



How to change front  
brake discs on **Opel**  
**Corsa S93** – replacement  
guide

## VIDEO TUTORIAL



### Important!

This replacement procedure can be used for:

OPEL Corsa A TR (S83) 1.0 (F11, M11, F19, M19), OPEL Corsa A CC (S83) 1.0 (F08, M08, F68, M68), OPEL Corsa A TR (S83) 1.2 S (F11, M11, M19, F19), OPEL Corsa A TR (S83) 1.2 N (F11, M11, F19, M19), OPEL Corsa A CC (S83) 1.2 S (F08, M08, F68, M68), OPEL Corsa A CC (S83) 1.4 S (F08, M08, F68, M68), OPEL Corsa A CC (S83) 1.5 D (F08, M08, F68, M68), OPEL Corsa A CC (S83) 1.5 TD (F08, M08, F68, M68), OPEL Corsa A CC (S83) 1.2 (F08, M08, F68, M68), OPEL Corsa A CC (S83) 1.4 i (F08, M08, F68, M68), OPEL Corsa A CC (S83) 1.6 GSI (F08, M08, F68, M68), OPEL KADETT D (31\_-34\_, 41\_-44\_) 1.3 N, OPEL KADETT D (31\_-34\_, 41\_-44\_) 1.3 S, OPEL KADETT D (31\_-34\_, 41\_-44\_) 1.6 S, OPEL KADETT D (31\_-34\_, 41\_-44\_) 1.6 D, (+ 154)

The steps may slightly vary depending on the car design.

**REPLACEMENT: BRAKE DISCS – OPEL CORSA S93.  
TOOLS YOU NEED:**



- Wire brush
- Nylon cleaning brush
- WD-40 spray
- Brake cleaner
- Anti-squeal paste
- High-temperature ceramic grease
- Torque wrench
- HEX bit No.H7
- HEX bit No.H10
- Wheel impact socket #17
- Ratchet wrench
- Tap wrench
- Phillips Screwdriver
- Rubber mallet
- Impact screwdriver
- Brake caliper wind back tool
- Crow bar
- Wheel chock

**BUY TOOLS**

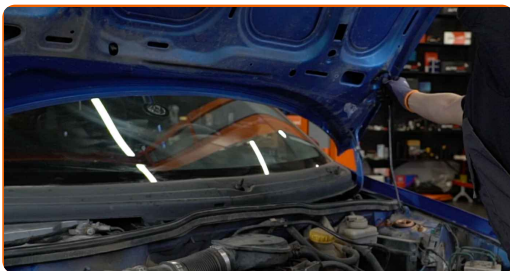
**AUTODOC recommends:**

- Replace the brake disks on the car Opel Corsa S93 in complete set for each axis. Regardless of the state of components. This will ensure even braking.
- The replacement procedure is identical for both brake disks on the same axle.
- When changing the brake discs, always replace the brake pads.
- Please note: all work on the car – Opel Corsa S93 – should be done with the engine switched off.

**CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:**

**1**

Open the bonnet.



**2**

Unscrew the brake fluid reservoir cap.



**3**

Secure the wheels with chocks.

4

Loosen the wheel mounting bolts. Use wheel impact socket #17.



5

Raise the car.

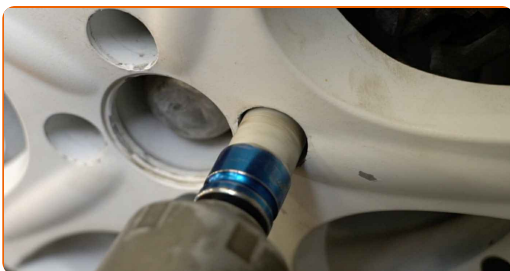


Replacement: brake discs – Opel Corsa S93. Tip from AUTODOC experts:

- If you are using a jack, make sure it rests on a flat surface without any unevenness.
- Be sure to additionally secure the car with jack stands.

6

Unscrew the wheel bolts.



**AUTODOC recommends:**

- **Warning!** To avoid injury, hold the wheel while unscrewing the fastening bolts.  
Opel Corsa S93

**7**

Remove the wheel.



**8**

Detach the brake caliper retaining spring. Use a crowbar.



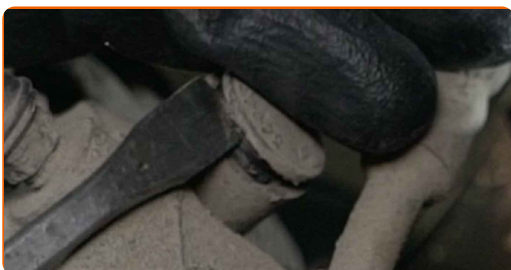
**9**

Spread the brake pads. Use a crowbar.



**10**

Remove the dust boot caps of the brake caliper guide pins. Use a crowbar.



**11**

Unscrew the brake caliper fastening. Use HEX No.H7. Use a ratchet wrench.



**12**

Remove the brake caliper.



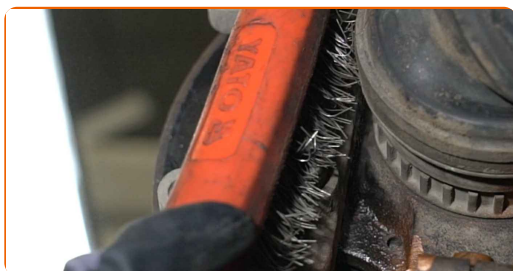
**Replacement: brake discs – Opel Corsa S93. Professionals recommend:**

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.

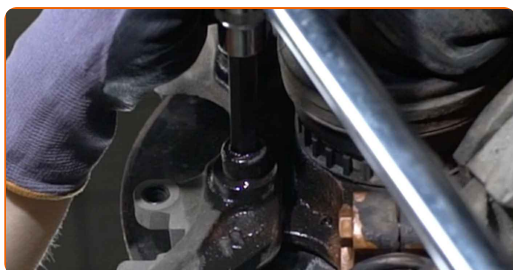
**13** Remove the brake pads.



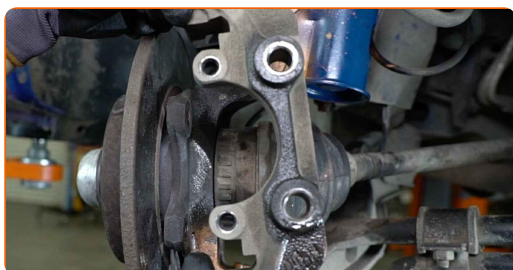
**14** Clean the brake caliper bracket fasteners. Use a wire brush. Use WD-40 spray.



**15** Unscrew the caliper bracket fastening. Use HEX No.H10. Use a ratchet wrench. Use a tap wrench.



**16** Remove the caliper bracket.





**17** Unscrew the brake disc fastening. Use a Phillips screwdriver. Use an impact screwdriver.



**18** Remove the brake disc.



Replacement: brake discs – Opel Corsa S93. Tip from AUTODOC:

- If necessary, use a rubber mallet.

**19** Clean the hub. Use a wire brush. Treat the contacting surface. Use high-temperature ceramic grease.



**20** Install the brake disc.



**21** Screw in the brake disc fastener. Use a Phillips screwdriver.



**22** Tighten the brake disc fastening. Use a Phillips screwdriver. Use a torque wrench. Tighten it to 7 Nm torque.



**23** Clean the brake caliper bracket from dirt and dust. Use a wire brush. Use a brake cleaner.



**AUTODOC recommends:**

- Replacement: brake discs – Opel Corsa S93. After applying the spray, wait a few minutes.

**24** Install the brake caliper bracket.



25

Tighten the brake caliper bracket. Use HEX No.H10. Use a torque wrench. Tighten it to 95 Nm torque.



26

Treat the brake caliper piston. Use a nylon cleaning brush. Use a brake cleaner.



**AUTODOC recommends:**

- After applying the spray, wait a few minutes.

27

Press in the brake caliper piston. Use brake caliper wind back tool.



**AUTODOC recommends:**

- Check the brake caliper bracket, brake caliper guide pins and boots. Clean them. Replace, if necessary.

- 28 Treat the brake pads in the area where their surface comes into contact with the brake caliper bracket. Use anti-squeal paste.



Replacement: brake discs – Opel Corsa S93. AUTODOC experts recommend:

- Make sure the disc surface is clean before installing the pads.

- 29 Install the brake pads.



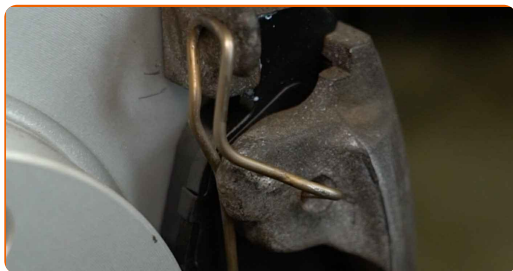
- 30 Install the brake caliper and fix it. Use HEX No.H7. Use a torque wrench. Tighten it to 30 Nm torque.



**31** Install the dust boot caps of the brake caliper guide pins.



**32** Install the brake caliper retaining spring. Use a crowbar.



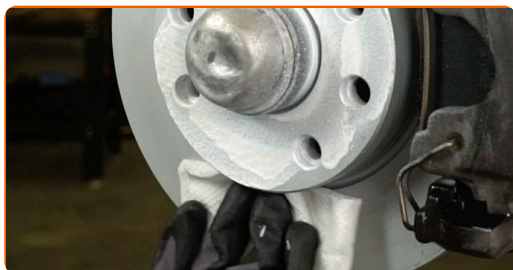
**33** Clean the wheel rim mounting seat. Use a wire brush.



**34** Treat the surface where the brake disc contacts the wheel rim. Use high-temperature ceramic grease.



**35** Clean the brake disk surface. Use a brake cleaner.



**AUTODOC recommends:**

- After applying the spray, wait a few minutes.

**36**

Install the wheel.



**AUTODOC recommends:**

- Warning! To avoid injury, hold the wheel while screwing in the fastening bolts on the car. Opel Corsa S93

**37**

Screw in the wheel bolts. Use wheel impact socket #17.



**38**

Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 110 Nm torque.



39

Remove the jacks and chocks.

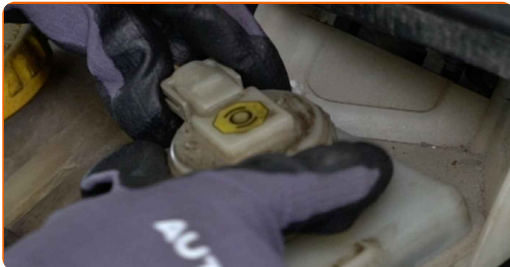


Replacement: brake discs – Opel Corsa S93. AUTODOC recommends:

- Without starting the engine, press the brake pedal several times until you feel significant resistance.
- Check the brake fluid level in the expansion tank and refill if necessary.

40

Tighten the brake fluid reservoir cap. Close the hood.



**WELL DONE!** 

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