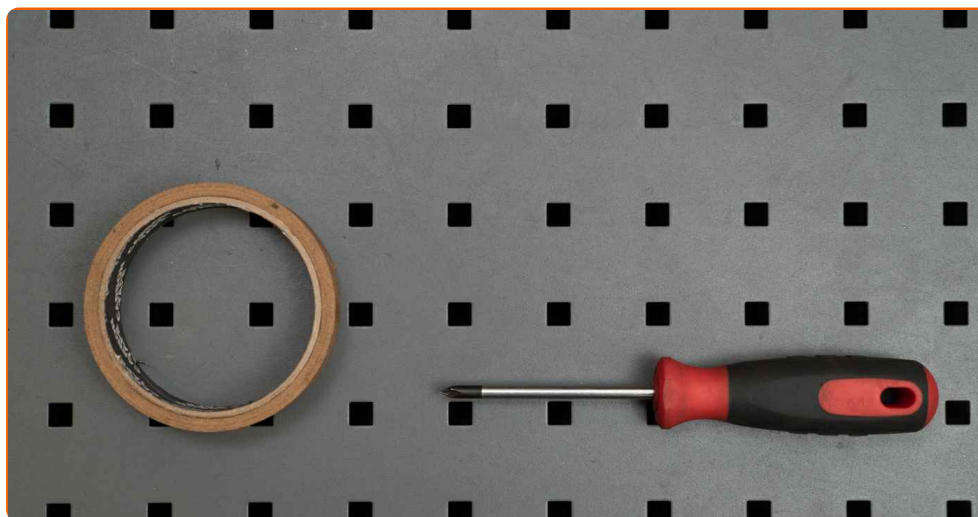
Important!

This replacement procedure can be used for:

OPEL Corsa B Hatchback (S93) 1.5 D (F08, F68, M68), OPEL Corsa B Hatchback (S93) 1.5 TD (F08, F68, M68), OPEL Corsa B Hatchback (S93) 1.2 i (X 12 SZ, C 12 NZ), OPEL Corsa B Hatchback (S93) 1.4 i (F08, F68, M68), OPEL Corsa B Hatchback (S93) 1.4 Si (F08, F68, M68), OPEL Corsa B Hatchback (S93) 1.6 GSI 16V (F08, F68, M68), OPEL Corsa B Hatchback (S93) 1.4 i 16V (F08, F68, M68), OPEL Corsa B Hatchback (S93) 1.6 i 16V (F08, F68, M68), OPEL Combo B Van 1.2, OPEL Combo B Van 1.4, OPEL Combo B Van 1.7 D, OPEL Corsa B Hatchback (S93) 1.7 D (F08, F68, M68), OPEL Corsa B Hatchback (S93) 1.0 i 12V (F08, F68, M68), OPEL Corsa B Hatchback (S93) 1.2 i 16V (F08, F68, M68), OPEL Corsa B Van (S93) 1.4 i (F08, W5L), (+ 3)

The steps may slightly vary depending on the car design.

REPLACEMENT: HEADLIGHTS – OPEL CORSA S93.
TOOLS YOU MIGHT NEED:



• Painter's tape

• Phillips screwdriver

BUY TOOLS

Replacement: headlights – Opel Corsa S93. AUTODOC experts recommend:

- The replacement procedure is identical for the right and left headlight.
- Please note: all work on the car – Opel Corsa S93 – should be done with the engine switched off.

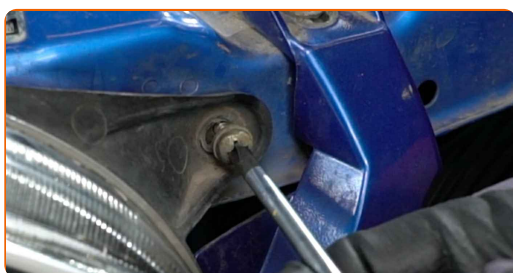
CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

1 Open the hood.

2 Use the masking tape to prevent plastic and painted parts of the car from being damaged.



3 Unscrew the headlight fasteners. Use a Phillips screwdriver.



4 Remove the headlight.

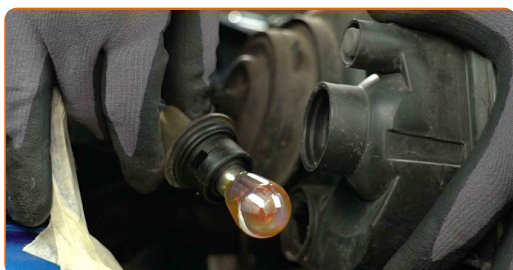


AUTODOC recommends:

- Replacement: headlights – Opel Corsa S93. Do not use excessive force when removing the part as this may damage it.

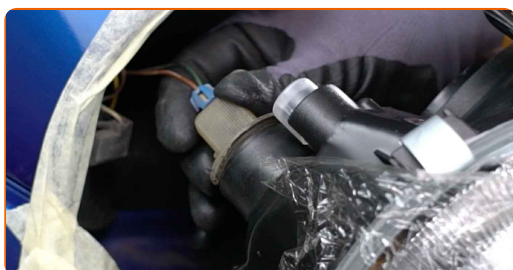
5

Remove the bulb holder together with the bulbs.



6

Install the bulb holder together with the bulbs.



7

Install the new headlight.

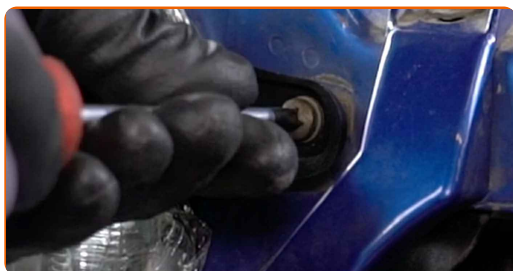


AUTODOC recommends:

- Replacement: headlights – Opel Corsa S93. To avoid damaging the part during installation, do not use excessive force.

8

Screw in the headlight fasteners. Use a Phillips screwdriver.



9

Remove the masking tape.



10

Switch on the ignition. Check whether the headlights function properly.

11

Switch off the ignition.

12

Close the hood.

WELL DONE! 👍

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