



How to change front
brake discs on **CITROËN**
XSARA (N1) –
replacement guide

SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

Important!

This replacement procedure can be used for:

CITROËN XSARA (N1) 1.8 i 16V, CITROËN XSARA (N1) 2.0 16V, CITROËN XSARA (N1) 2.0 HDi 90

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: CITROËN XSARA PICASSO (N68) 2.0 HDi

**REPLACEMENT: BRAKE DISCS – CITROËN XSARA (N1).
TOOLS YOU MIGHT NEED:**



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Combination spanner #13
- Combination spanner #15
- Torx bit T55
- Wheel impact socket #19
- Brake caliper wind back tool
- Torque wrench
- Phillips screwdriver
- Impact screwdriver
- Rubber mallet
- Tap wrench
- Crow bar
- Wheel chock

Buy tools

Replacement: brake discs – CITROËN XSARA (N1). AUTODOC recommends:

- Replace the brake discs on the car CITROËN XSARA (N1) in complete set for each axis. Regardless of the state of components. This will ensure even braking.
- The replacement procedure is identical for both brake disks on the same axle.
- When changing the brake discs, always replace the brake pads.
- All work should be done with the engine stopped.

REPLACEMENT: BRAKE DISCS – CITROËN XSARA (N1). USE THE FOLLOWING PROCEDURE:

1 Open the bonnet. Unscrew the brake fluid reservoir cap.

2 Secure the wheels with chocks.

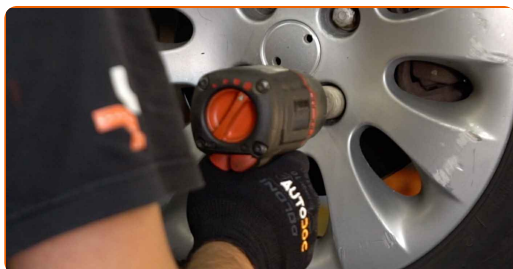


3 Loosen the wheel mounting bolts. Use wheel impact socket #19.



4 Raise the front of the car and secure on supports.

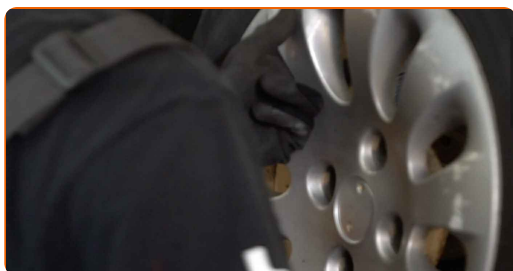
5 Unscrew the wheel bolts.



Replacement: brake discs – CITROËN XSARA (N1). Tip from AUTODOC:

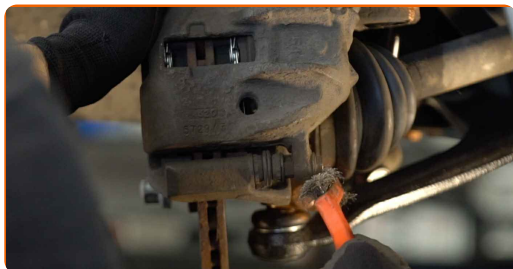
- To avoid injury, hold up the wheel when unscrewing the bolts.

6 Remove the wheel.



7

Clean the brake caliper fasteners. Use a wire brush. Use WD-40 spray.



8

Unscrew the brake caliper fastening. Use a combination spanner #13. Use a combination spanner #15.



9

Spread the brake pads. Use a crowbar.



10

Remove the brake caliper.



Replacement: brake discs – CITROËN XSARA (N1). Professionals recommend:

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.
- Check the brake caliper bracket, brake caliper guide pins and boots. Clean them. Replace, if necessary.

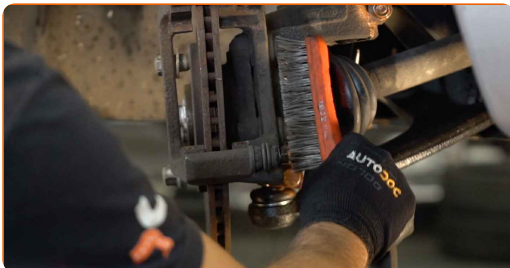
11

Remove the brake pads.

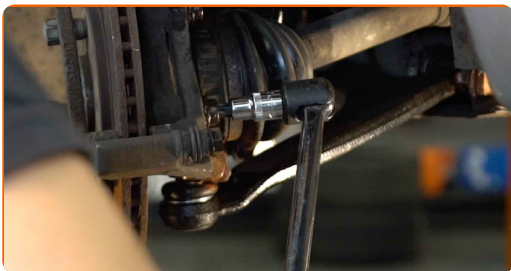


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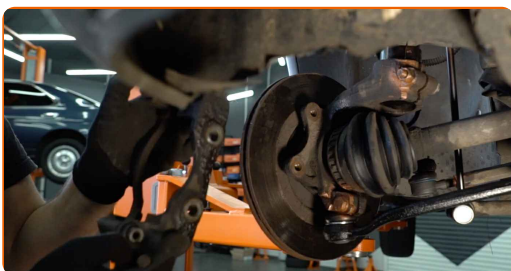
Clean the brake caliper bracket fasteners. Use a wire brush. Use WD-40 spray.



13 Unscrew the caliper bracket fastening. Use Torx T55. Use a tap wrench.



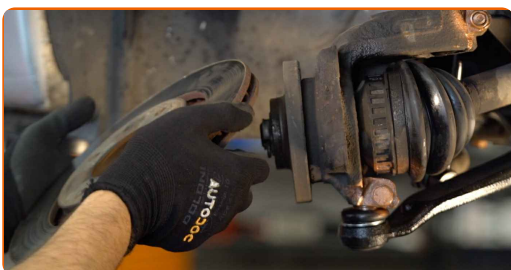
14 Remove the caliper bracket.



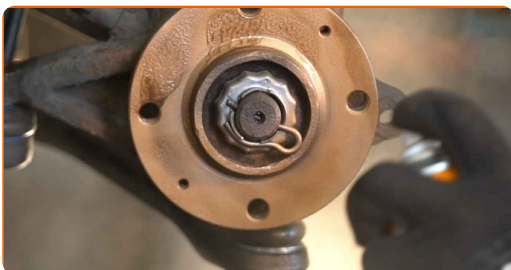
15 Clean the brake disc fasteners. Use a wire brush. Use WD-40 spray.

16 Unscrew the brake disc fastening. Use a Phillips screwdriver. Use an impact screwdriver.

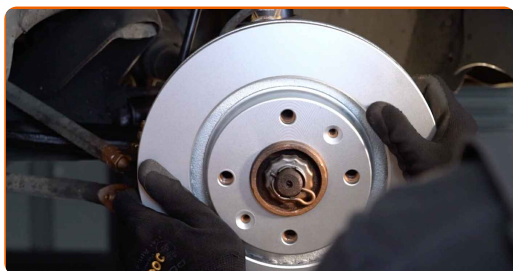
17 Remove the brake disc. Use a rubber mallet.



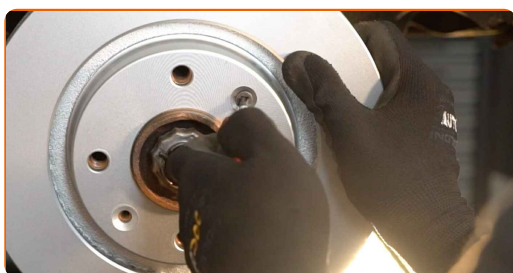
18 Clean the hub. Use a wire brush. Treat the contacting surface. Use copper grease.



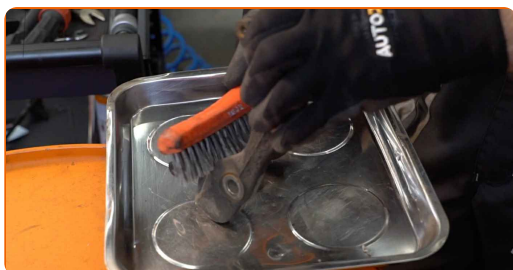
19 Install the brake disc.



20 Tighten the brake disc fastening. Use a Phillips screwdriver. Use a torque wrench. Tighten it to 9 Nm torque.



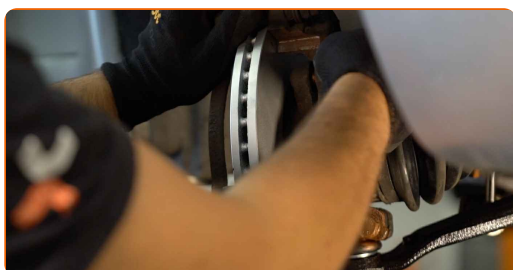
21 Clean the brake caliper bracket from dirt and dust. Use a wire brush. Use a brake cleaner.



AUTODOC recommends:

- Replacement: brake discs – CITROËN XSARA (N1). After applying the spray, wait a few minutes.

22 Install the brake caliper bracket.



23

Tighten the brake caliper bracket. Use Torx T55. Use a torque wrench. Tighten it to 105 Nm torque.



24

Treat the brake caliper piston. Use a brake cleaner.

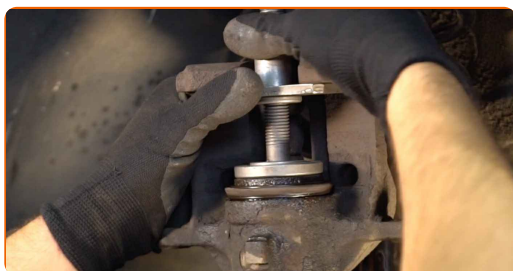


Replacement: brake discs – CITROËN XSARA (N1). AUTODOC recommends:

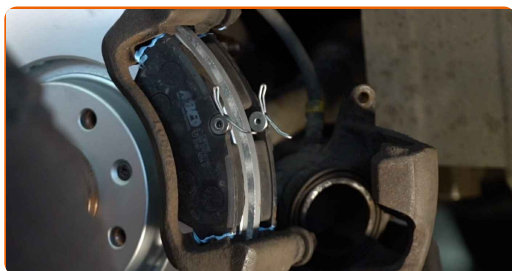
- After applying the spray, wait a few minutes.

25

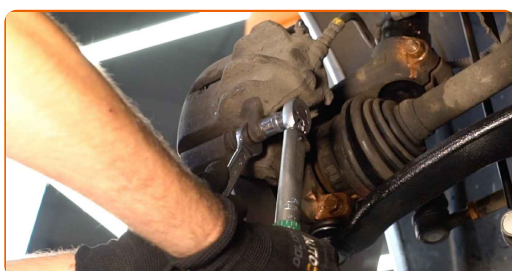
Press in the brake caliper piston. Use brake caliper wind back tool.



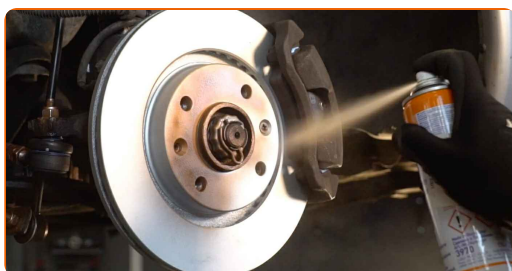
26 Install the brake pads.



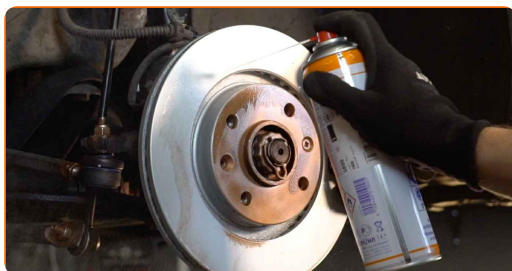
27 Install the brake caliper and fix it. Use a combination spanner #13. Use a combination spanner #15. Use a torque wrench. Tighten it to 27 Nm torque.



28 Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



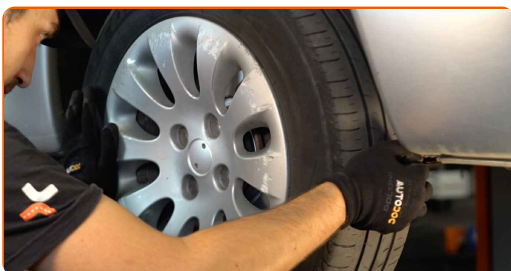
29 Clean the brake disk surface. Use a brake cleaner.



AUTODOC recommends:

- Replacement: brake discs – CITROËN XSARA (N1). After applying the spray, wait a few minutes.

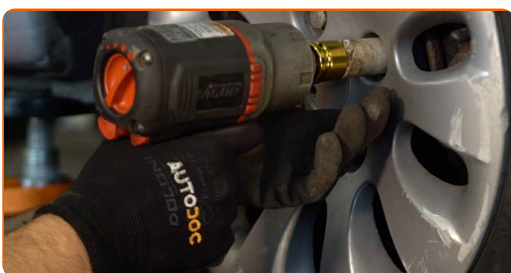
30 Install the wheel.



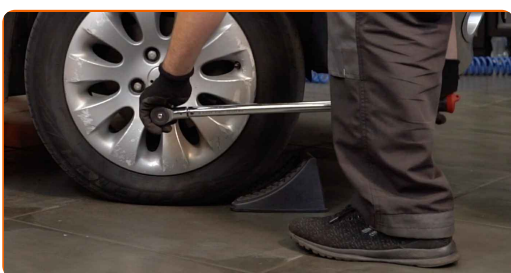
Replacement: brake discs – CITROËN XSARA (N1). Tip:

- To avoid injury, hold up the wheel when screwing in the fastening bolts.

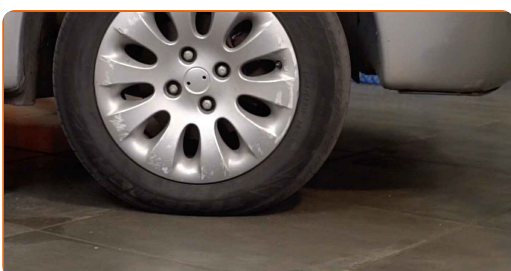
31 Screw in the wheel bolts. Use wheel impact socket #19.



32 Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 100 Nm torque.



33 Remove the jacks and chocks.



Replacement: brake discs – CITROËN XSARA (N1). Tip from AUTODOC experts:

- Without starting the engine, press the brake pedal several times until you feel significant resistance.
- Check the brake fluid level in the expansion tank and refill if necessary.

34

Tighten the brake fluid reservoir cap. Close the hood.

WELL DONE! 

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BRAKE DISCS: A WIDE SELECTION

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