



How to change right  
engine mounts on  
**CITROËN BERLINGO Box**  
**(B9)** – replacement guide

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### Important!

This replacement procedure can be used for:

CITROËN BERLINGO Box (B9) 1.6 HDi 75, CITROËN BERLINGO Box (B9) 1.6 HDi 90 16V, CITROËN BERLINGO Box (B9) 1.6 HDi 110

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: PEUGEOT 307 SW (3H) 2.0 HDi 135

REPLACEMENT: ENGINE MOUNTS – CITROËN BERLINGO BOX (B9). TOOLS YOU MIGHT NEED:



- Wire brush
- WD-40 spray
- Sealant
- Copper grease
- Torque wrench
- Drive socket # E14
- Torx bit T50
- Ratchet wrench
- Clip removal tool
- Jack
- Fender cover
- Wheel chock

**Buy tools**

Replacement: engine mounts – CITROËN BERLINGO Box (B9). AUTODOC experts recommend:

- All work should be done with the engine stopped.

## REPLACEMENT: ENGINE MOUNTS – CITROËN BERLINGO BOX (B9). RECOMMENDED SEQUENCE OF STEPS:

**1** Open the bonnet.

**2** Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.

**3** Release the coolant reservoir retainers. Use a clip removal tool.



**4** Remove the coolant reservoir cap.



**5** Remove the engine cover.



**AUTODOC recommends:**

- Replacement: engine mounts – CITROËN BERLINGO Box (B9). Do not use excessive force when removing the part as this may damage it.

**6**

Support the engine in the oil pan area. Use a jack.



**7**

Clean the engine mount fasteners. Use a wire brush. Use WD-40 spray.



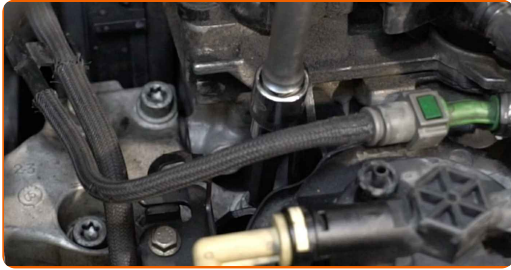
**8**

Unscrew the fasteners that connect the engine mount to the car body. Use a drive socket #E14. Use a ratchet wrench.



9

Unscrew the engine mount fasteners. Use Torx T50. Use a ratchet wrench.



10

Remove the engine mount.

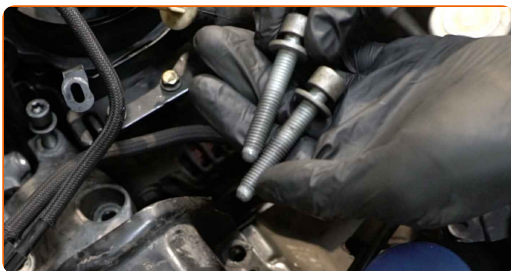


Replacement: engine mounts – CITROËN BERLINGO Box (B9). AUTODOC recommends:

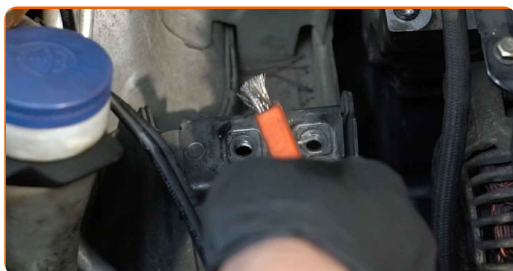
- Carefully check the other engine mounts and replace them if necessary.

11

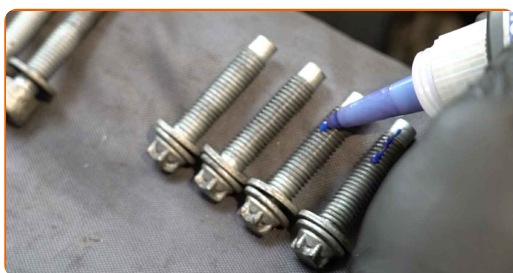
Remove the fastening bolts.



**12** Clean the mounting seat of the engine mount. Use a wire brush. Use WD-40 spray.



**13** Treat the engine mount fasteners. Use a sealant.



**14** Install the engine mount to its mounting seat.



**15** Install the fastening bolts.



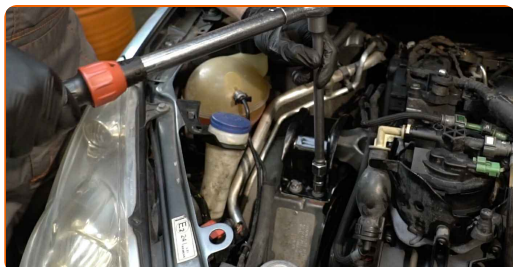
**16** Screw in the engine mount fasteners. Use Torx T50. Use a ratchet wrench.



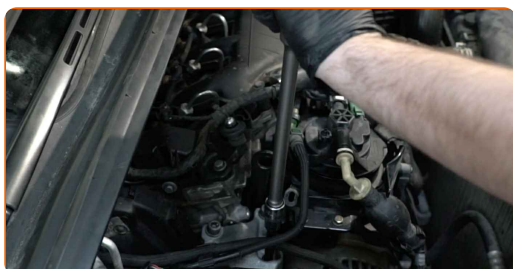
**17** Screw in the fasteners that connect the engine mount to the car body. Use a drive socket #E14. Use a ratchet wrench.



**18** Tighten the fasteners that connect the engine mount to the car body. Use a drive socket #E14. Use a torque wrench. Tighten it to 60 nm torque.



**19** Tighten the engine mount fastening bolts. Use Torx T50. Use a torque wrench. Tighten it to 60 nm torque.





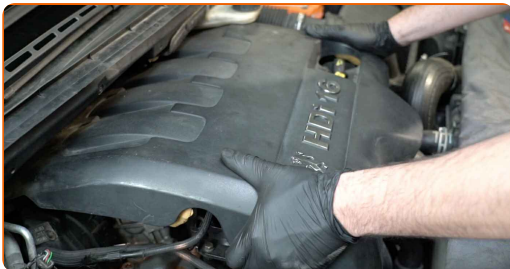
**20** Remove the support from under the engine.



**21** Treat the engine mount fasteners. Use copper grease.



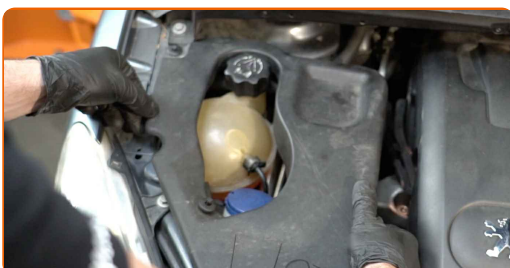
**22** Install the engine cover and secure it.



Replacement: engine mounts – CITROËN BERLINGO Box (B9). Professionals recommend:

- When installing, do not use excessive force to avoid damage to the part.

**23** Install the coolant reservoir cap.



24

Attach the coolant reservoir using its retainers.



25

Remove the fender protection cover.

26

Close the hood.

**WELL DONE!** 

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**ENGINE MOUNTS: A WIDE SELECTION**

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