



How to change rear  
brake pads on **CITROËN**  
**Xsara Box Body /**  
**Hatchback (N3\_)** –  
replacement guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### Important!

This replacement procedure can be used for:  
CITROËN Xsara Box Body / Hatchback (N3\_) 2.0 HDi

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: PEUGEOT 206 Hatchback (2A/C) 1.6

REPLACEMENT: BRAKE PADS – CITROËN XSARA BOX BODY / HATCHBACK (N3\_). TOOLS YOU NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Anti-squeal paste
- Wheel impact socket #19
- Brake caliper wind back tool
- Torque wrench
- Rubber mallet
- Round-nose pliers
- Crow bar
- Wheel chock

**Buy tools**

Replacement: brake pads – CITROËN Xsara Box Body / Hatchback (N3\_).  
AUTODOC experts recommend:

- Perform the replacement of brake pads in complete set for each axis. This provides effective braking.
- The replacement procedure is identical for all brake pads on the same axle.
- Replacement: brake pads – CITROËN Xsara Box Body / Hatchback (N3\_). Use the following procedure:

**CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:**

**1** Open the bonnet. Unscrew the brake fluid reservoir cap.

**2** Secure the wheels with chocks.



**3** Loosen the wheel mounting bolts. Use wheel impact socket #19.



**4** Raise the rear of the car and secure on supports.

**5** Unscrew the wheel bolts.



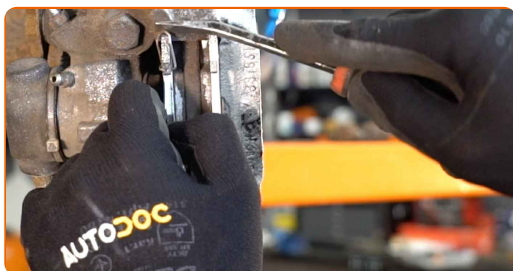
Replacement: brake pads – CITROËN Xsara Box Body / Hatchback (N3\_). Tip:

- To avoid injury, hold up the wheel when unscrewing the bolts.

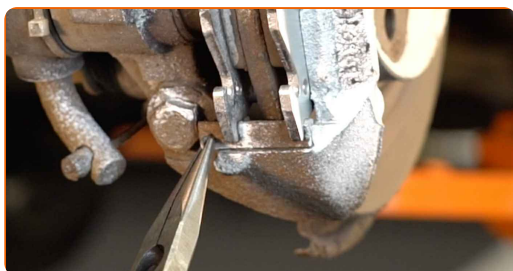
**6** Remove the wheel.



**7** Remove the retaining springs of the brake pads. Use a crowbar.



**8** Remove the brake pad retaining pin. Use round-nose pliers.



9

Clean the brake caliper fasteners. Use a wire brush. Use WD-40 spray.



10

Remove the retainer of the brake pads. Use a crowbar. Use a rubber mallet.



11

Remove the brake pads. Use a crowbar.



Replacement: brake pads – CITROËN Xsara Box Body / Hatchback (N3\_). Tip from AUTODOC experts:

- Measure the brake disc thickness. Upon reaching the wear limit the part must be replaced.

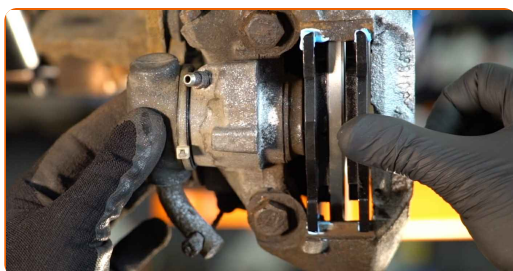
- 12** Treat the brake pads in the area where their surface comes into contact with the brake caliper bracket. Use anti-squeal paste.



Replacement: brake pads – CITROËN Xsara Box Body / Hatchback (N3\_).  
AUTODOC recommends:

- Make sure the disc surface is clean before installing the pads.

- 13** Install new brake pads.



Replacement: brake pads – CITROËN Xsara Box Body / Hatchback (N3\_). Tip:

- Make sure the pads are installed with linings facing the disc.

- 14** Install the retainer of the brake pads. Use a crowbar.



**15** Install the brake pad retaining pin.



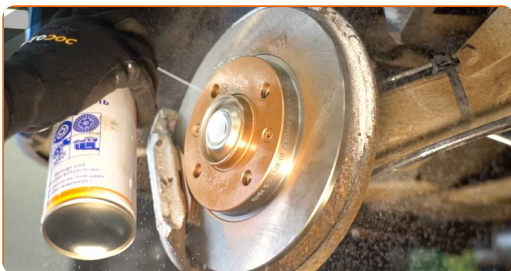
**16** Install the retaining springs of the brake pads.



**17** Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



**18** Clean the brake disk surface. Use a brake cleaner.



**AUTODOC recommends:**

- Replacement: brake pads – CITROËN Xsara Box Body / Hatchback (N3\_). After applying the spray, wait a few minutes.



**19** Install the wheel.



Replacement: brake pads – CITROËN Xsara Box Body / Hatchback (N3\_).  
AUTODOC experts recommend:

- To avoid injury, hold up the wheel when screwing in the fastening bolts.

**20** Screw in the wheel bolts. Use wheel impact socket #19.



**21** Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 100 Nm torque.



Replacement: brake pads – CITROËN Xsara Box Body / Hatchback (N3\_). Tip  
from AUTODOC:

- Check the brake fluid level in the expansion tank and refill if necessary.

**22** Tighten the brake fluid reservoir cap. Close the hood.

**AUTODOC recommends:**

- CITROËN Xsara Box Body / Hatchback (N3\_) – Without starting the engine, press the brake pedal several times until it feels firm.

**23** Remove the jacks and chocks.



**Replacement: brake pads – CITROËN Xsara Box Body / Hatchback (N3\_). Tip:**

- Slow down smoothly for first 150-200 km after the brake pads replacement. Avoid unnecessary and sharp braking to a stop.

**WELL DONE!** 

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